

TOZZI WILLIAM A  
Form 3  
October 08, 2009

**FORM 3 UNITED STATES SECURITIES AND EXCHANGE COMMISSION**  
**Washington, D.C. 20549**

OMB APPROVAL

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**INITIAL STATEMENT OF BENEFICIAL OWNERSHIP OF SECURITIES**

Filed pursuant to Section 16(a) of the Securities Exchange Act of 1934,  
Section 17(a) of the Public Utility Holding Company Act of 1935 or Section  
30(h) of the Investment Company Act of 1940

(Print or Type Responses)

<p>1. Name and Address of Reporting Person *</p> <p>Â TOZZI WILLIAM A</p> <p>(Last) (First) (Middle)</p> <p>C/O BECTON, DICKINSON AND COMPANY, Â 1 BECTON DRIVE</p> <p>(Street)</p> <p>FRANKLIN LAKES, Â NJ Â 07417</p> <p>(City) (State) (Zip)</p>	<p>2. Date of Event Requiring Statement</p> <p>(Month/Day/Year)</p> <p>09/22/2009</p>	<p>3. Issuer Name and Ticker or Trading Symbol</p> <p>BECTON DICKINSON &amp; CO [BDX]</p>	<p>4. Relationship of Reporting Person(s) to Issuer</p> <p>(Check all applicable)</p> <p><input type="checkbox"/> Director <input type="checkbox"/> 10% Owner</p> <p><input checked="" type="checkbox"/> Officer <input type="checkbox"/> Other</p> <p>(give title below) (specify below)</p> <p>Vice President and Controller</p>	<p>5. If Amendment, Date Original Filed(Month/Day/Year)</p>
			<p>6. Individual or Joint/Group Filing(Check Applicable Line)</p> <p><input checked="" type="checkbox"/> Form filed by One Reporting Person</p> <p><input type="checkbox"/> Form filed by More than One Reporting Person</p>	

**Table I - Non-Derivative Securities Beneficially Owned**

1. Title of Security (Instr. 4)	2. Amount of Securities Beneficially Owned (Instr. 4)	3. Ownership Form: Direct (D) or Indirect (I) (Instr. 5)	4. Nature of Indirect Beneficial Ownership (Instr. 5)
Common Stock	20,253 <sup>(1)</sup>	D	Â
Common Stock	196 <sup>(2)</sup>	I	SIP Trust

Reminder: Report on a separate line for each class of securities beneficially owned directly or indirectly.

SEC 1473 (7-02)

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**Table II - Derivative Securities Beneficially Owned (e.g., puts, calls, warrants, options, convertible securities)**

1. Title of Derivative Security (Instr. 4)	2. Date Exercisable and Expiration Date (Month/Day/Year)	3. Title and Amount of Securities Underlying Derivative Security	4. Conversion or Exercise	5. Ownership Form of	6. Nature of Indirect Beneficial Ownership
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	Date Exercisable	Expiration Date	(Instr. 4) Title	Amount or Number of Shares	Price of Derivative Security	Derivative Security: Direct (D) or Indirect (I) (Instr. 5)	(Instr. 5)
Rights to Common Stock Under Deferred Compensation Plan	Â (3)	Â (3)	Common Stock	2,342	\$ (4)	D	Â
Employee Stock Option (right to buy)	11/24/2004	11/24/2013	Common Stock	17,000	\$ 38.78	D	Â
Employee Stock Option (right to buy)	11/23/2005	11/23/2014	Common Stock	6,877	\$ 54.41	D	Â
Stock Appreciation Rights	11/21/2006	11/21/2015	Common Stock	5,277	\$ 59.16	D	Â
Stock Appreciation Rights	11/21/2007	11/21/2016	Common Stock	2,946	\$ 71.72	D	Â
Stock Appreciation Rights	11/20/2008	11/20/2017	Common Stock	4,992	\$ 84.33	D	Â
Stock Appreciation Rights	11/25/2009	11/25/2018	Common Stock	7,338	\$ 62.5	D	Â

## Reporting Owners

Reporting Owner Name / Address	Relationships			
	Director	10% Owner	Officer	Other
TOZZI WILLIAM A C/O BECTON, DICKINSON AND COMPANY 1 BECTON DRIVE FRANKLIN LAKES, NJ 07417	Â	Â	Â Vice President and Controller	Â

## Signatures

Patricia Walesiewicz, by power of attorney for William A. Tozzi 10/08/2009

\_\_Signature of Reporting Person

Date

## Explanation of Responses:

- \* If the form is filed by more than one reporting person, see Instruction 5(b)(v).
- \*\* Intentional misstatements or omissions of facts constitute Federal Criminal Violations. See 18 U.S.C. 1001 and 15 U.S.C. 78ff(a).
- (1) Includes restricted stock units awarded under the Becton, Dickinson and Company 2004 Employee and Director Equity-Based Compensation Plan.
- (2) Represents shares of common stock held under the Becton, Dickinson and Company Savings Incentive Plan (the "SIP"). The information presented for the SIP is as of September 30, 2009.
- (3) The securities are generally distributed upon termination, or following retirement or on the date or dates specified by the reporting person.
- (4) The securities convert to common stock on a one-for-one basis.

Note: File three copies of this Form, one of which must be manually signed. If space is insufficient, See Instruction 6 for procedure.

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