Aleris Intern Form 4 February 25,										
FORM	14						OMB AF	PROVAL		
	UNITEDS	Washington, D.C. 20549						3235-0287		
Check th if no long subject to Section 1 Form 4 c	STATEMI							January 31, 2005 Iverage rs per 0.5		
Form 4 or Form 5 obligations may continue. See Instruction 1(b). Form 5 obligations may continue. See Instruction Filed pursuant to Section 16(a) of the Securities Exchange Act of 1934, Section 17(a) of the Public Utility Holding Company Act of 1935 or Section 30(h) of the Investment Company Act of 1940										
(Print or Type l	Responses)									
KESLER DALE V Symbol				r Name and Ticker or Trading nternational, Inc. [ARS]			5. Relationship of Reporting Person(s) to Issuer			
(Last)	(First) (Mi	(Chec Middle) 3. Date of Earliest Transaction				k all applicable)				
			h/Day/Year)X_Director			title 10% Owner Other (specify below)				
	(Street)		Filed(Month/Day/Year)			6. Individual or Joint/Group Filing(Check Applicable Line) _X_ Form filed by One Reporting Person				
BEACHWO	DOD, OH 44122					Form filed by M Person				
(City)	(State) (Z	Zip) Ta	ble I - Non-De	rivative Secu	rities Acq	uired, Disposed of	, or Beneficial	ly Owned		
1.Title of Security (Instr. 3)	2. Transaction Date (Month/Day/Year)		f Transaction Code) (Instr. 8)	4. Securities A (A) or Dispose (Instr. 3, 4 and (A) or	ed of (D) 15)	5. Amount of Securities Beneficially Owned Following Reported Transaction(s) (Instr. 3 and 4)	6. Ownership Form: Direct (D) or Indirect (I) (Instr. 4)	Indirect Beneficial		
Common Stock, par value \$0.10 per share	02/23/2005			Amount (D) 281 (<u>1)</u> A	¢	3,394	D			

Reminder: Report on a separate line for each class of securities beneficially owned directly or indirectly.

Persons who respond to the collection of information contained in this form are not required to respond unless the form displays a currently valid OMB control number.

 Table II - Derivative Securities Acquired, Disposed of, or Beneficially Owned

 (e.g., puts, calls, warrants, options, convertible securities)

1. Title of Derivative Security (Instr. 3)	2. Conversion or Exercise Price of Derivative Security	3. Transaction Date (Month/Day/Year)	4. Transactio Code (Instr. 8)	5. orNumber of Derivative Securities Acquired (A) or Disposed of (D) (Instr. 3, 4, and 5)		ate	7. Titl Amou Under Secur (Instr.	unt of rlying	8. Price of Derivative Security (Instr. 5)	9. Nu Deriv Secu Bene Own Follo Repo Trans (Instr
			Code V	(A) (D)	Date Exercisable	Expiration Date	Title	Amount or Number of Shares		

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Reporting Owners

Reporting Owner Name / Address	Relationships						
	Director	10% Owner	Officer	Other			
KESLER DALE V 25825 SCIENCE PARK DRIVE SUITE 400 BEACHWOOD, OH 44122	х						
Signatures							
Christopher R. Clegg (POA)	02/25/200	05					
<u>**</u> Signature of Reporting Person	Date						

Explanation of Responses:

- * If the form is filed by more than one reporting person, *see* Instruction 4(b)(v).
- ** Intentional misstatements or omissions of facts constitute Federal Criminal Violations. See 18 U.S.C. 1001 and 15 U.S.C. 78ff(a).
- Award of stock as a portion of Director's fee payment pursuant to Aleris International Inc. (formerly IMCO Recycling Inc.) Annual
- (1) Incentive Program in a transaction exempt under Rule 16b-3. The deferred/restricted stock units would vest in three years from the date of grant or vest upon termination from the Board.

Note: File three copies of this Form, one of which must be manually signed. If space is insufficient, *see* Instruction 6 for procedure. Potential persons who are to respond to the collection of information contained in this form are not required to respond unless the form displays a currently valid OMB number.