

KNOLL INC
Form 10-K
March 02, 2015
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UNITED STATES
SECURITIES AND EXCHANGE COMMISSION
Washington, D.C. 20549
FORM 10-K

ANNUAL REPORT PURSUANT TO SECTION 13 OR 15(d) OF THE SECURITIES
EXCHANGE ACT OF 1934

For the fiscal year ended December 31, 2014

OR
 TRANSITION REPORT PURSUANT TO SECTION 13 OR 15(d) OF THE SECURITIES EXCHANGE
ACT OF 1934

For the transition period from _____ to _____
Commission File No. 001-12907

KNOLL, INC.

(Exact name of registrant as specified in its charter)

Delaware

(State or other jurisdiction of
incorporation or organization)

1235 Water Street
East Greenville, PA 18041
(215) 679-7991

(Address, including zip code, and telephone number including area code of principal executive offices)

SECURITIES REGISTERED PURSUANT TO SECTION 12(b) OF THE ACT:

Title of each class	Name of exchange on which registered
Common Stock, par value \$0.01 per share	New York Stock Exchange

SECURITIES REGISTERED PURSUANT TO SECTION 12(g) OF THE ACT: NONE

Indicate by check mark if the issuer is a well-known seasoned issuer (as defined in Rule 405 of the Securities Act.)

Yes No

Indicate by check mark if the registrant is not required to file reports pursuant to Section 13 or Section 15(d) of the Exchange Act. Yes No

Indicate by check mark whether the Registrant (1) has filed all reports required to be filed by Section 13 or 15(d) of the Securities Exchange Act of 1934 during the preceding 12 months (or for such shorter period that the Registrant was required to file such reports), and (2) has been subject to such filing requirements for the past 90 days.

Yes No

Indicate by check mark whether the registrant has submitted electronically and posted on its corporate Website, if any, every Interactive Data File required to be submitted and posted pursuant to Rule 405 of Regulation S-T (§232.405 of this chapter) during the preceding 12 months (or for such shorter period that the registrant was required to submit and post such files). Yes No

Indicate by check mark if disclosure of delinquent filers pursuant to Item 405 of Regulation S-K is not contained herein, and will not be contained, to the best of registrant's knowledge, in definitive proxy or information statements incorporated by reference in Part III of this Form 10-K or any amendment to this Form 10-K.

Indicate by check mark whether the registrant is a large accelerated filer, an accelerated filer, a non-accelerated filer or a smaller reporting company. See the definitions of "large accelerated filer," "accelerated filer" and "smaller reporting company" in Rule 12b-2 of the Exchange Act.

Large accelerated filer Accelerated filer Non-accelerated filer Smaller reporting company
(Do not check if a

smaller reporting
company)

Indicate by check mark whether the registrant is a shell company (as defined in Rule 12b-2 of the Exchange Act.)

Yes No

As of June 30, 2014, the aggregate market value of the registrant's common stock held by non-affiliates of the registrant was approximately \$802,977,000 based on the closing sale price as reported on the New York Stock Exchange.

As of February 27, 2015, there were 48,953,279 shares (including 1,092,074 shares of non-voting restricted shares) of the Registrant's common stock, par value \$0.01 per share, outstanding.

DOCUMENTS INCORPORATED BY REFERENCE

Portions of the Registrant's definitive Proxy Statement for its 2015 Annual Meeting of Stockholders are incorporated by reference into Part III of this report on Form 10-K to the extent stated therein.

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PART I

ITEM 1. BUSINESS

General

We are a leading designer and manufacturer of furnishings, textiles and fine leathers for the workplace and home. For over a decade, we have been building a diversified design-driven product portfolio and flexible business model that can perform in various business cycles. Our commitment to innovation and modern design has yielded a comprehensive portfolio of products designed to provide enduring value and help clients shape their workplaces and homes with imagination and vision. Our products are recognized for high quality and a sophisticated image and are targeted at the middle to upper end of the market. We sell our products primarily through a direct sales force, showrooms, and a broad network of independent dealers.

For 77 years, our clients have come to us for help, knowledge and products to create inspired interiors. We have a history and reputation for design leadership, quality and innovation in both the contract and residential markets. Our relentless focus towards designing Knoll to solve for these two clear segments with global potential continues. This strategy has and will continue to substantively diversify our sources of revenues and profits.

In February 2014, we furthered our strategic ambition to expand our position in the high-design, high-margin residential space with the acquisition of Holly Hunt Enterprises. This acquisition while immediately financially accretive also provides us considerable scale to build upon in the residential market and will be a platform for future growth. While the Holly Hunt acquisition was certainly a highlight in 2014, it did not distract us from our continued efforts to grow and improve the profitability of our Office segment. Our Office sales and marketing teams dedicated 2014 to presenting our perspective on moving the workplace forward. r/evolution workplace™ is our platform that acknowledges that there is no one office of the future and that the twenty-first century workplace poses only one constant: change. r/evolution workplace™ illustrates the freedom and opportunity commercial, healthcare, education and government organizations have to reimagine the workplace by exploring distinct planning approaches that address real estate, technology and people's needs. We supported this planning approach to high performance workplaces with the introduction of 2014 Best of NeoCon award-winning designs, including the technologically advanced Remix™ chair collection by Formway Design and the Antenna® Telescope™ height-adjustable desks. r/evolution workplace™ along with our supply chain transformation investments and warehouse consolidation efforts fueled the Office segment sales to grow by almost 10% in 2014 with 110 basis point improvement in operating margin.

Since our founding, we have been recognized worldwide as a design leader within our industry. Our products are exhibited in major art museums worldwide, including more than 50 pieces in the permanent Design Collection of The Museum of Modern Art in New York. This legacy continues to flourish today and is embodied in an ambitious series of new products that reflect forward-thinking ideas about design and workplace performance, among them: the Generation by Knoll® family of innovative task and multipurpose seating; Reff® Profiles, furnishings for the contemporary private office; and Antenna® Workspaces, a new approach for individual and group work spaces. In 2011, we were honored to receive the Smithsonian Museum's Cooper-Hewitt National Design Award for Corporate and Institutional Achievement, celebrating our design legacy.

Our design excellence is complemented by a management philosophy that fosters a strong collaborative culture, client-driven processes and a lean, agile operating structure. Our employees are performance-driven and motivated by a variable incentive compensation system and broad-based equity ownership in the company.

Our management evaluates the company as three reporting segments: (i) Office; (ii) Studio; (iii) and Coverings. The Office segment includes systems, seating, storage, tables, desks and KnollExtra® ergonomic accessories as well as the international sales of our North American Office products. The Studio segment includes our KnollStudio® division, the Company's European subsidiaries which primarily sell KnollStudio products, Richard Schultz® Design and, as of February 3, 2014, Holly Hunt Enterprises, Inc. The KnollStudio portfolio includes a range of lounge seating, side, café and dining chairs, barstools as well as conference, dining and occasional tables. Richard Schultz® Design provides high-quality outdoor furniture. Known for style and quality, HOLLY HUNT® produces and showcases custom made product including indoor and outdoor furniture, lighting, rugs, textiles and leathers. The Coverings segment includes KnollTextiles®, Spinneybeck® (including Filzfelt®), and Edelman® Leather. These businesses serve a wide range of customers offering high-quality textiles, felt, and leather. When we refer to our "specialty" products or businesses in

this report, we are referring to our Studio and Coverings segments. See below for a further discussion of the individual businesses within each segment.

For further information regarding our segments, see Note 19 in the accompanying financial statements.

All trademarks used in this annual report on Form 10-K that are not owned by us or our affiliates are the property of their respective owners.

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Products

We offer a comprehensive and expanding portfolio of high-quality furniture, textiles and leathers across five product categories: (i) office systems, which are typically modular and movable workspaces with functionally integrated panels or table desks, worksurfaces, pedestals and other storage units, power and data systems and lighting; (ii) office seating; (iii) files and storage; (iv) desks, casegoods and tables; and (v) specialty products, including high-image side chairs, sofas, desks and tables for the office and home, textiles, accessories, leathers and related products. Historically, we have derived most of our revenues from office systems and from specialty products including our KnollStudio collection of signature design classics furnishings, KnollTextiles fabrics, Spinneybeck leathers, and Edelman leathers. However, in recent years, we have significantly expanded our product offerings in seating, files and storage, casegoods and tables and have reduced our dependence on office systems by further growing our specialty businesses, which includes the addition of HOLLY HUNT product offerings.

Office Segment:

Systems Furniture

We believe that office systems purchases are divided primarily between (i) architect and designer-oriented products and (ii) entry-level products with technology, ergonomic and functional support. Our office systems furniture reflects the breadth of these sectors with a variety of planning models and a corresponding depth of product features. Our systems furniture can define or adapt to virtually any office environment, from collaborative spaces for team interaction to private executive offices.

Systems furniture consists principally of functionally integrated panels or table desks, worksurfaces, pedestal and other storage units, power and data systems and lighting. These components are combined to create flexible, space-efficient work environments that can be moved, re-configured and re-used. Clients, often working with architects and designers, have the opportunity to select from a wide selection of laminates, paints, veneers and textiles to design workspaces appropriate to their organization's personality. Our systems furniture product development strategy aims to insure that product line enhancements can be added to clients' existing installations and integrate with other Knoll product lines, maximizing the value of the clients' investments in Knoll systems products over the long-term.

Our principal systems furniture product lines include the following panel, technology wall and desk-based planning models:

Antenna[®] Workspaces

Introduced in 2010, Antenna Workspaces by Masamichi Udagawa and Sigi Moeslinger, principals of Antenna Design, is a new approach to workplace design that reflects the freedom and mobility people seek in today's office. Antenna Workspaces consider the growing variety of settings where work takes place and blends desks, tables, storage units and screens to create intuitive solutions for individuals and groups. In the process, Antenna Workspaces suggests connections and boundaries between diverse work areas and establishes a new way to shape space, simplifying transitions between individual and group work. Antenna Workspaces has received recognition for its novel approach to office planning, including in 2010, at NeoCon[®], our national industry tradeshow, a Best of NeoCon[®] innovation award. Recent product additions expanded the reach of the system to accommodate activity spaces — workplaces that provide multiple opportunities for engagement among individuals and groups over a broad spectrum of formality, flexibility, privacy and scale. In 2014, we introduced Antenna[®] Telescope[™], a height-adjustable desk system that combines the healthful ergonomics of sit-to-stand adjustment with the planning efficiency of benching.

Reff[®] Profiles

In 2010, Reff Profiles debuted, building on the Reff flagship wood systems platform. Throughout its history, Reff has combined the high performance capabilities of panel-based systems furniture with the refined elegance of wood casegoods, showcasing sophisticated all-wood construction and precisely crafted detail. Reff Profiles extends those capabilities, with new aesthetic options, enhanced storage for materials and technology, and simple user access to power and data needs. Reff Profiles is available in an extensive range of veneers, laminates, glass, and metal options that can be used interchangeably in private offices and as freestanding or panel-based furnishings for the open office. Reff Profiles lines has expanded with a series of tables, credenzas and bookcases for meeting spaces and in 2013 and 2014 the line expanded again with new components designed to facilitate collaboration as well as support the

open-office environment including a media enclave capable of supporting multiple technology platforms/needs; locker, bookcase and credenza storage; and several new table and desk options.

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AutoStrada®

Introduced in 2004, AutoStrada is one of the most comprehensive office concepts that we have developed. AutoStrada provides aesthetic and functional alternatives to traditional panel-based and desk-based systems furniture with four planning models that combine high-performance furniture with the look of custom millwork. The AutoStrada spine-based, storage-based, wall-based and collaborative/open table planning models leverage a consistent design aesthetic to create a distinctively modern aesthetic in both open plan and private office environments. Whether an office requires a high-performance open-plan system, architectural casegoods, progressive private office furniture or a collaborative "big table" concept, AutoStrada provides a solution. In 2004, AutoStrada received a silver Best of NeoCon® award.

Dividends Horizon®

Dividends Horizon, introduced in 2007, extends the Dividends portfolio of workplace solutions introduced in 1998 with new planning opportunities for the individual workstation, focusing on new materials and furniture that evolve the office landscape with a layered approach to furniture design. Focusing on exceptionally light and transparent materials and practical, personalized storage solutions, Dividends Horizon creates rich spatial environments for the contemporary workspace. Dividends Horizon received a silver 2007 Best of NeoCon® award. The system's enduring success is based on a straightforward, versatile frame-and-tile construction, featuring a universal panel frame. Removable panel inserts, which can be ordered in fabric, steel, glass or as marker boards, meet a range of clients' design and budgetary needs. The Dividends Horizon panel frame enables clients to utilize either monolithic, tiled or beltway panel type for applications throughout the workplace, and power and data access may be located virtually anywhere on the panel.

Morrison™

Our Morrison furniture system was introduced in 1986 and continues to be one of our most proven product offerings. Morrison meets essential power and data requirements for panel and desk-based planning and private offices, and offers one of the broadest ranges of systems performance in the industry. Morrison has been upgraded periodically with interchangeable enhancements from its Morrison Network, Morrison Access and Morrison Options lines. In addition, Morrison integrates with Currents® (described below) to provide advanced wire management capabilities, as well as with our Calibre® and Series 2 desks, pedestals, lateral files, overhead storage cabinets and architectural towers to provide compatible, cost-effective panel and desk-based solutions.

Currents®

Our award-winning and innovative Currents system provides advanced power and data capabilities to organizations that require maximum space-planning freedom, advanced technology support and the mobility of freestanding furniture. The groundbreaking Currents service wall divides space and manages technology. A related product, Fence, provides comparable performance for low horizon settings. Currents and Fence may be used in tandem with existing Knoll systems furniture, removing the constraints imposed by conventional panel system. Currents and Fence may also be used with competitors' systems and freestanding furniture.

Seating

We continuously research and assess the general landscape of the office seating market, and tailor work chair product development initiatives to enhance our competitive position for ergonomics, aesthetics, comfort and value. We believe that the result of these efforts is an increasingly innovative, versatile seating collection consistent with the Knoll brand.

Key client criteria in work chair selection include superior ergonomics, aesthetics, comfort, quality and affordability, all of which are consistent with our strengths and reputation. We believe that we offer an excellent and fully competitive line-up of chairs at a range of price points and performance levels that are constructed from varying materials, including mesh, polymers, and upholstery. In 2013, we introduced Toboggan®, a playful, yet practical solution for focused, shared or team work in an increasingly social and mobile workplace. A sled-based chair desk for collaborative and learning environments, Toboggan makes clever use of shape and scale to allow users to shift 360 degrees in the seat, with the back serving as backrest, armrest or impromptu tablet worksurface.

In 2014, we introduced Remix™, a new collection of chairs by Formway Design, the New-Zealand-based designers of the Generation by Knoll® family of chairs. Inspired by the idea of bringing pre-existing elements together to make

something entirely new, Remix pairs upholstered comfort with innovative Flex Net Matrix™ technology for active, all day support. By combining traditional and innovative elements, Remix infuses movement and unexpected performance into a familiar upholstered form.

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Our principal seating product lines include:

Generation by Knoll®, our flagship task chair, reflects Knoll's commitment to materials innovation and forward-thinking ergonomic research that has found there is no one right way to sit. Generation offers a new standard of unrestrained movement, supporting the range of postures and work styles typical of today's workplace through elastic design, where the chair rearranges itself in response to the user. Generation has received a series of accolades from the national press, including The Wall Street Journal, Business Week, Time, Fast Company and CBS Sunday Morning. Additionally, the chair has been honored with many awards, including Interior Design magazine's 2009 Best of Year Product Award in the contact/task seating category, the Chicago Athenaeum GOOD DESIGN Award, and a Best of NeoCon Gold Award for office seating.

ReGeneration by Knoll®, a general purpose task chair, extends the themes of Generation by Knoll®, to support the user simply and efficiently. Doing more with less, ReGeneration provides continuous support and comfort throughout the day. The chair's efficient structure required re-examining every detail and innovating in the use of sustainable material. As a result, the chair is lightweight, both visually and physically. The chair has been lauded in Cool Hunting, Wired.com, TreeHugger, and other design, technology, and environmental blogs.

LIFE®, introduced in 2002, has become an industry benchmark for ergonomic and sustainable design. Recognized for its overall lightness and agility, LIFE features intuitive adjustments that bring comfort and effortless control to a new performance level with an extensive range of supportive sitting options and responsive lumbar support.

RPM®, recognized for outstanding comfort, extraordinary performance and exceptional value, is offered with distinctive fabrics that reflect its stylish design. Engineered for durability, RPM delivers comfort and support, especially for 24-hour work environments.

Chadwick™, introduced in 2005, is an innovative hybrid seating design that accommodates the changing needs of today's workplace and home office.

The family of Essentials™ work chairs, introduced in 2005-07, offers the ergonomic comfort and appeal of fully upholstered task chairs at a significant value. Essentials work chairs' Pro™, Tech™, and Sport™ models offer a comprehensive range of four task and two side chairs suitable to any office style from the traditional to the progressive.

Toboggan® is a playful, yet practical solution for focused, shared or team work in an increasingly social and mobile workplace. A sled based chair desk for collaborative and learning environments, Toboggan makes clever use of shape and scale to allow users to shift 360 degrees in the seat, with the back serving as backrest, armrest or impromptu tablet worksurface. A bench, perch and pull-up table complete the Toboggan® line.

Files and Storage

Our files and storage products, featuring the Template®, Calibre® and Series 2™ product lines, are designed with unique features to maximize storage capabilities throughout the workplace. Our core files and storage products consist of lateral files, mobile pedestals and other storage units, bookcases and overhead storage cabinets. Additionally, Knoll launched Anchor™ in 2013, a streamlined collection of user-friendly storage that addresses the user's organizational needs in the changing workplace.

The range of files and storage completes our product offering, allowing clients to address all of their furniture needs with us, especially in competitive bid situations where Knoll office systems, seating, tables and desks have been specified. The breadth of the product line also enables our dealers to offer stand-alone products to businesses with smaller storage requirements.

Files and storage are available in an extensive array of sizes, configurations and colors, which can be integrated with other manufacturers' stand-alone furniture, thereby increasing our penetration in competitor accounts. In addition, certain elements of the product line can be configured as freestanding furniture in private offices or open-plan environments.

Our principal storage product lines include:

Anchor™

Offered in a variety of configurations including all-open, all-closed with drawers/doors, or a blended solution of open and drawer configurations, Anchor provides a balance of accessible and secure storage. The collection is an ideal

individual storage solution for focused, shared and team settings, or for storage needs in group settings outside of primary workspaces.

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Template®

In 2009, we introduced the Template Storage System, offering an economical approach to workplace planning, using vertical storage units to divide and define workspaces. In doing so, the product's compact 15 inch deep footprint consolidates storage while reducing the overall size of an individual workspace, saving clients both money and space. Template can be combined with Dividends Horizon, Antenna Workspaces, and other Knoll systems to expand its planning capabilities.

Calibre®

Calibre storage, comprised of lateral files, pedestals, hybrid cabinets, wardrobes and personal storage towers, offers clients a broad array of metal storage solutions to support virtually any office environment. Personalization is encouraged and valuable space is maximized with 1.5' planning advantage and Build-Your-Own design possibilities, offering more drawer heights and configurations than industry standards. Calibre storage can stand alone or blend with Dividends Horizon, Morrison, and other Knoll systems to complement focused, shared and team workspaces.

Series 2™

With a focused storage offering in a range of aesthetics, Series 2 storage provides ideal solutions for value-conscious customers. Overhead storage, pedestals and personal storage towers are offered in numerous front designs, both metal and veneer, which perfectly coordinate with Knoll Dividends Horizon, Reff, Morrison and Template systems.

Desks and Tables

We offer collections of adjustable tables as well as meeting, conference, training, dining, and café tables for large-scale projects and stand-alone desks and table desks. These items are also sold as stand-alone products through our Knoll dealers to businesses with smaller requirements.

Our Tone™, Upstar® and Antenna® Simple Tables product lines include adjustable, work, meeting, conference and training tables. These product lines range from independent tables to tables suitable for workstations that support individual preferences to plannable desks that can be linked together to reshape larger work areas. In 2014, we introduced Tone™, a comprehensive collection of height-adjustable tables designed to be compatible with the Dividends Horizons, Antenna Workspaces, and Reff Profiles office systems. Tone™ features a wide range of support and adjustment options that integrate seamlessly with Knoll open plan, private office and Activity Spaces furniture or plan independently to create flexible work areas. We also expanded the Reff Profiles product line with a series of meeting tables as well as enhanced the signature LSM Conference Table Collection for KnollStudio.

KnollExtra®

KnollExtra offers accessories that complement Knoll office furniture products, including technology support accessories, desktop organizational tools, lighting and storage. KnollExtra integrates technology comfortably into the workplace, meeting the increased demand for flat panel monitor supports and central processing unit holders, which deliver adjustability and space savings. During 2009, KnollExtra introduced the Sapper Monitor Arm Collection, designed by renowned industrial designer Richard Sapper. The collection provides a clean, modern solution to technology challenges in the modern workplace and has been accepted into the permanent collection of New York's Museum of Modern Art. During 2012, KnollExtra expanded its portfolio to include a line of markerboards, free-standing and mounted LED lighting (awarded 2013 Best of NeoCon Silver) and several products that provide technology support for the changing workplace.

The Office segment accounted for approximately 62.5% of our sales in 2014, 69.5% of our sales in 2013, and 71.7% of our sales in 2012.

Studio Segment:

KnollStudio, well-known for the Barcelona®, Saarinen, and Bertoa collections, is a renowned source for classic modern furniture and spirited new designs of unparalleled quality for the workplace, home, hotels, restaurants as well as government and educational institutions. The KnollStudio portfolio includes a range of lounge seating; side, café and dining chairs; barstools; and conference, dining and occasional tables.

KnollStudio has a long history of working with celebrated architects and designers from around the world, including Ludwig Mies van der Rohe, Marcel Breuer, Eero Saarinen, Isamu Noguchi, Warren Platner, Frank Gehry, Maya Lin, Jens Risom, Kazuhide Takahama, and Ross Lovegrove. In addition, KnollStudio manufactures a collection of original furniture designs by Florence Knoll.

In 2014, KnollStudio introduced k.lounge, a soft seating series with 11 configurable lounge elements that bridge the gap between object-based furniture and plannable lounge system. k.lounge pieces can stand on their own for free placement or be configured in a myriad of ways to define work/lounge areas within open plan workspaces.

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The Washington Collection for Knoll transforms David Adjaye's architectural and sculptural vision into accessible objects for the home and office. The collection consists of two cantilevered side chairs, a club chair, an ottoman, a side table and a monumental bronze coffee table.

In 2004, KnollStudio established Knoll Space as a formalized sales program for the retail market, making it easier for consumers to bring the best of Knoll furnishings into their home and home office. The program consists of independent specialty retailers and e-tailers nationwide that sell our iconic modern classics and selected contemporary designs as well as selected products with crossover home office appeal. Through this program, we sell our KnollStudio and other selected Knoll products through approximately 65 retailers, with an aggregate of over 100 locations in the United States and Canada.

Our Studio segment includes the Knoll Europe businesses. Knoll Europe provides products and services primarily to our European clients, whose aesthetics and styles can be different from our North America clients. A majority of Knoll Europe's business is Knoll Studio products, but Knoll Europe also offers a product profile that enables our customers to purchase a complete office environment. In addition, we offer certain products designed specifically for the European market. In 2006, we introduced the Wa™ desking system. Wa™ reinvents desks and storage through its design and construction in a linear and well proportioned modern vernacular. Our presence in the European market provides strategic positioning with clients that have international offices where they would like to maintain their Knoll facility standard. In addition to working with North American clients' international offices, we also have a local European client base.

In Europe, the core product categories include: (i) KnollStudio; (ii) desk systems, including the Wa™ desking system, the KnollScope®, and the PL1™ system; (iii) seating, including a comprehensive range of chairs; and (iv) storage units, which are designed to complement Knoll desk products.

In 2014, we acquired the Chicago-based luxury design brand HOLLY HUNT. The acquisition advances the Knoll strategy of building our global capability as a go-to resource for high-design workplaces and homes, including the commercial contract, decorator to-the-trade and consumer markets and is included in the Studio segment. Like our co-founder Florence Knoll, Holly Hunt is one of the icons of our industry who consistently elevates the level of design in her chosen markets. Founded in 1983, HOLLY HUNT has grown into the premier high-design residential showroom resource and provider of furnishings, lighting, textiles and leathers for architects and interior designers. The Studio segment also includes our Richard Schultz product line of outdoor furniture for the residential, hospitality, and contract office furniture markets.

The Studio segment accounted for approximately 26.6% of our sales in 2014, 17.9% of our sales in 2013, and 16.4% of our sales in 2012.

Coverings Segment:

Our Coverings segment consists of (i) KnollTextiles, (ii) Spinneybeck Leather (including Filzfelt products), and (iii) Edelman Leather.

KnollTextiles was established in 1947 to create high-quality textiles for Knoll furniture. KnollTextiles offers upholstery, panel fabrics, wallcoverings and drapery that harmonize color, pattern and texture and offers products for corporate, hospitality, healthcare and residential interiors. KnollTextiles products are used in the manufacture of Knoll furniture and are sold to clients for use in other manufacturers' products. In 2014, KnollTextiles introduced six collections across various categories and price points. The Empire Collection encompassed a total of nine patterns including high-performance upholstery and a trio of vinyl wallcoverings by guest designer Kari Pei. The Spirit Collection included six upholsteries, two privacy curtains for healthcare, a panel fabric and a wallcovering. The Zest Collection encompassed five patterns including upholstery, panel fabric and wallcovering. The division also introduced two collections for Knoll Luxe targeting high-end hospitality and residential clients. The first introduction by Dorothy Cosonas included two foundation draperies and four classic upholsteries. The second was the Maria Cornejo for Knoll Luxe Collection, the latest textile fashion collaboration for Knoll with a total of six patterns (4 upholstery and two drapery).

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KnollTextiles continues to extend its distribution to reach new customers, notably through a KnollTextiles showroom in New York City's D&D building and e-commerce through the knolltextiles.com website. Additionally, KnollTextiles has collaborated with HOLLY HUNT to distribute its textiles to residential clients, starting with its Dallas showroom. The company also continues to win awards for its design excellence including Best of NeoCon® awards for eleven years running.

Spinneybeck Enterprises, Inc., or Spinneybeck, our wholly owned subsidiary, offers leathers and related products, including leather rugs and wall panels. Spinneybeck supplies high-quality upholstery leather for use on Knoll furniture and for sale directly to clients, including other office furniture manufacturers, hospitality, upholsterers, aviation, custom coach and boating manufacturers.

In 2013, Spinneybeck introduced a decorative micro-perforated foil inlay to its popular Lucente leather; Wave — the first pattern in a collection of shaped wall panels; architectural screen options; and a leather wrapped top option for a range of sizes in the classic Saarinen table.

Filzfelt, a division of Spinneybeck, distributes German-milled 100% wool design felt in 63 colors and five thicknesses and offers a wide range of felt products and full custom capabilities. A biodegradable and renewable material, wool felt is naturally moisture resistant, self-extinguishing, non-directional, available in lightfast and water resistant colors, and provides thermal and acoustic insulation. We acquired the Filzfelt business on December 30, 2011.

Edelman Leather LLC, or Edelman, our wholly owned subsidiary, supplies fine leathers to residential, hospitality, aviation and contract office furniture markets. Edelman, offers a broad residential showroom network where designers and retail consumers can sample our products.

The Coverings segment accounted for approximately 10.9% of our sales in 2014, 12.6% of our sales in 2013, and 11.9% of our sales in 2012.

Product Design and Development

Our design philosophy reflects a historical commitment to partnering with preeminent industrial designers and architects to commercialize products that meet evolving workplace and residential needs. By combining designers' creative vision with our commitment to innovative materials and technologically advanced processes, we continue to generate strong demand while cultivating brand loyalty among target clients. Our enviable history of nurturing design provides for relationships that attract the world's leading designers. In addition, these collaborations are consistent with our commitment to a lean organization and incentive-based compensation, by utilizing a variable royalty-based fee as opposed to the fixed costs typically associated with a larger in-house design staff.

Our Office and Studio segments product development relies upon a New Product Commercialization Process to ensure quality and consistency of our methodology, reducing product development cycle time without sacrificing quality objectives. We use Pro/ENGINEER® solids modeling tools and rapid prototyping technology to compress development cycles and to improve responsiveness to special requests for customized solutions. Working closely with the designers during the early phases of development provides critical focus to yield the most viable products, balancing innovative modern design with practical function. Cross-functional teams are employed for all major development efforts with dedicated leaders who facilitate a seamless flow into manufacturing while aggressively managing cost and schedule opportunities. Increasingly, total environmental impact is factored into product material and manufacturing process decisions.

Research and development expenses, which are expensed as incurred, were \$19.2 million for 2014, \$17.8 million for 2013, and \$15.3 million for 2012.

Sales and Distribution

We generate sales with our direct sales force and a network of independent dealers (primarily in the Office segment), who jointly market and sell our products. We generally rely on these independent dealers to also provide a variety of important specification, installation and after-market services to our clients. Our dealers generally operate under short-term (one to three year), non-exclusive agreements. Our Studio and Coverings segments market and sell products with their own internal sales force that often work closely with our Office sales force. We also sell our Studio products through a network of independent retailers. HOLLY HUNT and Edelman both operate a network of showrooms to market and sell their products.

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Our clients are typically Fortune 1000 companies, governmental agencies and other medium-to-large sized organizations in a variety of industries including financial, legal, accounting, education, healthcare and hospitality. Our Coverings segment also markets and sells products to private aviation, marine and luxury coach industries. Our direct sales force and independent dealers in North America work in close partnership with clients and design professionals to specify distinctive work environments. Our direct sales representatives, in conjunction with the independent dealers, sell to and call directly on key clients. Our independent dealers also call on many other medium and small sized clients to provide seamless sales support and client service. We have an over \$11.1 billion installed base of office systems, which provides a strong platform for recurring and add-on sales. "Installed base" refers to the amount of office systems product we have sold in North America during the previous fifteen years.

Our products and knowledgeable sales force have generated strong brand recognition and loyalty among architects, designers and corporate facility managers, all of whom are key decision-makers in the furniture purchasing process. Our strong relationships with architects and design professionals help us stay abreast of key workplace trends and position us to better meet the changing needs of clients. For example, we have invested in training all of our architect and designer specialists as Leadership in Energy and Environmental Design ("LEED®") accredited professionals to help clients better address environmental issues that arise in the design of the workplace.

We have aligned our sales force to target strategic areas of opportunity to include global accounts, health care, higher education and others. We have also placed sales representatives and technical specialists into certain dealerships to support programs such as Knoll Essentials, which is described below.

In addition to coordinating sales efforts with the sales representatives, our dealers generally handle project management, installation and maintenance for client accounts after the initial product selection and sale. Although many of these dealerships also carry products of other manufacturers, they have agreed not to act as dealers for our principal direct competitors. We have not experienced significant dealer turnover. Our dealers' substantial commitment to understanding our product lines, and their strong relationships with us, serve to discourage dealers from changing vendor affiliations. We are not significantly dependent on any one dealer, the largest of which accounted for approximately 4.3%, 6.6%, and 6.7%, of our North American sales in 2014, 2013, and 2012, respectively.

We provide product and selling skills training for our sales force and dealer sales representatives. In addition, part of our commitment to building relationships with our dealer sales representatives, we introduced the Knoll Essentials program in January 2004. Knoll Essentials is a catalog program developed in response to dealer requests for a consolidated, user-friendly selling tool for day-to-day systems, seating, storage, and accessory products. The Knoll Essentials program includes dealer incentives to sell our products. We also employ a dedicated team of dealer sales representatives to work with our dealerships.

Sales to U.S., state and local government agencies aggregated approximately 11.3% of our consolidated sales in 2014. The U.S. government typically can terminate or modify any of its contracts with us either for its convenience or if we default by failing to perform under the terms of the applicable contract.

Manufacturing and Operations

Our East Greenville, Pennsylvania site manufactures Office and Studio products. Textiles are also warehoused at our East Greenville, Pennsylvania site. Chicago, Illinois, Dallas, Texas, and Foligno and Graffignana, Italy locations supply our Studio products. Our locations at Grand Rapids, Michigan, Muskegon, Michigan, and Toronto, Canada also manufacture Office products. We manufacture and assemble products to specific customer order and operate all facilities under a philosophy of continuous improvement, lean manufacturing and efficient asset utilization.

In 2010, we initiated a plan to better utilize our North American manufacturing capacity, eliminate duplication of capabilities, and reduce associated costs. We continue to look for ways to ensure that our manufacturing capabilities match our supply chain strategy providing the most value for Knoll. In 2013, our supply chain team continued its lean journey by launching a comprehensive three-year transformation strategy designed to make our supply chain operations more efficient, flexible and competitive. In 2014, Supply Chain Operations completed year two of a three year transformation strategy. State of the art veneering and laminate worksurface manufacturing equipment were installed at East Greenville and Toronto manufacturing sites. The result of these projects will improve customer responsiveness, quality, and significantly improve productivity.

The root of our continuous improvement efforts lies in the philosophy of lean manufacturing that drives operations. As part of this philosophy, we partner with suppliers who can supply our facilities efficiently, often with just-in-time deliveries, thus allowing us to reduce our raw materials inventory. We also utilize "Kaizen" work groups in the plants to develop best practices to minimize scrap, time and material waste at all stages of the manufacturing process. The involvement of employees at all levels ensures an organizational commitment to lean and efficient manufacturing operations.

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In 2009, our East Greenville location recertified its "Star" rating under the Occupational Safety and Health Administration's (OSHA) Voluntary Protection Program (VPP). A Star rating is the highest rating a company can obtain in OSHA's premier partnership program. To achieve this rating, our East Greenville site had to demonstrate a comprehensive safety and health process with strong management leadership, include all employees as active participants, and ensure an injury rate substantially below the average for the industry. The Star rating allows us to join an elite and exclusive group of less than 2,500 companies nationwide that have demonstrated the dedication and commitment to safety. Our Knoll manufacturing facilities, as a whole, have an accident rate below the industry average.

In 2012, we completed certification of certain products to the level™ Sustainable Certification. All of the products certified received level 3 certification, the highest certification available. The "level™ standard" is a voluntary product standard developed by our industry trade association, BIFMA, the Business and Institutional Furniture Manufacturers Association, to support safe, healthy, and sustainable workplace environments.

The operations for our two leather businesses, Spinneybeck and Edelman, are located in Getzville, New York and New Milford, Connecticut, respectively. Principal operations for KnollTextiles are in East Greenville, Pennsylvania. HOLLY HUNT's operations are primarily located in Chicago, Illinois.

Raw Materials and Suppliers

In addition to the continued focus on enhancing the efficiency of the manufacturing operations, we also seek to reduce costs through our global sourcing effort. We have capitalized on raw material and component cost savings available through lower cost global suppliers. This broader view of potential sources of supply has enhanced our leverage with domestic supply sources, and we have been able to reduce cycle times by extracting improvements from all levels throughout the supply chain.

The purchasing function in North America is centralized at the East Greenville facility for Office, Studio, and Textiles. This centralization, and the close relationships with our primary suppliers, has enhanced our ability to realize purchasing economies of scale and implement "just-in-time" inventory practices. Steel, lumber, paper, paint, plastics, laminates, particleboard, veneers, glass, fabrics, leathers, upholstery filling material, aluminum extrusions and castings are used in our manufacturing process. Both domestic and overseas suppliers of these materials are selected based upon a variety of factors, with the price and quality of the materials and the supplier's ability to meet delivery requirements being primary factors in such selection. We do not generally enter into long-term supply contracts and, as a result, we can be vulnerable to fluctuations in the prices for these materials. No supplier is the only available source for a particular component or raw material. However, because of the specialization involved with some of our components, it can take a significant amount of time, money and effort to move to an alternate source.

Competition

The markets in which we compete are highly competitive. We compete on the basis of (i) product design, including performance, ergonomic and aesthetic features; (ii) product quality and durability; (iii) relationships with clients, architects and designers; (iv) strength of dealer and distributor network; (v) on-time delivery and service performance; (vi) commitment to environmental standards by offering products that help clients achieve LEED® certified facilities and minimize environmental impact; and (vii) price. We estimate that we had an approximate 10.7% market share in the U.S. office furniture market in 2014.

Some of our competitors, especially those in North America, are larger and have significantly greater financial, marketing, manufacturing and technical resources than us. Our most significant competitors in primary markets are Herman Miller, Inc., Steelcase, Inc., Haworth, Inc. and, to a lesser extent, Allsteel, Inc., an operating unit of HNI Corporation, and Teknion Corporation. These competitors have a substantial volume of furniture installed at businesses throughout North America, providing a continual source of demand for further products and enhancements. Moreover, the products of these competitors have strong acceptance in the marketplace. Although we believe that we have been able to compete successfully in the markets to date, there can be no assurance that we will be able to continue to do so in the future.

Competition in the Coverings segment is much more fragmented than in the Office segment. Both Spinneybeck and Edelman serve the mid to high end of the market, but compete against many companies, none of which has a

dominant market share.

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Patents and Trademarks

We consider securing and protecting our intellectual property rights to be important to the business. We own approximately 54 active U.S. utility patents on various components used in our products and systems and approximately 89 active U.S. design patents. We also own approximately 357 patents in various foreign countries. The scope and duration of our patent protection varies throughout the world by jurisdiction and by individual product. In particular, patents for individual products extend for varying periods of time according to the date a patent application is filed, the date a patent is granted and the term of patent protection available in the jurisdiction granting the patent (generally 20 years from the date of filing in the U.S., for example). We believe that the duration of the applicable patents we are granted is adequate relative to the expected lives of our products. We own approximately 91 trademark registrations in the U.S., including registrations to the following trademarks, as well as related stylized depictions of the Knoll word mark: Knoll®, KnollExtra®, Knoll Luxe®, KnollStudio®, KnollTextiles®, Good Design Is Good Business®, Antenna®, Autostrada®, Calibre®, Currents®, Dividends®, Edelman® Leather, Modern Always®, Propeller®, Reff®, RPM®, Sapper XYZ®, Spinneybeck® Leather, Toboggan®, Generation by Knoll®, Regeneration by Knoll®, MultiGeneration by Knoll®, and HOLLY HUNT®. We also own approximately 264 trademarks registered in foreign countries. The scope and duration of our trademark protection varies throughout the world, with some countries protecting trademarks only as long as the mark is used, and others requiring registration of the mark and the payment of registration (generally ten years from the date of filing in the U.S., for example). In order to protect the indefinite duration, we make filings to continue registration of our trademarks.

In October 2004, we received registered trademark protection in the United States for five iconic furniture designs by Ludwig Mies van der Rohe—the Barcelona Chair, the Barcelona Stool, the Barcelona Couch, the Barcelona Table and the Flat Bar Brno Chair. This protection recognizes the renown of these designs and reflects our commitment to ensuring that when architects, furniture retailers, businesses and individuals purchase a Ludwig Mies van der Rohe design, they are acquiring the authentic product, manufactured in accordance with the designer's historic specifications. Barcelona® is a registered trademark in the U.S., Canada and European Community owned by Knoll, Inc.

Foreign and Domestic Operations

Our principal manufacturing operations and markets are in North America, and we also have manufacturing operations and markets in Europe. Our sales to clients and net property, plant and equipment are summarized by geographic areas below. Sales are attributed to the geographic areas based on the origin of sale.

	United States (in thousands)	Canada	Europe	Consolidated
2014				
Sales	\$928,733	\$32,811	\$88,750	\$1,050,294
Property, plant, and equipment, net	123,821	25,669	15,529	165,019
2013				
Sales	\$752,347	\$36,240	\$73,665	\$862,252
Property, plant, and equipment, net	94,896	27,938	15,059	137,893
2012				
Sales	\$785,651	\$40,669	\$72,176	\$898,496
Property, plant, and equipment, net	80,953	29,064	14,821	124,838

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Environmental Matters

We believe that we are substantially in compliance with all applicable laws and regulations for the protection of the environment and the health and safety of our employees based upon existing facts presently known to us. Compliance with federal, state, local and foreign environmental laws and regulations relating to the discharge of substances into the environment, the disposal of hazardous wastes and other related activities has had and will continue to have an impact on our operations, but has, since 1990, been accomplished without having a material adverse effect on our operations. There can be no assurance that such laws and regulations will not change in the future or that we will not incur significant costs as a result of such laws and regulations. We have trained staff responsible for monitoring compliance with environmental, health and safety requirements. Our goal is to reduce and, wherever possible, eliminate the creation of hazardous waste in our manufacturing processes. While it is difficult to estimate the timing and ultimate costs to be incurred due to uncertainties about the status of laws, regulations and technology, based on information currently known to management, we do not expect environmental costs or contingencies to have a material adverse effect on our consolidated financial position, results of operations, competitive position, or cash flows. The operation of manufacturing plants entails risks in these areas, however, and we cannot be certain that we will not incur material costs or liabilities in the future which could adversely affect our operations.

We have been identified as a potentially responsible party pursuant to the Comprehensive Environmental Response Compensation and Liability Act, or "CERCLA," for remediation costs associated with waste disposal sites previously used by us. CERCLA can impose liability for costs to investigate and remediate contamination without regard to fault or the legality of disposal and, under certain circumstances, liability may be joint and several resulting in one responsible party being held responsible for the entire obligation. Liability may also include damages for harm to natural resources. The remediation costs and our allocated share at some of these CERCLA sites are unknown. We may also be subject to claims for personal injury or contribution relating to CERCLA sites. We reserve amounts for such matters when expenditures are probable and reasonably estimable.

Employees

As of December 31, 2014, we employed a total of 3,343 people, consisting of 1,837 hourly and 1,506 salaried employees. The Grand Rapids, Michigan plant is the only unionized plant within North America and has an agreement with the Carpenters Union, Local 1615, of the United Brotherhood of Carpenters and Joiners of America, Affiliate of the Carpenters Industrial Council (the "Union"), covering approximately 190 hourly employees. The Collective Bargaining Agreement was entered into on August 27, 2011 and expires April 30, 2015. From time to time, there have been unsuccessful efforts to unionize at our other North American locations. We believe that relations with our employees are good. Nonetheless, it is possible that our employees may continue attempts to unionize. Certain workers in the facilities in Italy are also represented by unions. We have experienced brief work stoppages from time to time at our plants in Italy. Work stoppages are relatively common occurrences at many Italian manufacturing plants and are usually related to national or local issues, not necessarily related specifically to Knoll. We had one such work stoppage in 2014, with a duration of 8 hours in total. This work stoppage was not unique to us, and the work stoppage did not materially affect our performance.

Available Information

Our annual report on Form 10-K, quarterly reports on Form 10-Q, current reports on Form 8-K and all amendments to those reports are made available free of charge through the "Investor Relations" section of our website at www.knoll.com, as soon as practicable after such material is electronically filed with or furnished to the U.S. Securities and Exchange Commission.

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ITEM 1A. RISK FACTORS

RISK FACTORS

Risks Related to our Business

Our product sales are tied to corporate spending and service-sector employment, which are outside of our control. Our sales and/or growth in sales would be adversely affected by a recessionary economy characterized by decreased corporate spending and service-sector employment.

Our sales are significantly impacted by the level of corporate spending primarily in North America, which, in turn, is a function of the general economic environment. In a recessionary economy like we have experienced in recent history, business confidence, service-sector employment, corporate cash flows and non-residential commercial construction decrease, which typically leads to a decrease in demand for office furniture. In addition, a recessionary economy may also result in saturation of the market by "just new" used office systems, leading to a decrease in demand. Sales of office systems, which have historically accounted for almost half of our revenues, represent longer term and higher cost investments for our clients. As a result, sales of office systems are more severely impacted by decreases in corporate spending than sales of coverings, studio products, seating, files and storage and casegoods, and demand for office systems typically takes longer to respond to an economic recovery.

Geopolitical uncertainties, terrorist attacks, acts of war, natural disasters, increases in energy and other costs or combinations of such and other factors that are outside of our control could at any time have a significant effect on the economy, and, therefore, our business. The occurrence of any of these or similar events in the future could result in downward pressure on the economy, which we would expect to cause demand for our products to decline and competitive pricing pressures to increase.

Weakness in the economy or uncertainty in the financial markets may adversely affect our results of operations and financial condition, as well as the financial soundness of our customers and suppliers.

In recent history, the global capital and credit markets have experienced a period of unprecedented turmoil and upheaval, characterized by the bankruptcy, failure, collapse or sale of various financial institutions. Our ability to access capital may be restricted at a time when we would like, or need, to access financial markets. In addition, interest rate fluctuations, financial market volatility or credit market disruptions may negatively affect our customers' and our suppliers' abilities to obtain credit to finance their businesses on acceptable terms. As a result, our customers' needs and abilities to purchase our products or services may decrease, and our suppliers may increase their prices, reduce their output or change their terms of sale. If our customers' or suppliers' operating and financial performance deteriorates, or if they are unable to make scheduled payments or obtain credit, our customers may not be able to pay, or may delay payment of, accounts receivable owed to us, and our suppliers may restrict credit or impose different payment terms on us. Any inability of customers to pay us for our products and services, or any demands by suppliers for different payment terms, may adversely affect our earnings and cash flow.

We may have difficulty increasing or maintaining our prices as a result of price competition, which could lower our profit margins. Our competitors may develop new product designs that give them an advantage over us in making future sales.

We compete with our competitors on the basis of, among other things, price and product design. Since our competitors offer products that are similar to ours, we face significant price competition from our competitors, particularly in the Office segment. This price competition impacts our ability to implement price increases or, in some cases, maintain prices, which could lower our profit margins.

Additionally, our competitors may develop new product designs that achieve a high level of customer acceptance, which could give them a competitive advantage over us in making future sales.

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Our efforts to introduce new products that meet customer and workplace requirements may not be successful, which could limit our sales growth or cause our sales to decline.

To keep pace with workplace trends, such as changes in workplace design and increases in the use of technology, and with evolving regulatory and industry requirements, including environmental, health, safety and similar standards for the workplace and for product performance, we must periodically introduce new products. The introduction of new products requires the coordination of the design, manufacturing and marketing of such products, which may be affected by factors beyond our control. The design and engineering of certain of our new products can take up to a year or more and further time may be required to achieve client acceptance. In addition, we may face difficulties in introducing new products if we cannot successfully align ourselves with independent architects and designers who are able to design, in a timely manner, high-quality products consistent with our image. Accordingly, the launch of any particular product may be later or less successful than originally anticipated by us. Difficulties or delays in introducing new products or lack of customer acceptance of new products could limit our sales growth or cause our sales to decline.

We may not be able to manage our business effectively if we are unable to retain our experienced management team or recruit other key personnel.

The success of our operations is highly dependent upon our ability to attract and retain qualified employees and upon the ability of our senior management and other key employees to implement our business strategy. We believe there are only a limited number of qualified executives in the industry in which we compete. We rely substantially upon the services of Andrew B. Cogan, our Chief Executive Officer. The loss of the services of Mr. Cogan or other key members of our management team could seriously harm our efforts to successfully implement our business strategy. While we currently maintain a key person life insurance policy with respect to Mr. Cogan, this insurance may not be sufficient to compensate us for any harm to our business resulting from loss of his services. The inability to attract and retain other talented personnel could also affect our ability to successfully implement our business strategy.

We are dependent on the pricing and availability of raw materials and components, and price increases and unavailability of raw materials and components could lower sales, increase our cost of goods sold and reduce our profits and margins.

We require substantial amounts of raw materials, which we purchase from outside sources. Steel, plastics, wood-related materials, and leather are the main raw materials used in our products. The prices and availability of raw materials are subject to change or curtailment due to, among other things, the supply of, and demand for, such raw materials, changes in laws or regulations, including duties and tariffs, suppliers' allocations to other purchasers, interruptions in production by raw materials or component parts suppliers, changes in currency exchange rates and worldwide price levels. We can be significantly impacted by price increases in these raw materials.

Although no supplier is the only available source for a particular component or raw material, some of our products and components are extremely specialized and, therefore, it can take a significant amount of time and money to move from one supply source to another. Any failure to obtain raw materials and components on a timely basis, or any significant delays or interruptions in the supply of raw materials or components, could prevent us from being able to produce products ordered by our clients in a timely fashion, which could have a negative impact on our reputation and our dealership network, and could cause our sales to decline.

We are affected by the cost of energy and increases in energy prices could reduce our margins and profits.

The profitability of our operations is sensitive to the cost of energy through our transportation costs, the cost of petroleum-based materials, like plastics, and the cost of operating our manufacturing facilities. Energy costs have been volatile in recent years due to changes in global supply and demand. Although we have been successful in countering energy price increases, primarily through our global sourcing initiatives and continuous improvement programs, we have not been able to offset these costs entirely.

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We rely upon independent furniture dealers, and a loss of a significant number of dealers could affect our business, financial condition and results of operations.

We rely on a network of independent dealers for the joint marketing of our products to small and mid-sized accounts, and to assist us in the marketing of our products to large accounts, particularly in the Office segment. We also rely upon these dealers to provide a variety of important specification, installation and after-market services to our clients. Our dealers operate, generally, under short-term, non-exclusive agreements. There is nothing to prevent our dealers from terminating their relationships with us. In addition, individual dealers may not continue to be viable and profitable and may suffer from the lack of available credit. While we are not significantly dependent on any single dealer, our largest dealer accounted for 4.3% of our North American sales in 2014, and if dealers go out of business or are restructured, we may suffer losses because they may not be able to pay us for products previously delivered to them. The loss of a dealer relationship could also negatively affect our ability to maintain market share in the affected geographic market and to compete for and service clients in that market until a new dealer relationship is established. Establishing a viable dealer in a market can take a significant amount of time and resources. The loss or termination of a significant dealer or a significant number of dealer relationships could cause significant difficulties for us in marketing and distributing our products, resulting in a decline in our sales.

Currently, one of our largest clients is the U.S. government, a relationship that is subject to uncertain future funding levels and federal procurement laws and requires restrictive contract terms; any of these factors could curtail current or future business.

For the year ended December 31, 2014, we derived approximately 11.3% of our revenue from sales to U.S., state and local government agencies. Our ability to compete successfully for and retain business with the U.S. government is highly dependent on cost-effective performance and compliance with complex procurement laws. Historically, federal procurement laws required government agencies to purchase furniture products from Federal Prison Industries, Incorporated. If these or similar laws would be re-instituted, it would make it more difficult for us to sell our furniture to agencies and departments of the U.S. government.

In addition, the U.S. government typically can terminate or modify its contracts with us either for its convenience or if we default by failing to perform under the terms of the applicable contract. A termination arising out of our default could expose us to liability and impede our ability to compete in the future for contracts and orders. Furthermore, if we were found to have committed fraud or certain criminal offenses, we could be suspended or debarred from all further government contracting.

Given the significance of our governmental business, we are sensitive to decreases in governmental spending. Federal, state and local government budgets have experienced deficits recently and are under significant pressure to reduce spending. These spending pressures have resulted in, and may continue to result in, decreased furniture spending, which has negatively impacted (and may continue to negatively impact) our governmental sales.

Our efforts to diversify our sources of revenue may not be effective and may expose us to new risks.

Historically, the majority of our revenues were derived from the sales of office systems in North America. We have pursued a strategy to diversify our sources of revenue and reduce our dependence on North American office system sales by, for example, growing our seating, international, and specialty businesses. While we believe that this strategy enables us to better maintain and grow our sales and profitability during cyclical ups and downs in the industry, there can be no assurance that this diversification strategy will be effective in achieving these goals. Our diversification strategy involves the continued expansion of our specialty businesses, and business growth internationally, which may expose us to business risks that we have not experienced. We also may incur significant costs in pursuing our diversification strategy, and those costs may not be fully offset by increased revenues associated with new business lines.

We operate with leverage, and a significant amount of cash will be required to service our indebtedness. Restrictions imposed by the terms of our indebtedness may limit our operating and financial flexibility.

As of December 31, 2014, we had total consolidated outstanding debt of approximately \$258.0 million under our credit facility.

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On May 20, 2014, we amended and restated our existing credit facility, dated February 3, 2012, with a new \$500.0 million credit facility maturing on May 20, 2019, consisting of a revolving commitment in the amount of \$300.0 million and a term loan commitment in the amount of \$200.0 million. The Amended Credit Agreement also includes an option to increase the size of the credit facility or incur incremental term loans by up to an additional \$200.0 million, subject to the satisfaction of certain terms and conditions.

At December 31, 2014, if we were to borrow the maximum available to us under our credit facility and those of our foreign subsidiaries, we would have total consolidated outstanding debt of approximately \$506.4 million. In February 2014, we increased our outstanding debt by approximately \$95.0 million in order to complete the acquisition of Holly Hunt Enterprises, Inc. and its related businesses. The high level of our indebtedness could have important consequences to holders of our common stock, given that:

a substantial portion of our cash flow from operations must be dedicated to fund scheduled payments of principal and debt service and will not be available for other purposes;

- our ability to obtain additional debt financing in the future for working capital, capital expenditures, research and development or acquisitions may be limited by the terms of our credit facility; and

the terms of our credit facility also impose other operating and financial restrictions on us, which could limit our flexibility in reacting to changes in our industry or in economic conditions generally.

Our credit facility prevents us and our subsidiaries from incurring any additional indebtedness other than (i) borrowings under our existing credit facility; (ii) certain types of indebtedness that may be incurred subject to aggregate dollar limitations identified in the credit facility, including, without limitation, purchase money indebtedness and capital lease obligations, indebtedness incurred in connection with a permitted acquisition, and loans obtained through an expansion of the facility, all of which cannot exceed \$250.0 million at any time, and (iii) other types of indebtedness that are not limited to specific dollar limitations, such as indebtedness incurred in the ordinary course of business and unsecured, subordinated indebtedness. The aggregate amount of indebtedness that we may incur pursuant to these exceptions is further limited by the financial covenants in our credit facility and, therefore, will depend on our future results of operations and cannot be determined at this time. Furthermore, although we may incur unlimited amounts of certain types of indebtedness, subject to compliance with these financial covenants, the amount of indebtedness that we may actually be able to incur will depend on the terms on which such types of debt financing are available to us, if available at all.

As a result of the foregoing, we may be prevented from engaging in transactions that might further our growth strategy or otherwise be considered beneficial to us. A breach of any of the covenants in our credit facility could result in a default thereunder. If payments to the lenders under our credit facility were to be accelerated, our assets could be insufficient to repay in full the indebtedness under our credit facility and our other liabilities. Any such acceleration could also result in a foreclosure on all or substantially all of our subsidiaries' assets, which would have a negative impact on the value of our common stock and jeopardize our ability to continue as a going concern.

We may require additional capital in the future, which may not be available or may be available only on unfavorable terms.

Our capital requirements depend on many factors, including capital improvements, tooling, information technology upgrades and new product development. To the extent that our existing capital is insufficient to meet these requirements and cover any losses, we may need to raise additional funds through financings or curtail our growth and reduce our assets. Any equity or debt financing, if available at all, may be on terms that are not favorable to us. Equity financings could result in dilution to our stockholders, and the securities may have rights, preferences and privileges that are senior to those of our common stock. If our need for capital arises because of significant losses, the occurrence of these losses may make it more difficult for us to raise the necessary capital.

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An inability to protect our intellectual property could have a significant impact on our business.

We attempt to protect our intellectual property rights, both in the United States and in foreign countries, through a combination of patent, trademark, copyright and trade secret laws, as well as licensing agreements and third-party nondisclosure and assignment agreements. Because of the differences in foreign trademark, patent and other laws concerning proprietary rights, our intellectual property rights do not generally receive the same degree of protection in foreign countries as they do in the United States. In some parts of the world, we have limited protections, if any, for our intellectual property. Our ability to compete effectively with our competitors depends, to a significant extent, on our ability to maintain the proprietary nature of our intellectual property. The degree of protection offered by the claims of the various patents, trademarks and service marks may not be broad enough to provide significant proprietary protection or competitive advantages to us, and patents, trademarks or service marks may not be issued on our pending or contemplated applications. In addition, not all of our products are covered by patents. It is also possible that our patents, trademarks and service marks may be challenged, invalidated, canceled, narrowed or circumvented. In the past, certain of our products have been copied and sold by others. We try to enforce our intellectual property rights, but we have to make choices about where and how we pursue enforcement and where we seek and maintain patent protection. In many cases, the cost of enforcing our rights is substantial, and we may determine that the costs of enforcement outweigh the potential benefits. If we are unable to maintain the proprietary nature of our intellectual property with respect to our significant current or proposed products, our competitors may be able to sell copies of our products, which could adversely affect our ability to sell our original products and could also result in competitive pricing pressures, which may negatively affect our profitability.

If third parties claim that we infringe upon their intellectual property rights, we may incur liabilities and costs and may have to redesign or discontinue an infringing product.

We face the risk of claims that we have infringed upon third parties' intellectual property rights. Companies operating in our industry routinely seek patent protection for their product designs, and many of our principal competitors have large patent portfolios. Prior to launching major new products in our key markets, we normally evaluate existing intellectual property rights. However, our competitors may have filed for patent protection which is not, at the time of our evaluation, a matter of public knowledge. Our efforts to identify and avoid infringing upon third parties' intellectual property rights may not be successful. Any claims of patent or other intellectual property infringement, even those without merit, could (i) be expensive and time consuming to defend; (ii) cause us to cease making, licensing or using products that incorporate the challenged intellectual property; (iii) require us to redesign, reengineer, or rebrand our products or packaging, if feasible; or (iv) require us to enter into royalty or licensing agreements in order to obtain the right to use a third party's intellectual property.

We could be required to incur substantial costs to comply with environmental requirements. Violations of, and liabilities under, environmental laws and regulations may increase our costs or require us to change our business practices.

Our past and present ownership and operation of manufacturing plants are subject to extensive and changing federal, state, local and foreign environmental laws and regulations, including those relating to discharges to air, water and land, the handling and disposal of solid and hazardous waste and the cleanup of properties affected by hazardous substances. As a result, we are involved from time to time in administrative and judicial proceedings and inquiries relating to environmental matters and could become subject to fines or penalties related thereto. We cannot predict what environmental legislation or regulations will be enacted in the future, how existing or future laws or regulations will be administered or interpreted or what environmental conditions may be found to exist. Compliance with more stringent laws or regulations, or stricter interpretation of existing laws, may require additional expenditures by us, some of which may be material. We have been identified as a potentially responsible party pursuant to the Comprehensive Environmental Response, Compensation and Liability Act of 1980, or CERCLA, for remediation costs associated with waste disposal sites previously used by us. In general, CERCLA can impose liability for costs to investigate and remediate contamination without regard to fault or the legality of disposal and, under certain circumstances, liability may be joint and several, resulting in one party being held responsible for the entire obligation. Liability may also include damages for harm to natural resources. The remediation costs and our allocated share at some of these CERCLA sites are unknown. We may also be subject to claims for personal injury or

contribution relating to CERCLA sites. We reserve amounts for such matters when expenditures are probable and reasonably estimable.

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We are subject to potential labor disruptions, which could have a significant impact on our business. Certain of our employees located in Grand Rapids, Michigan and Italy are represented by unions. The collective bargaining agreement for our Grand Rapids location expires April 30, 2015. We have also had attempts to unionize our other North American manufacturing locations, which to date have been unsuccessful. We have experienced a number of brief work stoppages at our facilities in Italy as a result of national and local issues. While we believe that we have good relations with our workforce, we may experience work stoppages or other labor problems in the future, and further unionization efforts may be successful. Any prolonged work stoppage could have an adverse effect on our reputation, our vendor relations and our dealership network. Moreover, because substantially all of our products are manufactured to order, we do not carry finished goods inventory that could mitigate the effects of a prolonged work stoppage.

Product defects could adversely affect our results of operations.

Our customers may encounter product defects that could potentially arise in the course of our development of new products or due to manufacturing problems. If product defects do arise, we could incur product warranty costs, product liability costs and costs associated with recalling and repairing defective products. While we maintain a reserve for our product warranty costs based on estimates of the costs that may be incurred under the warranties on all of our products, our actual warranty costs may exceed this reserve, resulting in a need to increase the amounts accrued for warranty costs. We also maintain product liability and other insurance coverage that we believe to be generally in accordance with industry practices, but our insurance coverage does not extend to field visits to repair, retrofit or replace defective products, or to product recalls. As a result, our insurance coverage may not be adequate to protect us fully against substantial claims and costs that may arise from product defects, particularly if we have a large number of defective products that we must repair, retrofit, replace or recall. Sales of our products could be adversely affected by excessive warranty claims, product recalls and adverse perceptions of product quality. As a result of these factors, product defects could have a material adverse effect on our results of operations.

We may be vulnerable to the effects of currency exchange rate fluctuations, which could increase our expenses.

We primarily sell our products and report our financial results in U.S. dollars, but we generate some of our revenues and pay some of our expenses in other currencies. Paying our expenses in other currencies can result in a significant increase or decrease in the amount of those expenses in U.S. dollar terms, which affects our profits.

In the future, any foreign currency appreciation relative to the U.S. dollar would increase our expenses that are denominated in that currency. Additionally, as we report currency in the U.S. dollar, our financial position is affected by the strength of the currencies in countries where we have operations relative to the strength of the U.S. dollar. The principal foreign currencies in which we conduct business are the Canadian dollar and the Euro. Approximately 11.8% of our revenues in 2014 and 30.2% of our cost of goods sold in 2014 were denominated in currencies other than the U.S. dollar. From time to time, we review our foreign currency exposure and evaluate whether we should hedge our exposure.

Pension costs or funding requirements could increase at a higher-than-anticipated rate.

We administer two defined benefit pension plans, which hold significant amounts of equity securities. Changes in interest rates or other plan assumptions or in the market value of plan assets could affect the funded status of our pension plans. This could cause volatility in our benefits costs which could increase future funding requirements of our pension plans and have a negative impact on our results of operations, financial condition and cash flows. Our future funding obligations also are affected by the Pension Protection Act of 2006 ("PPA"), which established certain required funding targets. Volatility in the economic environment and/or a decline in the equity markets could cause the value of investment assets held by our pension plans to decline. As a result, we may be required to increase the amount of our cash contributions to our pension plans in order to meet the funding level requirements of the PPA. We are in the process of implementing a new enterprise resource planning system, and problems with the design or implementation of this system could interfere with our business and operations.

We are engaged in a multi-year implementation of a new global enterprise resource planning system (ERP). The ERP is designed to accurately maintain the company's books and records and provide information to the company's management team important to the operation of the business. The company's ERP has required, and will continue to require, the investment of significant human and financial resources. We may not be able to successfully implement

the ERP without experiencing delays, increased costs and other difficulties. If we are unable to successfully design and implement the new ERP system as planned, our financial positions, results of operations and cash flows could be negatively impacted.

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We may not be able to successfully integrate acquired businesses, which may result in an inability to realize the anticipated benefits of our acquisitions.

One of our key operating strategies is to selectively pursue acquisitions. We have made a number of acquisitions in the past and we expect that a portion of our future growth may come from such transactions. We evaluate potential acquisitions on an ongoing basis. However, we may not be able to identify suitable acquisition candidates at prices we consider attractive. Further, our ability to successfully integrate acquired businesses could be negatively impaired because of difficulties, costs and delays that may include:

- Negative impacts on employee morale and performance as a result of job changes and reassignments;
- Unforeseen difficulties, costs or complications in integrating the companies' operations, which could lead to us not achieving the synergies we anticipate;
- Unanticipated incompatibility of systems and operating methods;
- Resolving possible inconsistencies in standards, controls, procedures and policies, business cultures and compensation structures;
- The diversion of management's attention from ongoing business concerns and other strategic opportunities;
- Unforeseen difficulties in operating acquired business in parallel with similar businesses that we operated previously;
- Unforeseen difficulties in operating businesses we have not operated before;
- Unanticipated difficulty of integrating multiple acquired businesses simultaneously;
- The retention of key employees and management of acquired businesses;
- The coordination of geographically separate organizations;
- The coordination and consolidation of ongoing and future research and development efforts; and
- Possible tax costs or inefficiencies associated with integrating the operations of a combined company.

In connection with any acquisition that we make, there may be liabilities that we fail to discover or that we inadequately assess. Acquired entities may not operate profitably or result in improved operating performance.

Additionally, we may not realize anticipated synergies. If our acquisitions perform poorly, our business and financial results could be adversely affected.

In the beginning of 2013, we announced a program of strategic investments and multi-year initiatives. If we experience delays or complications in implementing these programs, or if these programs are not as successful as we expect, it could negatively impact our financial position and results of operations.

In the beginning of 2013, we announced the implementation of an aggressive program of strategic investments and multi-year initiatives intended to enable us to achieve our operating goals of over \$1.0 billion in annual revenues and over 12% operating profit margins. These initiatives required the company to make significant investments in 2013 and 2014, in an effort to drive our longer-term revenue and profitability goals. We may not be successful in the implementation of these initiatives and we may experience delays, increased costs and other difficulties and never achieve our revenue growth or profit goals, or achieve them later than currently planned. Any delays or failures in the implementation or success of these initiatives could have a negative impact on our financial position and results of operations.

Risks Related to Our Common Stock

Our corporate documents and Delaware law contain provisions that could discourage, delay or prevent a change in control of our company.

Provisions in our amended and restated certificate of incorporation and bylaws may discourage, delay or prevent a merger or acquisition involving us that our stockholders may consider favorable. For example, our amended and restated certificate of incorporation authorizes our board of directors to issue up to 10,000,000 shares of "blank check" preferred stock. Without stockholder approval, the board of directors has the authority to attach special rights, including voting and dividend rights, to this preferred stock. With these rights, preferred stockholders could make it more difficult for a third party to acquire us. In addition, our amended and restated certificate of incorporation provides for a staggered board of directors, whereby directors serve for three-year terms, with approximately one-third of the directors coming up for reelection each year. Having a staggered board will make it more difficult for a third party to obtain control of our board of directors through a proxy contest, which may be a necessary step in an acquisition of us that is not favored by our board of directors.

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We are also subject to the anti-takeover provisions of Section 203 of the Delaware General Corporation Law. Under these provisions, if anyone becomes an "interested stockholder," we may not enter into a "business combination" with that person for three years without special approval, which could discourage a third party from making a takeover offer and could delay or prevent a change of control. For purposes of Section 203, "interested stockholder" means, generally, someone owning 15% or more of our outstanding voting stock or an affiliate of ours that owned 15% or more of our outstanding voting stock during the past three years, subject to certain exceptions as described in Section 203. Upon any change in control, the lenders under our credit facility would have the right to require us to repay all of our outstanding obligations under the facility.

Our stock price may be volatile, and your investment in our common stock could suffer a decline in value.

There has been significant volatility in the market price and trading volume of equity securities, which may be unrelated to the financial performance of the companies issuing the securities. These broad market fluctuations may negatively affect the market price of our common stock. You may not be able to resell your shares at or above the price at which you purchased them due to fluctuations in the market price of our common stock caused by changes in our operating performance or prospects and other factors. Some specific factors that may have a significant effect on our common stock market price include:

- actual or anticipated fluctuations in our operating results or future prospects, including actual or perceived fluctuations in the demand for our products;
- our announcements or our competitors' announcements of new products;
- the public's reaction to our press releases, our other public announcements and our filings with the SEC;
- strategic actions by us or our competitors, such as acquisitions, joint ventures, strategic investments, or restructurings;
- new laws or regulations or new interpretations of existing laws or regulations applicable to our business;
- changes in accounting standards, policies, guidance, interpretations or principles;
- changes in our growth rates or our competitors' growth rates;
- our inability to raise additional capital;
- conditions of the office furniture industry as a result of changes in financial markets or general economic conditions, including those resulting from war, incidents of terrorism and responses to such events;
- sales of common stock by us or members of our management team; and
- changes in stock market analyst recommendations or earnings estimates regarding our common stock, other comparable companies or the office furniture industry generally.

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ITEM 1B. UNRESOLVED STAFF COMMENTS

None

ITEM 2. PROPERTIES

We operate over 3,866,000 square feet of facilities, including manufacturing plants, warehouses and sales offices. Of these facilities, we own approximately 2,424,000 square feet and lease approximately 1,442,000 square feet. Our manufacturing plants are located in East Greenville, Pennsylvania, Grand Rapids and Muskegon, Michigan, Chicago, Illinois, Dallas, Texas, Toronto, Canada, and Foligno and Graffignana, Italy. The location, square footage, and use of the facilities as of December 31, 2014 are shown below.

Owned Locations	Square Footage		Use	Operating Segment
East Greenville, Pennsylvania	735,000	(1)	Corporate Headquarters, Manufacturing, Warehouses, and Administration	Office, Studio and Coverings
Grand Rapids, Michigan	545,000	(1)	Manufacturing, Distribution, and Administration	Office
Muskegon, Michigan	368,000	(1)	Manufacturing and Administration	Office
Toronto, Canada	408,000		Manufacturing, Distribution, Warehouses, and Administration	Office
Foligno, Italy	258,000		Manufacturing, Distribution, Warehouses, and Administration	Studio
Graffignana, Italy	110,000		Manufacturing, Distribution, Warehouses, and Administration	Studio
Leased Locations	Square Footage		Use	Operating Segment
East Greenville, Pennsylvania	50,000		Warehouses, Distribution	Office and Studio
Allentown, Pennsylvania	290,000		Warehouse, Distribution	Office and Studio
Bedford Park, Illinois	135,000		Warehouse, Distribution (Holly Hunt Enterprises)	Studio
Muskegon, Michigan	105,000		Manufacturing	Office
Toronto, Canada	170,000		Manufacturing, Warehouses, Distribution and Administration	Office
Knoll, Europe—various locations	39,000		Sales Offices, Administration, and Warehouses	Studio
New Milford, Connecticut	55,000		Manufacturing and Administration (Edelman Leather)	Coverings
Chicago, Illinois	34,000		Warehouse, Distribution (Holly Hunt Enterprises)	Studio
Getzville, New York	31,000		Manufacturing and Administration (Spinneybeck)	Coverings
Dallas, Texas	30,000		Warehouse, Distribution (Holly Hunt Enterprises)	Studio
Chicago, Illinois	23,000		Administration (Holly Hunt Enterprises)	Studio
Miscellaneous Showrooms	480,000		Sales Offices	Office, Studio, and Coverings

(1) Facilities are encumbered by mortgages securing indebtedness under our credit facility.

We believe that our plants and other facilities are sufficient for our needs for the foreseeable future.

ITEM 3. LEGAL PROCEEDINGS

From time to time, we are subject to litigation or other legal proceedings arising in the ordinary course of business. Based upon information currently known to us, we believe the outcome of such proceedings will not have, individually or in the aggregate, a material adverse effect on our business, financial condition or results of operations.

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ITEM 4. MINE SAFETY DISCLOSURES

Not applicable.

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PART II

ITEM 5. MARKET FOR REGISTRANT'S COMMON EQUITY, RELATED STOCKHOLDER MATTERS AND ISSUER PURCHASES OF EQUITY SECURITIES

Market Information and Dividend Policy

Our common stock has been listed on the New York Stock Exchange ("NYSE") since December 14, 2004, the date of our initial public offering, under the symbol "KNL." As of December 31, 2014, there were approximately 171 stockholders of record of our common stock.

The following table sets forth, for the periods indicated, high and low sales prices for the common stock as reported by the NYSE.

	High	Low
Fiscal year ended December 31, 2014		
First quarter	\$18.28	\$14.54
Second quarter	\$20.10	\$16.21
Third quarter	\$19.22	\$16.45
Fourth quarter	\$21.88	\$16.52
	High	Low
Fiscal year ended December 31, 2013		
First quarter	\$18.69	\$14.73
Second quarter	\$18.26	\$13.46
Third quarter	\$17.37	\$14.12
Fourth quarter	\$18.36	\$15.62

We declared and paid cash dividends of \$0.48 per share for both the years ended December 31, 2014 and 2013, respectively. On February 3, 2015, our board of directors declared a cash dividend of \$0.12 per share on our common stock payable on March 31, 2015 to shareholders of record on March 13, 2015. The declaration and payment of future dividends is subject to the discretion of our board of directors and depends on various factors, including our net income, financial condition, cash requirements and future prospects and other factors deemed relevant by our board of directors. Our credit facility imposes restrictions on our ability to pay dividends, and thus our ability to pay dividends on our common stock will depend upon, among other things, our level of indebtedness at the time of the proposed dividend and whether we are in default under any of our debt obligations. Our ability to pay dividends will also depend on the requirements of any future financing agreements to which we may be a party. Our board of directors intends to evaluate our dividend policy quarterly in reference to these factors.

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Performance Graph

The following line graph compares the cumulative total stockholder return on our common stock with the cumulative total return of the Standard & Poor's 500 Stock Index and with the cumulative total return on a peer group of companies selected by us for the period commencing on December 31, 2009 and ending on December 31, 2014. Our share price at the beginning of the measurement period is \$10.33 per share. The graph and table assume that \$100 was invested on December 31, 2009 in each of our common stock, the stock of our peer group, and the S&P 500 Index, and that all dividends were reinvested. Cumulative total stockholder returns for our common stock, the S&P 500 Index, and the stock of our peer group are based on our fiscal year. Our peer group is made up of two publicly-held manufacturers of office furniture, Herman Miller, Inc. and Steelcase, Inc. The stock performance on the graph below does not necessarily indicate future price performance.

COMPARISON OF 5-YEAR CUMULATIVE TOTAL RETURN*

Among Knoll, Inc., the S&P 500 Index, and a Peer Group

\$100 invested on 12/31/09 in stock or index, including reinvestment of dividends. Fiscal year ending December 31.

	12/09	12/10	12/11	12/12	12/13	12/14
Knoll, Inc.	100.00	163.30	148.36	158.21	194.31	230.76
S&P 500	100.00	115.06	117.49	136.30	180.44	205.14
Peer Group	100.00	162.75	118.74	166.41	223.72	244.46

* The performance graph and the related chart should not be deemed filed for purposes of Section 18 of the Securities Exchange Act of 1934 or incorporated by reference into any of our filings under the Securities Act of 1933 or the Securities Exchange Act of 1934, unless we specifically incorporate the performance graph by reference therein.

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Issuer Purchases of Equity Securities

The following is a summary of share repurchase activity during the three months ended December 31, 2014.

On August 17, 2005, our board of directors approved a stock repurchase program (the "Options Proceeds Program"), whereby they authorized us to purchase shares of our common stock in the open market using the cash proceeds received by us upon exercise of outstanding options.

On February 2, 2006, our board of directors approved an additional stock repurchase program, pursuant to which we are authorized to purchase up to \$50.0 million of our common stock in the open market, through privately negotiated transactions, or otherwise. On February 4, 2008, our board of directors expanded this previously authorized \$50.0 million stock repurchase program by an additional \$50.0 million.

Period	Total Number of Shares Purchased	Average Price Paid Per Share	Total Number of Shares Purchased as Part of Publicly Announced Plans or Programs	Maximum Dollar Value of Shares that May Yet be Purchased Under the Plans or Programs(1)
October 1, 2014 - October 31, 2014	58,828	(2) \$ 17.38	40,092	\$ 32,352,413
November 1, 2014 - November 30, 2014	15,055	(3) \$ 19.40	9,553	\$ 32,352,413
December 1, 2014 - December 31, 2014	51,355	\$ 21.79	51,355	\$ 32,352,413
Total	125,238		101,000	

- There is no limit on the number or value of shares that may be purchased by us under the Options Proceeds Program. Under our \$50.0 million stock repurchase program, which was expanded by an additional \$50.0 million in February 2008, we are only authorized to spend an aggregate of \$100.0 million on stock repurchases. Amounts in this column represent the amounts that remain available under the \$100.0 million stock repurchase program as of the end of the period indicated. There is no scheduled expiration date for the Option Proceeds Program or the \$100.0 million stock repurchase program, but our Board of Directors may terminate either program in the future.
- (1) On October 21, 2014, 36,666 shares of outstanding restricted stock vested. Concurrently with the vesting, 11,836 shares were forfeited by the holder of the vested restricted shares to cover applicable taxes paid to the holder's behalf by the Company. On October 22, 2014, 15,000 restricted stock units vested. Concurrently with the vesting, (2) 6,900 shares underlying restricted stock units were forfeited by the holder of the vested restricted stock units to cover applicable taxes paid on the holder's behalf by the Company. The remaining 40,092 shares were purchased under the Option Proceeds Program.
- On November 20, 2014, 15,625 shares of outstanding restricted stock vested. Concurrently with the vesting, (3) 5,502 shares were forfeited by the holder of the vested restricted stock units to cover applicable taxes paid on the holder's behalf by the Company. The remaining 9,553 shares were purchased under the Option Proceeds Program.

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ITEM 6. SELECTED FINANCIAL DATA

The following selected consolidated financial data should be read in conjunction with "Management's Discussion and Analysis of Financial Condition and Results of Operations" and our audited consolidated financial statements and the related notes included elsewhere in this Form 10-K. The selected consolidated financial data for the years ended December 31, 2012, 2013 and 2014 and as of December 31, 2013 and 2014 are derived from our audited financial statements included elsewhere in this Form 10-K. The selected consolidated financial data for the years ended December 31, 2010 and 2011 and as of December 31, 2010, 2011 and 2012 are derived from our audited financial statements not included in this Form 10-K.

Consolidated Statements of Operations and Comprehensive Income Data
Years Ended December 31,

(dollars in thousands, except per share data)

	2010 (1)	2011 (1)	2012 (1)	2013 (1)	2014 (1)
Sales	\$803,291	\$918,822	\$898,496	\$862,252	\$1,050,294
Cost of sales	540,626	626,352	600,602	581,920	678,609
Gross profit	262,665	292,470	297,894	280,332	371,685
Selling, general and administrative expenses	192,122	203,009	206,422	224,915	286,801
Restructuring and other charges	7,565	696	—	5,104	1,532
Intangible asset impairment charge	—	—	—	8,900	—
Pension settlement and OPEB curtailment	—	(5,445))	—	6,509
Operating profit	62,978	94,210	91,472	41,413	76,843
Interest expense	17,436	9,753	6,350	5,941	7,378
Other (income) expense, net	6,347	(3,108))	(3,430)) (6,285)
Income before income tax expense	39,195	87,565	81,907	38,902	75,750
Income tax expense	11,830	31,245	30,384	15,718	29,165
Net earnings	\$27,365	\$56,320	\$51,523	\$23,184	\$46,585
Net earnings attributable to Knoll, Inc. stockholders	\$27,365	\$56,320	\$51,523	\$23,184	\$46,596
Per Share Data:					
Earnings per share:					
Basic	\$0.60	\$1.22	\$1.10	\$0.49	\$0.98
Diluted	\$0.60	\$1.20	\$1.09	\$0.49	\$0.97
Cash dividends declared per share:	\$0.12	\$0.36	\$0.44	\$0.48	\$0.48
Weighted-average shares of common stock outstanding:					
Basic	45,600,043	46,249,571	46,634,834	46,916,845	47,346,532
Diluted	45,970,680	46,835,712	47,059,186	47,659,418	48,068,249

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	Consolidated Balance Sheet Data:				
	As of December 31,				
	2010 (1)	2011 (1)	2012 (1)	2013 (1)	2014 (1)
	(in thousands)				
Working capital	\$68,828	\$79,641	\$83,129	\$66,827	\$80,045
Total assets	686,196	686,187	695,873	675,762	868,943
Total long-term debt, including current portion	245,135	212,000	193,000	173,000	258,000
Total liabilities	565,335	527,558	513,559	451,935	655,725
Total equity	120,861	158,629	182,314	223,827	213,218

(1) Restatement of Previously Reported Financial Information— In conjunction with the year-end financial statement close process, an error was identified in the historical accounting for income taxes during the annual and quarterly periods from 2007 through 2014. The error resulted from the failure to identify the income tax ramifications associated with the non-timely settlement of sales transactions between our Canadian subsidiary, Knoll North America Corp., and Knoll, Inc. The errors resulted in improperly stated deferred tax assets and liabilities, uncertain tax positions, other comprehensive income, and income tax expense. Consequently, we have restated certain prior period amounts for these errors. We have also corrected certain other identified immaterial errors, including the recognition of certain sales and cost of sales in the incorrect fiscal periods.

The impact of these prior period errors were not material in any of those prior periods. However, the aggregate amount of the prior period errors of \$3.9 million, if corrected in 2014, would have been material to our current year consolidated statement of operations and comprehensive income. We have corrected the prior period errors for all periods presented, including each of the quarters ended in 2014 and 2013, by restating the consolidated financial statements and other financial information included herein. See Notes 23 and 24 for the impact of these corrections on previously reported amounts.

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ITEM 7. MANAGEMENT'S DISCUSSION AND ANALYSIS OF FINANCIAL CONDITION AND RESULTS OF OPERATIONS

Management's discussion and analysis of financial condition and results of operations provides an account of our financial performance and financial condition that should be read in conjunction with the accompanying audited consolidated financial statements.

Forward-looking Statements

This annual report on Form 10-K contains forward-looking statements, principally in the sections entitled "Business," "Risk Factors," "Management's Discussion and Analysis of Financial Condition and Results of Operations," and "Quantitative and Qualitative Disclosures About Market Risk." Statements and financial discussion and analysis contained in this Form 10-K that are not historical facts are forward-looking statements. These statements discuss goals, intentions and expectations as to future trends, plans, events, results of operations or financial condition, or state other information relating to us, based on our current beliefs as well as assumptions made by us and information currently available to us. Forward-looking statements generally will be accompanied by words such as "anticipate," "believe," "could," "estimate," "expect," "forecast," "intend," "may," "possible," "potential," "predict," "project," or other similar words, phrases or expressions. This includes, without limitation, our statements and expectations regarding any current or future recovery in our industry and publicly announced plans for increased capital and investment spending to achieve our long-term revenue and profitability growth goals, and our expectations with respect to leverage. Although we believe these forward-looking statements are reasonable, they are based upon a number of assumptions concerning future conditions, any or all of which may ultimately prove to be inaccurate. Important factors that could cause actual results to differ materially from the forward-looking statements include, without limitation: the risks described in Item 1A and in Item 7A of this annual report on Form 10-K; changes in the financial stability of our clients or the overall economic environment, resulting in decreased corporate spending and service sector employment; changes in relationships with clients; the mix of products sold and of clients purchasing our products; the success of new technology initiatives; changes in business strategies and decisions; competition from our competitors; our ability to recruit and retain an experienced management team; changes in raw material prices and availability; restrictions on government spending resulting in fewer sales to the U.S. government, one of our largest customers; our debt restrictions on spending; our ability to protect our patents, copyrights and trademarks; our reliance on furniture dealers to produce sales; lawsuits arising from patents, copyrights and trademark infringements; violations of environmental laws and regulations; potential labor disruptions; adequacy of our insurance policies; the availability of future capital and the cost of borrowing; the overall strength and stability of our dealers, suppliers, and customers; access to necessary capital; our ability to successfully integrate acquired businesses; the success of our design and implementation of a new enterprise resource planning system; and currency rate fluctuations. The factors identified above are believed to be important factors (but not necessarily all of the important factors) that could cause actual results to differ materially from those expressed in any forward-looking statement. Unpredictable or unknown factors could also have material adverse effects on us. All forward-looking statements included in this Form 10-K are expressly qualified in their entirety by the foregoing cautionary statements. Except as required under the Federal securities laws and the rules and regulations of the SEC, we undertake no obligation to update, amend, or clarify forward-looking statements, whether as a result of new information, future events, or otherwise.

Overview

We design, manufacture, market and sell furnishings and accessories, textiles, fine leathers, and felt, for the workplace and home. Our commitment to innovation and modern design has yielded a comprehensive portfolio of products and a brand recognized for high quality and a sophisticated image. Our products are targeted at the middle to upper end of the market and are sold primarily in North America and Europe through a direct sales force and a broad network of independent dealers, showrooms, and retailers.

During the past decade, we have diversified our sources of revenue among our various operating segments. In February, 2014, we furthered our strategic ambition to expand our position in the high design, high margin residential space with the acquisition of Holly Hunt Enterprises. This acquisition while immediately financially accretive also provides us considerable scale to build upon in the residential market and will be a platform for future growth.

Our efforts to diversify our sources of revenue among our operating segments have not distracted us from our continued efforts to grow and improve the operating performance of our Office segment. Our Office sales and marketing teams introduced our perspective on moving the workplace forward. r/evolution workplace™ is our platform that acknowledges that there is no one office of the future and that the twenty-first century workplace poses only one constant: change. r/evolution workplace™ illustrates the freedom and opportunity commercial, healthcare, education and government organizations have to reimagine the workplace by exploring distinct planning approaches that address real estate, technology and people's needs. We supported this sales and marketing initiative with the introduction of 2014 Best of NeoCon award-winning designs, including the technologically advanced Remix™ chair collection by Formway Design and the Antenna® Telescope™ height-adjustable desks. These initiatives coupled with investments in our supply chain resulted in Office segment sales growth of almost 10% in 2014 with 110 basis point improvement in operating margin.

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On a consolidated basis, during 2014, we generated operating profit of \$76.8 million, or 7.3% of net sales, compared to operating profit of \$41.4 million, or 4.8% of net sales, during 2013. Operating profit for 2014 includes a pension settlement and OPEB curtailment charge of \$6.5 million and restructuring charges of \$1.5 million. Operating profit for 2013 includes restructuring charges of \$5.1 million and an \$8.9 million intangible asset impairment charge. For further information regarding the pension settlement and OPEB curtailment, see Note 17. Restructuring charges and the intangible asset impairment are further described in Notes 21 and 22, respectively. During 2014, we generated net income of \$46.6 million, or diluted earnings per share of \$0.97, compared to \$23.2 million, or diluted earnings per share of \$0.49 in 2013.

We continued to aggressively manage our balance sheet during 2014. As of December 31, 2014, our bank leverage ratio was 2.41:1, down from 3.21:1 as of the first quarter of 2014. The acquisition of HOLLY HUNT in the first quarter of 2014 added approximately \$95.0 million of debt, however, our EBITDA generation and debt pay down during 2014 enabled the de-leveraging of our business. At December 31, 2013, our leverage ratio was 2.23:1. The calculation of our leverage ratio under our credit facility includes the use of adjusted EBITDA, a non-GAAP financial measure. For details on the leverage ratio calculations, see "Reconciliation of Non-GAAP Financial Measures" below. During 2014 and 2013, we used free cash to pay dividends to our shareholders totaling \$22.7 million and \$22.5 million, respectively, or \$0.48 per share. During 2014, we also spent \$41.6 million on capital expenditures. This represents an increase of \$12.5 million when compared with \$29.1 million in 2013. The increases in capital spending can be mainly attributed to our technology infrastructure upgrades with the implementation of a new enterprise resource planning system, site capacity and supply chain improvements, the opening of new showrooms, and new product development.

According to our industry trade association, The Business and Institutional Furniture Manufacturer's Association, or BIFMA, industry sales and orders grew 4.5% and 3.8%, respectively, in 2014 when compared with 2013. BIFMA is currently forecasting 4.1% and 4.2% growth, respectively, in sales and orders for 2015. We expect sales to increase modestly in 2015 across all operating segments. We are committed to continuing our focus on improving operating efficiencies and increasing our profitability, particularly in the Office segment in 2015.

Segment Reporting

Our three reporting segments consist of: (1) Office, which includes our systems, seating, storage, tables, desks and KnollExtra® ergonomic accessories as well as the international sales of our North American Office products; (2) Studio, which includes KnollStudio®, Knoll Europe (where over half our sales consist of KnollStudio® products), Richard Schultz® Design, and HOLLY HUNT®; and (3) Coverings, which includes KnollTextiles®, Edelman® Leather, and Spinneybeck® Leather (including Filzfelt®). We sometimes refer to our Studio and Coverings segments collectively as our specialty businesses. These businesses generally provide our most profitable sales. We will continue our efforts to increase Office profitability and grow our specialty segments. See Note 19 of our consolidated financial statements contained in this annual report on Form 10-K for further information regarding the business segments.

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Reconciliation of Non-GAAP Financial Measures

This report contains information on our leverage ratio (calculated in accordance with our credit facility), which is derived from dividing our outstanding debt by our adjusted EBITDA. Adjusted EBITDA is a non-GAAP financial measure. We present our leverage ratio because we consider it to be an important measure of our performance and believe it to be useful in showing ongoing results from operations and is an important measure of liquidity.

Adjusted EBITDA is not an indicator of our financial performance under GAAP and should not be considered as an alternative to the applicable GAAP measure. This non-GAAP measure has limitations as an analytical tool, and you should not consider it in isolation or as a substitute for analysis of our results as reported under GAAP. In addition, in evaluating this non-GAAP measure, you should be aware that in the future we may incur expenses similar to the adjustments in this presentation. Our presentation of this non-GAAP measure should not be construed as an inference that our future results will be unaffected by unusual or infrequent items. We compensate for these limitations by providing equal prominence of our GAAP results and using adjusted EBITDA only supplementally.

	12/31/2013 (1)	3/31/2014 (1)	6/30/2014 (1)	9/30/2014 (1)	12/31/2014 (1)	
Debt Levels (2)	178.8	289.8	287.8	283.7	275.5	
LTM Net Income (\$mm)	23.2	25.0	27.7	34.8	46.6	
LTM Adjustments						
Interest	5.3	5.5	5.9	6.3	6.7	
Taxes	15.7	16.0	17.5	21.8	29.2	
Depreciation and Amortization	16.3	16.9	17.8	18.6	20.0	
Non-cash items and Other (3)	19.7	27.0	29.1	22.1	11.9	
LTM Adjusted EBITDA	80.2	90.4	(4) 98.0	(4) 103.6	(4) 114.4	(4)
Bank Leverage Calculation (5)	2.23	3.21	2.94	2.74	2.41	

(1) - As explained previously in this annual report, and described in more detail in Note 2 to the audited consolidated financial statements included herein, the amounts reported above have been restated to correct certain immaterial errors reported in prior periods related to income tax liabilities and recognition of certain sales and cost of sales in the incorrect fiscal period.

(2) - Outstanding debt levels include outstanding letters of credit and guarantee obligations. Excess cash over \$15.0 million reduces outstanding debt per the terms of our credit facility, a copy of which was filed with the Securities and Exchange Commission on May 21, 2014.

(3) - Non-cash items and Other includes, but is not limited to, stock-based compensation expenses, unrealized gains and losses on foreign exchange, an intangible asset impairment charge, restructuring charges, and a pension settlement and other postretirement benefit curtailment.

(4) - Includes an annualized proforma EBITDA for HOLLY HUNT, which was acquired on February 3, 2014.

(5) - Debt divided by LTM Adjusted EBITDA, as calculated in accordance with our credit facility.

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Results of Operations

Years ended December 31, 2013 and 2014

	Three Months Ended				Twelve	Three Months Ended			
	March 31, 2013 (2)	June 30, 2013 (2)	September 30, 2013 (2)	December 31, 2013 (2)	Months Ended December 31, 2013 (2)	March 31, 2014 (2)	June 30, 2014 (2)	September 30, 2014 (2)	December 31, 2014 (2)
(in thousands, except statistical data) (unaudited)									
Consolidated Statements of Operations and Comprehensive Income Data:									
Sales	\$200,586	\$214,312	\$216,898	\$230,456	\$862,252	\$229,601	\$265,943	\$268,297	\$286,450
Gross profit	63,877	69,881	72,339	74,235	280,332	76,598	97,274	94,962	102,850
Operating profit	10,148	12,605	16,854	1,806	41,413	11,284	22,238	23,315	20,005
Interest expense	1,495	1,517	1,484	1,445	5,941	1,671	1,944	1,899	1,864
Other (income) expense, net	(1,291)	(2,206)	2,224	(2,157)	(3,430)	(2,504)	2,700	(3,294)	(3,187)
Income tax expense	3,549	5,481	4,916	1,772	15,718	4,285	6,753	9,113	9,012
Net earnings	6,395	7,813	8,230	746	23,184	(1) 7,832	10,841	15,597	12,316
Net earnings attributable to Knoll, Inc. stockholders	\$6,395	\$7,813	\$8,230	\$746	\$23,184	(1) \$7,826	\$10,855	\$15,628	\$12,288
Statistical and Other Data:									
Sales growth from comparable prior year	(3.4)%	(3.0)%	(1.3)%	(7.8)%	(4.0)%	14.5 %	24.1 %	23.7 %	24.3 %
Gross profit %	31.8 %	32.6 %	33.4 %	32.2 %	32.5 %	33.4 %	36.6 %	35.4 %	35.9 %

(1) Results do not add due to rounding.

(2) As explained previously in this annual report, and described in more detail in Note 2 to the audited consolidated financial statements included herein, the amounts reported above have been restated to correct certain immaterial errors reported in prior periods related to income tax liabilities and recognition of certain sales and cost of sales in the incorrect fiscal period.

Sales

Sales for 2014 were \$1,050.3 million, an increase of \$188.0 million, or 21.8%, from sales of \$862.3 million for 2013. In 2014, office systems and storage provided significant growth. Geographically, sales in Europe and sales for North America Studio also contributed to sales improvement year-over-year. Also, within the Studio segment, HOLLY HUNT, acquired in February 2014, bolstered our sales growth. Spinneybeck and FilzFelt provided for sales improvement in the Coverings segment.

Sales to governmental entities and agencies continued to represent a large portion of our overall sales in 2014. However, these sales declined on a year-over-year basis during 2014. Approximately 11.3% of our 2014 sales were to federal, state and local governmental entities and related agencies as compared to 13.0% in 2013.

Gross Profit and Operating Profit

Gross profit for 2014 was \$371.7 million, an increase of \$91.4 million, or 32.6%, from gross profit of \$280.3 million in 2013. Operating profit for 2014 was \$76.8 million, a increase of \$35.4 million, or 85.6%, from operating profit of \$41.4 million for 2013.

As a percentage of sales, gross profit increased from 32.5% for 2013 to 35.4% for 2014. The increase in gross profit as a percent of sales during the year was driven by the richer mix of business due to the addition of HOLLY HUNT, foreign exchange benefits on the weakening Canadian dollar, and improved fixed cost absorption on the higher volume. Operating profit as a percentage of sales increased from 4.8% in 2013 to 7.3% in 2014. Operating profit for 2014 includes a pension settlement and OPEB curtailment of \$6.5 million and restructuring charges of \$1.5 million. Operating profit for 2013 includes \$5.1 million of restructuring charges and an \$8.9 million intangible asset impairment charge related to the write-down of the Edelman tradename.

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Selling, general, and administrative expenses for 2014 were \$286.8 million, or 27.3% of sales, compared to \$224.9 million, or 26.1% of sales, for 2013. The increase in operating expenses during 2014 was due to the acquisition of HOLLY HUNT, costs associated with a multi-day training event that occurred during the first quarter of 2014 in conjunction with our 75th anniversary, higher product development costs as well as commission and incentive compensation accruals incurred as a result of higher sales and profits.

Interest Expense

Interest expense for 2014 was \$7.4 million, an increase of \$1.5 million from interest expense of \$5.9 million for 2013. The increase in interest expense for the periods noted above is mainly due to debt incurred to fund the acquisition of HOLLY HUNT in the first quarter of 2014. Our interest rates were approximately 2.3% and 2.4% for 2014 and 2013, respectively.

Other (Income) Expense, net

Other (income) expense in 2014 primarily consisted of income related to \$5.8 million of foreign exchange gains and \$0.6 million associated with the sale of our Equity product line. Other (income) expense in 2013 consisted of income related to \$3.5 million of foreign exchange gains.

Income Tax Expense

The effective tax rate was 38.5% for the year, as compared to 40.4% for 2013. Our effective tax rate is dependent upon the mix of pretax income in the countries in which we operate.

Business Segment Analysis

	2014 (4)	2013 (4)
	(in thousands)	
SALES		
Office	\$656,228	\$599,131
Studio	279,167	154,083
Coverings	114,899	109,038
Knoll, Inc.	\$1,050,294	\$862,252
OPERATING PROFIT		
Office	\$29,412	\$16,111
Studio	33,451	18,310
Coverings	22,021	20,996
Subtotal	84,884	55,417
Pension settlement and OPEB curtailment (1)	6,509	—
Restructuring charges (2)	1,532	5,104
Intangible asset impairment charge— Coverings	—	8,900
Knoll, Inc. (3)	\$76,843	\$41,413

(1) During 2014, pension settlement and OPEB curtailment charges were incurred by all segments in the following amounts: Office (\$5.3 million), Studio (\$0.8 million), and Coverings (\$0.4 million).

(2) During 2014, restructuring charges of \$2.1 million and \$0.3 million were incurred by the Office and Coverings segments, respectively. These charges were offset by an adjustment of \$0.9 million to the Studio segment's restructuring accrual. During 2013, restructuring charges of \$2.1 million and \$3.0 million were incurred by Office and Studio segments, respectively.

(3) The Company does not allocate interest expense or other (income) expense, net to the reportable segments.

(4) As explained previously in this annual report, and described in more detail in Note 2 to the audited consolidated financial statements included herein, the amounts reported above have been restated to correct certain immaterial errors reported in prior periods related to income tax liabilities and recognition of certain sales and cost of sales in the incorrect fiscal period.

Net sales for the Office segment in 2014 were \$656.2 million, an increase of \$57.1 million, or 9.5%, when compared with 2013. This increase in the Office segment for the year was mainly the result of growth of office systems and

storage sales. Office segment sales in 2014 were negatively impacted by \$2.2 million due to changes in foreign exchange rates when compared to 2013. Excluding the impact of \$5.3 million of pension settlement and OPEB curtailment and restructuring charges of \$2.1 million, adjusted operating profit for the Office segment was \$29.4 million in 2014, an increase of \$13.3 million, or 82.6%, when compared with 2013. Operating

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profit in 2013 excludes the \$2.1 million restructuring charge for the Office segment. As a percent of net sales, excluding the pension settlement and OPEB curtailment as well as restructuring charges, Office segment adjusted operating profit was 4.5% for the year ended December 31, 2014 and 2.7% for the year ended December 31, 2013. Net sales for the Studio segment in 2014 were \$279.2 million, an increase of \$125.1 million, or 81.2%, when compared with 2013. Sales growth in North America and Europe, as well as the addition of HOLLY HUNT, contributed to Studio sales growth year-over-year. Studio segment sales in 2014 also were positively impacted by \$1.5 million due to changes in foreign exchange rates when compared to 2013. Excluding the impact of the \$0.8 million pension settlement and OPEB curtailment and \$0.9 million of restructuring benefit, adjusted operating profit for the Studio segment was \$33.5 million, a increase of \$15.1 million, or 82.7%, when compared with 2013. Adjusted operating profit for 2013 excludes the restructuring charge of \$3.0 million for the Studio segment. As a percentage of net sales, excluding the pension settlement and OPEB curtailment as well as restructuring charges, Studio segment adjusted operating profit was 12.0% for the year ended December 31, 2014 and 11.9% for the year ended December 31, 2013.

Net sales for the Coverings segment in 2014 were \$114.9 million, an increase of \$5.9 million, or 5.4%, when compared with 2013. Increased sales of our Spinneybeck and FilzFelt products was the primary driver for sales growth. Coverings segment sales in 2014 were not materially impacted by changes in foreign exchange rates when compared to 2013. Excluding the \$0.4 million pension settlement and OPEB curtailment and \$0.3 million of restructuring charges, adjusted operating profit for the Coverings segment was \$22.0 million, an increase of \$1.0 million, or 4.9%, when compared to 2013. Adjusted operating profit for 2013 excludes the \$8.9 million intangible asset impairment related to the write-down of the Edelman tradename. As a percentage of net sales, excluding the pension settlement and OPEB curtailment, restructuring charges, and Edelman tradename impairment, the Coverings segment adjusted operating profit was 19.2% for the year ended December 31, 2014 and 19.3% for the year ended December 31, 2013.

Years ended December 31, 2012 and 2013

	Three Months Ended				Twelve	Three Months Ended			
	March 31, 2012 (2)	June 30, 2012 (2)	September 30, 2012 (2)	December 31, 2012 (2)	Months Ended December 31, 2012 (2)	March 31, 2013 (2)	June 30, 2013 (2)	September 30, 2013 (2)	December 31, 2013 (2)
(in thousands, except statistical data)									
(unaudited)									
Consolidated Statement of Operations Data:									
Sales	\$207,659	\$221,018	\$219,794	\$250,025	\$898,496	(1)\$200,586	\$214,312	\$216,898	\$230,450
Gross profit	65,329	73,419	74,259	84,887	297,894	(1)63,877	69,881	72,339	74,235
Operating income	17,359	19,815	23,565	30,733	91,472	(1)10,148	12,605	16,854	1,806
Interest expense	1,506	1,637	1,635	1,572	6,350	1,495	1,517	1,484	1,445
Other (income) expense, net	2,200	(1,262)	2,786	(509)	3,215	(1)(1,291)	(2,206)	2,224	(2,157)
Income tax expense	5,138	7,420	7,093	10,733	30,384	3,549	5,481	4,916	1,772
Net earnings	\$8,515	\$12,020	\$12,051	\$18,937	\$51,523	(1)\$6,395	\$7,813	\$8,230	\$746
Statistical and Other Data:	(6.0)%	(7.4)%	(8.2)%	13.8 %	(2.2)%	(3.4)%	(3.0)%	(1.3)%	(7.8)%

Sales
growth
from
comparable
prior year

Gross profit margin	31.5	% 33.2	% 33.8	% 34.0	% 33.2	%	31.8	% 32.6	% 33.4	% 32.2
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(1) Results do not add due to rounding.

As explained previously in this annual report, and described in more detail in Note 2 to the audited consolidated financial statements included herein, the amounts reported above have been restated to correct certain immaterial errors reported in prior periods related to income tax liabilities and recognition of certain sales and cost of sales in the incorrect fiscal period.

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Sales

Sales for 2013 were \$862.3 million, a decrease of \$36.2 million, or (4.2%), from sales of \$898.5 million for 2012. In 2013, systems continued to represent the largest percentage of our overall sales. However, this percentage continued to decline year-over-year as our high-margin specialty businesses represented a larger portion of overall sales.

Geographically, sales in Europe increased modestly during 2013 while sales in North America decreased modestly. Sales to governmental entities and agencies continued to represent a large portion of our overall sales in 2013.

However, these sales declined on a year-over-year basis during 2013. This decline was a significant factor in our overall lower sales for 2013. Approximately 13.0% of our 2013 sales were to federal, state and local governmental entities and related agencies as compared to 16.2% in 2012.

Gross Profit and Operating Profit

Gross profit for 2013 was \$280.3 million, a decrease of \$17.6 million or (6.3%), from gross profit of \$297.9 million for 2012. Operating profit for 2013 was \$41.4 million, a decrease of \$50.1 million, or 54.8%, from operating profit of \$91.5 million for 2012. Operating profit for 2013 included \$5.1 million of restructuring charges and an \$8.9 million intangible asset impairment charge related to the write-down of the Edelman tradename.

As a percentage of sales, gross profit decreased from 33.2% for 2012 to 32.5% for 2013. The decrease in gross profit as a percentage of sales during the year was mainly the result of price erosion in the Office segment as well as lower absorption of our fixed costs as a result of lower sales. Operating profit as a percentage of sales decreased from 10.2% for 2012 to 4.8% in 2013. Operating profit for 2013 included \$5.1 million of restructuring charges and an \$8.9 million intangible asset impairment charge related to the write-down of the Edelman tradename.

Selling, general, and administrative expenses for 2013 were \$224.9 million, or 26.1% of sales, compared to \$206.4 million, or 23.0% of sales, for 2012. The increase in operating expenses during 2013 was in large part due to increased spending associated with our announced programs of strategic investments and initiatives to achieve our longer-term revenue and margin objectives, which were partially offset by lower incentive compensation.

Interest Expense

Interest expense for 2013 was \$5.9 million, a decrease of \$0.5 million from interest expense of \$6.4 million for 2012. The decrease in interest expense for the periods noted above is mainly due to our lower outstanding debt.

Other (Income) Expense, net

Other (income) expense in 2013 primarily consisted of income related to \$3.5 million of foreign exchange gains.

Other (income) expense in 2012 primarily consisted of expense related to \$2.8 million of foreign exchange losses and the write-off of deferred financing fees of \$0.5 million associated with our former senior credit facility.

Income Tax Expense

Our effective tax rate is dependent upon the mix of pretax income in the countries in which we operate. The effective tax rate was 40.4% for 2013 compared to 37.1% for 2012.

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Results of Operations

Business Segment Analysis

	2013 (3)	2012 (3)
	(in thousands)	
SALES		
Office	\$599,131	\$644,318
Studio	154,083	147,550
Coverings	109,038	106,628
Knoll, Inc.	\$862,252	\$898,496
OPERATING PROFIT		
Office	\$16,111	\$52,210
Studio	18,310	21,786
Coverings	20,996	17,476
Subtotal	55,417	91,472
Restructuring charges (1)	5,104	—
Intangible asset impairment charge— Coverings	8,900	—
Knoll, Inc. (2)	\$41,413	\$91,472

(1) During 2013, restructuring charges of \$2.1 million and \$3.0 million were incurred by Office and Studio segments, respectively.

(2) The Company does not allocate interest expense or other (income) expense, net to the reportable segments.

(3) As explained previously in this annual report, and described in more detail in Note 2 to the audited consolidated financial statements included herein, the amounts reported above have been restated to correct certain immaterial errors reported in prior periods related to income tax liabilities and recognition of certain sales and cost of sales in the incorrect fiscal period.

Net sales for the Office segment in 2013 were \$599.1 million, a decrease of \$45.2 million, or 7.0%, when compared with 2012. This decrease in the Office segment for the year was the result of lower sales to government agencies.

Sales to commercial clients grew during 2013; however, this growth was not enough to offset the decline in sales to government agencies. Office segment sales in 2013 were also negatively impacted by \$1.1 million due to changes in foreign exchange rates when compared to 2012. Excluding the impact of \$2.7 million of restructuring charges, adjusted operating profit for the Office segment was \$16.1 million in 2013, an decrease of \$36.1 million, or (69.1)%, when compared with 2012. As a percent of net sales, excluding restructuring charges, Office segment adjusted operating profit was 2.7% for the year ended December 31, 2013 and 8.1% for the year ended December 31, 2012.

Net sales for the Studio segment in 2013 were \$154.1 million, an increase of \$6.5 million, or 4.4%, when compared with 2012. Sales growth in North America outpaced Europe within the Studio segment during 2013. Studio segment sales in 2013 were negatively impacted by \$0.8 million due to changes in foreign exchange rates when compared to 2012. Adjusted operating profit for the Studio segment was \$18.3 million, a decrease of \$3.5 million, or 16.0% when compared with 2012. As a percentage of net sales, excluding restructuring charges, Studio segment adjusted operating profit was 11.9% for the year ended December 31, 2013 and 14.8% for the year ended December 31, 2012.

Net sales for the Coverings segment in 2013 were \$109.0 million, an increase of \$2.4 million, or 2.3%, when compared with 2012. Increased sales of our Textiles products was the main cause of this increase. Coverings segment sales in 2013 were positively impacted by \$0.1 million due to changes in foreign exchange rates when compared to 2012. Excluding the \$8.9 million intangible asset impairment charge, adjusted operating profit for the Coverings segment was \$21.0 million, an increase of \$3.5 million, or 20.1%, when compared to 2012. As a percentage of net sales, excluding the impairment charge, the Coverings segment adjusted operating profit was 19.3% for the year ended December 31, 2013 and 16.4% for the year ended December 31, 2012.

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Liquidity and Capital Resources

The following table highlights certain key cash flows and capital information pertinent to the discussion that follows:

	2014	2013	2012
	(in thousands)		
Cash provided by operating activities	\$88,227	\$54,614	\$70,568
Capital expenditures, net	41,586	29,064	16,545
Purchase of business, net of cash acquired	(93,349) —	(5,968
Cash used in investing activities	135,250	29,379	23,001
Purchase of common stock for treasury	8,974	5,638	4,676
Proceeds from credit facilities	789,000	281,000	562,000
Repayment of credit facilities	704,000	301,000	581,000
Payment of dividends	22,742	22,529	20,537
Proceeds from issuance of common stock	4,914	4,029	1,091
Cash used in financing activities	57,265	43,508	45,791

Historically, we have carried significant amounts of debt, and cash generated by operating activities has been used to fund working capital, capital expenditures, repurchase shares, pay quarterly dividends, and make payments of principal and interest on our indebtedness. Our capital expenditures include new product tooling and manufacturing equipment. These capital expenditures support new products and continuous improvements in our manufacturing processes. In addition, our previously announced plan of strategic investments and initiatives, continued expenditures related to our technology infrastructure upgrades with the implementation of a new enterprise resource planning system, and costs associated with opening new showrooms increased capital spending in 2014. At December 31, 2014, cash held outside of the United States was \$13.2 million.

In February 2013, we announced a three-year plan of strategic investments and initiatives intended to enable us to achieve our longer-term revenue and profitability goals. This plan increased capital expenditures in 2013 and 2014. Cash provided by operating activities was \$88.2 million in 2014, \$54.6 million in 2013, and \$70.6 million in 2012. For the year ended December 31, 2014, cash provided by operating activities consisted of \$68.6 million from net income and various non-cash charges, which included \$8.1 million of stock compensation expense, and \$(19.6) million of unfavorable changes in assets and liabilities. For the year ended December 31, 2013, cash provided by operating activities consisted of \$58.0 million from net income and various non-cash charges, which included \$10.5 million of stock compensation expense, and \$(3.4) million of unfavorable changes in assets and liabilities. For the year ended December 31, 2014, we used available cash, including \$88.2 million of cash from operating activities, to fund \$41.6 million in capital expenditures, fund dividend payments to shareholders totaling \$22.7 million, and to fund working capital. For the year ended December 31, 2013, we used available cash, including the \$54.6 million of cash from operating activities, to repay \$20.0 million of debt, fund \$29.1 million in capital expenditures, and fund dividend payments to shareholders totaling \$22.5 million, and to fund working capital. We use our credit facility in the ordinary course of business to fund our working capital needs and, at times, make significant borrowings and repayments under the facility depending on our cash needs and availability at such time. As of December 31, 2014, there was approximately \$258.0 million outstanding under our credit facility, compared to \$173.0 million outstanding under the facility as of December 31, 2013. During February 2014, we borrowed approximately \$95.0 million under the credit facility in order to fund the acquisition of Holly Hunt Enterprises, Inc. See Note 3 of the consolidated financial statements included in this Form 10-K for further information regarding this acquisition. Borrowings under the credit facility may be repaid at any time, but no later than May 2019. See Note 10 of the consolidated financial statements included in this Form 10-K for further information regarding this facility. Our credit facility requires that we comply with two financial covenants: our consolidated leverage ratio, defined as the ratio of total indebtedness to consolidated EBITDA (as defined in our credit agreement) and our consolidated interest coverage ratio, defined as the ratio of our consolidated EBITDA (as defined in our credit agreement) to our consolidated interest expense. Our consolidated leverage ratio cannot exceed 4.5 to 1 for the first three quarters ending after the effective date of the new credit facility, or May 20, 2014, and 4.0 to 1 thereafter. Our consolidated interest coverage ratio must be a minimum of 3.0 to 1. We are also required to comply with various other affirmative and

negative covenants, including without limitation, covenants that prevent or restrict our ability to pay dividends, engage in certain mergers or acquisitions, make certain investments or loans, incur future indebtedness, engage in sale-leaseback transactions, alter our capital structure or line of business, prepay subordinated indebtedness, engage in certain transactions with affiliates and sell stock or assets.

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We are currently in compliance with all of the covenants and conditions under our credit facility. We believe that existing cash balances and internally generated cash flows, together with borrowings available under our credit facility, will be sufficient to fund normal working capital needs, capital spending requirements, debt service requirements and dividend payments for at least the next twelve months. However, because of the financial covenants mentioned above, our capacity under our credit facility could be reduced if our trailing consolidated EBITDA (as defined by our credit agreement) would decline due to deteriorating market conditions or poor performance. Future debt payments may be paid out of cash flows from operations, from future refinancing of our debt or from equity issuances. However, our ability to make scheduled payments of principal, to pay interest on or to refinance our indebtedness, to satisfy our other debt obligations and to pay dividends to stockholders will depend upon our future operating performance, which will be affected by general economic, financial, competitive, legislative, regulatory, business and other factors beyond our control.

Contractual Obligations

The following table summarizes our contractual cash obligations as of December 31, 2014 (in thousands):

	Payments Due by Period				Total
	Less than 1 year	1 to 3 years	3 to 5 years	More than 5 years	
Long-term debt (a)	\$ 11,226	\$ 33,211	\$ 244,094	\$ —	\$ 288,531
Operating leases	24,122	41,097	30,161	39,571	134,951
Purchase commitments	6,645	318	—	—	6,963
Postretirement benefit plan obligations (b)	1,039	—	—	—	1,039
Other long-term liabilities (c)	5,000	11,000	—	—	16,000
Total	\$ 48,273	\$ 86,160	\$ 274,255	\$ 39,571	\$ 448,259

Contractual obligations for long-term debt and short-term borrowings include principal and interest payments.

Interest payments have been computed based on an estimated variable interest as of December 31, 2014. The (a) estimated variable interest rate is based on the company's expected consolidated leverage ratio and the forecasted LIBOR rate for each period presented. The computation of interest, as included in the above table, is based on our Amended and Restated Credit Agreement, dated May 20, 2014.

(b) Due to the uncertainty of future cash outflows, contributions to the other post-retirement benefit plans subsequent to 2015 have been excluded from the table above.

(c) Other long-term liabilities consists of a contingent payout due to HOLLY HUNT, which is based on the future performance of the business through fiscal year 2016.

* Due to the uncertainty of future cash outflows, uncertain tax positions have been excluded from the table above.

Environmental Matters

Our past and present business operations and the past and present ownership and operation of manufacturing plants on real property are subject to extensive and changing federal, state, local and foreign environmental laws and regulations, including those relating to discharges to air, water and land, the handling and disposal of solid and hazardous waste and the cleanup of properties affected by hazardous substances. As a result, we are involved from time-to-time in administrative and judicial proceedings and inquiries relating to environmental matters and could become subject to fines or penalties related thereto. We cannot predict what environmental legislation or regulations will be enacted in the future, how existing or future laws or regulations will be administered or interpreted or what environmental conditions may be found to exist. Compliance with more stringent laws or regulations, or stricter interpretation of existing laws, may require additional expenditures by us, some of which may be material. We have been identified as a potentially responsible party pursuant to the Comprehensive Environmental Response, Compensation and Liability Act of 1980 ("CERCLA") for remediation costs associated with waste disposal sites that we previously used. The remediation costs and our allocated share at some of these CERCLA sites are unknown. We

may also be subject to claims for personal injury or contribution relating to CERCLA sites. We reserve amounts for such matters when expenditures are probable and reasonably estimable.

Off-Balance Sheet Arrangements

We do not currently have any relationships with unconsolidated entities or financial partnerships, such as entities often referred to as structured finance or special-purpose entities, which would have been established for the purpose of facilitating off-balance sheet arrangements or other contractually narrow or limited purposes. In addition, we do not engage in trading activities involving non-exchange-traded contracts. As a result, we are not materially exposed to any financing, liquidity, market or credit risk that could arise if we had engaged in these relationships.

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Critical Accounting Policies

The preparation of our consolidated financial statements in conformity with accounting principles generally accepted in the U.S. ("GAAP") requires us to make estimates and assumptions that affect the reported amounts in the consolidated financial statements and accompanying notes. Actual results may differ from such estimates. We believe that the critical accounting policies that follow are those policies that require the most judgment, estimation and assumption in preparing our consolidated financial statements.

Allowance for Doubtful Accounts

We maintain allowances for doubtful accounts for estimated losses resulting from the inability of our clients and dealers to make required payments. The allowance is determined through an analysis of the aging of accounts receivable and assessments of risk that are based on historical trends and an evaluation of the impact of current and projected economic conditions. We evaluate the past-due status of our trade receivables based on contractual terms of sale. If the financial condition of our clients and dealers were to deteriorate, additional allowances may be required. Accounts receivable are charged off against the allowance for doubtful accounts when we determine that recovery is unlikely. Losses have been consistent with our expectations.

Inventory

Inventories are valued at the lower of cost or market. Cost is determined using the first-in, first-out method. We reserve inventory that, in our judgment, is impaired or obsolete. Obsolescence may be caused by the discontinuance of a product line, changes in product material specifications, replacement products in the marketplace and other competitive influences.

Goodwill and Intangible Assets

We record the excess of purchase price over the fair value of the tangible and identifiable intangible assets acquired as goodwill. Goodwill and intangible assets with indefinite lives are tested for impairment at least annually and whenever events or circumstances occur indicating that a possible impairment may have been incurred. Intangible assets with finite lives are amortized over their useful lives.

We assess whether goodwill impairment exists using both the qualitative and quantitative assessments. The qualitative assessment involves determining whether events or circumstances exist that indicate it is more likely than not that the fair value of a reporting unit is less than its carrying amount, including goodwill. If based on this qualitative assessment we determine it is not more likely than not that the fair value of a reporting unit is less than its carrying amount or if we elect not to perform a qualitative assessment, a quantitative assessment is performed using a two-step approach to determine whether a goodwill impairment exists at the reporting unit.

The first step of the quantitative test is to compare the carrying amount of the reporting unit's assets to the fair value of the reporting unit. If the fair value exceeds the carrying value, no further work is required and no impairment loss is recognized. If the carrying amount exceeds the fair value, then the second step is required to be completed, which involves allocating the fair value of the reporting unit to each asset and liability, with the excess being applied to goodwill. An impairment loss occurs if the amount of the recorded goodwill exceeds the implied goodwill. The determination of the fair value of the reporting units is based, among other things, on estimates of future operating performance of the reporting unit being valued.

When performing the two-step quantitative impairment test, our methodology includes the use of an income approach, which discounts future net cash flows to their present value at a rate that reflects the Company's cost of capital, otherwise known as the discounted cash flow method ("DCF"). These estimated fair values are based on estimates of future cash flows of the reporting units. We also incorporate market multiples for comparable companies in determining the fair value of the reporting units. Any such impairment would be recognized in full in the reporting period in which it has been identified.

We assess whether indefinite-lived intangible assets impairment exists using both the qualitative and quantitative assessments. The qualitative assessment involves determining whether events or circumstances exist that indicate it is

more likely than not that the fair value of an indefinite-lived intangible asset is less than its carrying amount. If based on this qualitative assessment, we determine it is not more likely than not that the fair value of an indefinite-lived intangible asset is less than its carrying amount or if we elect not to perform a qualitative assessment, a quantitative assessment is performed to determine whether an indefinite-lived intangible asset impairment exists. We test the indefinite-lived intangible assets for impairment by comparing the carrying value to the fair value based on current revenue projections of the related operations, under the relief from royalty method. Any excess of the carrying value over the amount of fair value is recognized as an impairment.

Deferred Financing Fees

Deferred financing fees that are incurred by the Company in connection with the issuance of debt are deferred and amortized to interest expense over the life of the underlying indebtedness.

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Business Combinations

The purchase price of an acquired company is allocated between tangible and intangible assets acquired and liabilities assumed from the acquired business based on their estimated fair values with the residual of the purchase price recorded as goodwill. The results of operations of the acquired businesses are included in our operating results from the dates of acquisition.

Warranty

We generally offer a warranty for our products. The specific terms and conditions of those warranties vary depending upon the product sold. We estimate the costs that may be incurred under our warranties and record a liability in the amount of such costs at the time product revenue is recognized. Factors that affect our warranty liability include historical product-failure experience and estimated repair costs for identified matters for each specific product category. We periodically assess the adequacy of our recorded warranty liabilities and adjust the amounts as necessary.

Employee Benefits

We are partially self-insured for our employee health benefits. We accrue for employee health benefit obligations based on an actuarial valuation. The actuarial valuation is based upon historical claims as well as a number of assumptions, including rates of inflation for medical costs, and benefit plan changes. Actual results could be materially different from the estimates used.

Pension and Other Postretirement Benefits

We sponsor two defined benefit pension plans and two other postretirement benefit plans. Several statistical and other factors, which attempt to anticipate future events, are used in calculating the expense and liability related to the plans. Key factors include assumptions about the expected rates of return on plan assets, discount rates, and health care cost trend rates, as determined by us, within certain guidelines. We consider market conditions, including changes in investment returns and interest rates, in making these assumptions.

Both the pension plans and the other postretirement benefit plans were modified during the year ended December 31, 2011. Participants who had 70 or more points (age plus completed years of service) could elect to stay in the pension and accrue additional benefits or receive the Company's 401K match, which was reinstated as of January 1, 2012.

Those with less than 70 points were removed from the pension plan and will not accrue any additional benefits. The Company's other postretirement benefit plans are in the process of being phased-out.

We determine the expected long-term rate of return on plan assets based on aggregating the expected rates of return for each component of the plan's asset mix. We use historic plan asset returns combined with current market conditions to estimate the rate of return. The expected rate of return on plan assets is a long-term assumption and generally does not change annually. The discount rate reflects the market rate for high-quality fixed income debt instruments as of our annual measurement date and is subject to change each year. Holding all other assumptions constant, a one-percentage-point increase or decrease in the assumed rate of return on plan assets would decrease or increase 2014 net periodic pension expense by approximately \$2.0 million. Likewise, a one-percentage-point increase or decrease in the discount rate would decrease or increase 2014 net periodic pension expense by approximately \$5.3 million or \$5.7 million, respectively.

Unrecognized actuarial gains and losses are recognized over the expected remaining service life of the employee group. Unrecognized actuarial gains and losses arise from several factors, including experience and assumption changes with respect to the obligations and from the difference between expected returns and actual returns on plan assets. These unrecognized gains and losses are systematically recognized as a change in future net periodic pension expense in accordance with the appropriate accounting guidance relating to defined benefit pension and other postretirement plans.

Key assumptions that we use in determining the amount of the obligation and expense recorded for postretirement benefits other than pensions ("OPEB"), under the appropriate accounting guidance, include the assumed discount rate and the assumed rate of increases in future health care costs. In estimating the health care cost trend rate, we consider actual health care cost experience, future benefit structures, industry trends and advice from our actuaries. We assume that the relative increase in health care costs will generally trend downward over the next several years, reflecting assumed increases in efficiency and cost-containment initiatives in the health care system. For purposes of measuring

the benefit obligation associated with the Company's other postretirement benefit plans as of December 31, 2014, as well as the assumed rate for 2015, a between 7.75% to 8.25% annual rate of increase in the per capita cost of covered health care benefits was assumed and a 7.00% annual rate of increase in the per capita cost of covered prescription drug benefits was assumed. The rate was then assumed to decrease to an ultimate rate of 5% for 2022 for the medical plan and prescription drug plan and thereafter for the benefit obligation. Increasing the assumed health care cost trend by one-percentage-point in each year would increase the benefit obligation as of December 31, 2014 by \$0.3 million and increase the aggregate of the service and interest cost components of net periodic benefit cost for 2014 by a minimal amount. Decreasing the assumed health care cost trend rate by one

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percentage point in each year would decrease the benefit obligation as of December 31, 2014 by approximately \$0.3 million and decrease the aggregate of the service and interest cost components of net periodic benefit cost for 2014 by a minimal amount.

In accordance with the appropriate accounting guidance, we recognize in our consolidated balance sheet the funded status (i.e., the difference between the fair value of plan assets and the projected benefit obligation) of our defined benefit pension and postretirement benefit plans. To record the unfunded status of our plans, we recorded an additional liability and an adjustment to accumulated other comprehensive income, net of tax.

The actuarial assumptions we use in determining our pension and OPEB retirement benefits may differ materially from actual results due to changing market and economic conditions, higher or lower withdrawal rates, or longer or shorter life spans of participants. While we believe that the assumptions used are appropriate, differences in actual experience or changes in assumptions may materially affect our financial position or results of operations.

Commitments and Contingencies

We establish reserves for the estimated cost of environmental and legal contingencies when such expenditures are probable and reasonably estimable. A significant amount of judgment and use of estimates is required to quantify our ultimate exposure in these matters. We engage outside experts as deemed necessary or appropriate to assist in the evaluation of exposure. From time to time, as information becomes available regarding changes in circumstances for ongoing issues as well as information regarding emerging issues, our potential liability is reassessed and reserve balances are adjusted as necessary. Revisions to our estimates of potential liability, and actual expenditures related to environmental and legal contingencies, could have a material impact on our results of operations or financial position.

Taxes

We account for income taxes in accordance with the appropriate accounting guidance relating to income taxes, which requires that deferred tax assets and liabilities be recognized using enacted tax rates for the effect of temporary differences between book and tax bases of recorded assets and liabilities. The appropriate accounting guidance also requires that deferred tax assets be reduced by a valuation allowance if it is more likely than not that some portion or all of the deferred tax assets will not be recognized.

At December 31, 2014, our deferred tax liabilities of \$109.1 million exceeded deferred tax assets of \$60.8 million by \$48.3 million. At December 31, 2013, deferred tax liabilities of \$99.1 million exceeded deferred tax assets of \$34.1 million by \$65.0 million. Our deferred tax assets at December 31, 2014 and 2013 of \$60.8 million and \$34.1 million, respectively, are net of valuation allowances of \$7.9 million and \$9.0 million, respectively. We have recorded the valuation allowance primarily for net operating loss carryforwards in foreign tax jurisdictions where we have incurred historical tax losses from operations or acquired tax losses through acquisition, and have determined that it is more likely than not that these deferred tax assets will not be realized.

We evaluate on an ongoing basis the realizability of our deferred tax assets and adjust the amount of the allowance, if necessary. The factors used to assess the likelihood of realization include our forecast of future taxable income and our assessment of available tax planning strategies that could be implemented to realize the net deferred tax assets. We account for uncertain tax positions in accordance with the applicable accounting guidance relating to uncertainty in income taxes. Accordingly, we report a liability for unrecognized tax benefits resulting from uncertain tax positions taken, or expected to be taken, in an income tax return. We recognize interest and penalties, if any, related to unrecognized tax benefits in income tax expense.

Derivative Financial Instruments

We occasionally use derivative financial instruments to reduce our exposure to adverse fluctuations in interest rates. We will continue to review its exposure to interest rate fluctuations and evaluate whether it should manage such exposure through derivative transactions.

From time to time, we enter into foreign currency forward exchange contracts and foreign currency option contracts to manage our exposure to foreign exchange rates associated with short-term operating receivables of a Canadian subsidiary that are payable by the U.S. operations. The terms of these contracts are less than a year.

We do not hold or issue derivative financial instruments for trading or speculative purposes. We recognize derivatives as either assets or liabilities in the accompanying consolidated balance sheet and measures those instruments at fair value. Changes in the fair value of such contracts are reported in earnings as a component of "Other (income) expense,

net.”

Stock-Based Compensation

The Company measures the cost of employee services received in exchange for an award of equity instruments based on the grant-date fair value of the award. This expense is recognized over the applicable vesting period. Forfeitures are estimated based on historical experience.

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Stock Options

The fair value for stock options is estimated at the date of grant using an option pricing model, which requires management to make certain assumptions. The risk-free interest rate is based on the U.S. Treasury spot rate with a remaining term equal to the expected life assumed at the date of grant. Expected volatility is estimated based on the historical volatility of the Company's stock price. The model takes into consideration the historical dividends paid on common stock. The weighted-average expected life is based on the contractual term of the stock option and expected employee exercise dates, which is based on the historical exercise behavior of the Company's employees.

Restricted Stock and Restricted Stock Units

The fair value of restricted stock and restricted stock units is based on the closing market price of the Company's common stock on the date of grant. The Company recognizes compensation expense relating to restricted stock and restricted stock units ratably over the vesting period.

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ITEM 7A. QUANTITATIVE AND QUALITATIVE DISCLOSURES ABOUT MARKET RISK

During the normal course of business, we are routinely subjected to market risk associated with interest rate movements and foreign currency exchange rate movements. Interest rate risk arises from our debt obligations. Foreign currency exchange rate risk arises from our non-U.S. operations and purchases of inventory from foreign suppliers. We also have risk in our exposure to certain materials and transportation costs. Steel, leather, wood products and plastics are all used in our products. For the year ended December 31, 2014, we estimated that materials and transportation inflation were approximately \$4.5 million and \$1.4 million, respectively. During 2013, we estimated materials inflation was approximately \$1.3 million and transportation inflation was minimal. We continue to work to offset price increases in raw materials and transportation through our global sourcing initiatives, cost improvements and price increases to our products.

Interest Rate Risk

We have variable rate debt obligations that are denominated in U.S. dollars. A change in interest rates impacts the interest incurred and cash paid on the variable rate debt.

In the past, we have used interest rate swap agreements for other-than-trading purposes in order to manage our exposure to fluctuations in interest rates on our variable rate debt. Fluctuations in LIBOR affect both our net financial instrument position and the amount of cash to be paid or received by us, if any, under these agreements. There were no interest rate hedge agreements outstanding as of December 31, 2014 or December 31, 2013. During 2014 and 2013, our interest rates were approximately 2.3% and 2.4%, respectively.

The following table summarizes our market risks associated with our debt obligations as of December 31, 2014. For debt obligations, the table presents principal cash flows and related average interest rates by year of maturity. Variable interest rates presented for variable-rate debt represent the average interest rates on our credit facility borrowings as of December 31, 2014.

	2015	2016	2017	2018	2019	Thereafter	Total
	(in thousands)						
Rate-Sensitive Liabilities							
Long-term Debt:							
Variable Rate Debt	\$10,000	\$10,000	\$10,000	\$10,000	\$218,000	\$—	\$258,000
Variable Interest Rate	2.50	% 3.15	% 3.88	% 4.28	% 4.47	% —	% 3.66

The fair value of the Company's long-term debt approximates its carrying value, as the variable rate debt and the associated terms are comparable to market terms as of the balance sheet date.

For each period presented, the average interest rate is based on an estimated variable interest rate as of December 31, 2014. The estimated variable interest rate is based on the Company's expected consolidated leverage ratio, and the forecasted LIBOR rate and commitment fees for each period presented. The computation of interest, as included in the above table, is based on our Amended and Restated Credit Agreement, dated May 20, 2014.

An increase in our effective interest rate of 1% would increase annual interest expense by approximately \$2.4 million.

We will continue to review our exposure to interest rate fluctuations and evaluate whether we should manage such exposure through derivative transactions.

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Foreign Currency Exchange Rate Risk

We manufacture our products in the United States, Canada and Italy, and sell our products primarily in those markets as well as in other European countries. Our foreign sales and certain expenses are transacted in foreign currencies. Our production costs, profit margins and competitive position are affected by the strength of the currencies in countries where we manufacture or purchase goods relative to the strength of the currencies in countries where our products are sold. Additionally, as our reporting currency is the U.S. dollar, our financial position is affected by the strength of the currencies in countries where we have operations relative to the strength of the U.S. dollar. The principal foreign currencies in which we conduct business are the Canadian dollar and the Euro. Approximately 11.8% and 12.8% of our revenues in 2014 and 2013, respectively, and 30.2% and 33.2% of our cost of goods sold in 2014 and 2013, respectively, were denominated in currencies other than the U.S. dollar. Foreign currency exchange rate fluctuations resulted in \$5.8 million and \$3.5 million translation gains for 2014 and 2013, respectively.

From time to time, we enter into foreign currency hedges to manage our exposure to foreign exchange rates associated with short-term operating receivables of a Canadian subsidiary that are payable by our U.S. operations. The terms of these contracts are typically less than a year. Changes in the fair value of such contracts are reported in earnings in the period the value of the contract changes. The net gain or loss upon settlement and the change in fair value of outstanding contracts is recorded as a component of other (income) expense. During 2014, the Company entered into one foreign currency contract. During 2013, the Company entered into two foreign currency contracts. No amount was paid or received as a result of these contracts in 2014 or 2013. As of December 31, 2014, the Company had no outstanding foreign currency contracts.

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ITEM 8. FINANCIAL STATEMENTS AND SUPPLEMENTARY DATA

Report of Independent Registered Public Accounting Firm

The Board of Directors and Stockholders of Knoll, Inc.

We have audited the accompanying consolidated balance sheets of Knoll, Inc. as of December 31, 2014 and 2013, and the related consolidated statements of operations and comprehensive income, equity and cash flows for each of the three years in the period ended December 31, 2014. Our audits also included the financial statement schedule listed in the Index at Item 15(a). These financial statements and schedule are the responsibility of the Company's management. Our responsibility is to express an opinion on these financial statements and schedule based on our audits.

We conducted our audits in accordance with the standards of the Public Company Accounting Oversight Board (United States). Those standards require that we plan and perform the audit to obtain reasonable assurance about whether the financial statements are free of material misstatement. An audit includes examining, on a test basis, evidence supporting the amounts and disclosures in the financial statements. An audit also includes assessing the accounting principles used and significant estimates made by management, as well as evaluating the overall financial statement presentation. We believe that our audits provide a reasonable basis for our opinion.

In our opinion, the financial statements referred to above present fairly, in all material respects, the consolidated financial position of Knoll, Inc. at December 31, 2014 and 2013, and the consolidated results of its operations and its cash flows for each of the three years in the period ended December 31, 2014, in conformity with U.S. generally accepted accounting principles. Also, in our opinion, the related financial statement schedule, when considered in relation to the basic financial statements taken as a whole, presents fairly in all material respects the information set forth therein.

We also have audited, in accordance with the standards of the Public Company Accounting Oversight Board (United States), Knoll, Inc.'s internal control over financial reporting as of December 31, 2014, based on criteria established in Internal Control-Integrated Framework issued by the Committee of Sponsoring Organizations of the Treadway Commission (2013 framework) and our report dated March 2, 2015 expressed an adverse opinion thereon.

/s/ Ernst & Young LLP

Philadelphia, Pennsylvania

March 2, 2015

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CONSOLIDATED BALANCE SHEETS

(dollars in thousands, except per share data)

	December 31, 2014	December 31, 2013
ASSETS		
Current assets:		
Cash and cash equivalents	\$19,021	\$12,026
Customer receivables, net	114,551	103,755
Inventories	140,835	96,671
Deferred income taxes	15,868	10,030
Prepaid and other current assets	21,544	12,145
Total current assets	311,819	234,627
Property, plant, and equipment, net	165,019	137,893
Goodwill	128,918	79,951
Intangible assets, net	253,739	214,695
Other non-trade receivables	3,278	4,250
Other noncurrent assets	6,170	4,346
Total Assets	\$868,943	\$675,762
LIABILITIES AND EQUITY		
Current liabilities:		
Current maturities of long-term debt	\$10,000	\$—
Accounts payable	114,914	91,378
Income taxes payable	12,895	438
Other current liabilities	93,965	75,984
Total current liabilities	231,774	167,800
Long-term debt	248,000	173,000
Deferred income taxes	64,203	75,057
Postretirement benefits other than pensions	8,765	8,908
Pension liability	70,770	5,615
Other noncurrent liabilities	32,213	21,555
Total liabilities	655,725	451,935
Commitments and contingent liabilities		
Equity:		
Common stock, \$0.01 par value; 200,000,000 shares authorized; 64,113,785 shares issued and 48,723,414 shares outstanding (including 1,235,904 non-voting restricted shares and net of 15,390,371 treasury shares) at December 31, 2014 and 63,057,266 shares issued and 48,289,946 shares outstanding (including 1,230,488 non-voting restricted shares and net of 14,767,320 treasury shares) at December 31, 2013	487	483
Additional paid-in capital	41,143	37,258
Retained earnings	204,063	180,949
Accumulated other comprehensive income (loss)	(32,682)) 5,137
Total Knoll, Inc. stockholders' equity	213,011	223,827
Noncontrolling interests	207	—
Total equity	213,218	223,827
Total Liabilities and Equity	\$868,943	\$675,762

See accompanying notes to the consolidated financial statements.

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KNOLL, INC.

CONSOLIDATED STATEMENTS OF OPERATIONS AND COMPREHENSIVE INCOME

(dollars in thousands, except per share data)

	Years ended December 31,		
	2014	2013	2012
Sales	\$1,050,294	\$862,252	\$898,496
Cost of sales	678,609	581,920	600,602
Gross profit	371,685	280,332	297,894
Selling, general, and administrative expenses	286,801	224,915	206,422
Restructuring and other charges	1,532	5,104	—
Intangible asset impairment charge	—	8,900	—
Pension settlement and OPEB curtailment	6,509	—	—
Operating profit	76,843	41,413	91,472
Interest expense	7,378	5,941	6,350
Other (income) expense, net	(6,285)) (3,430) 3,215
Income before income tax expense	75,750	38,902	81,907
Income tax expense	29,165	15,718	30,384
Net earnings	46,585	23,184	51,523
Net loss attributable to noncontrolling interests	(11)) —	—
Net earnings attributable to Knoll, Inc. stockholders	\$46,596	\$23,184	\$51,523
Net earnings per common share attributable to Knoll, Inc. stockholders:			
Basic	\$0.98	\$0.49	\$1.10
Diluted	\$0.97	\$0.49	\$1.09
Weighted-average number of common shares outstanding:			
Basic	47,346,532	46,916,845	46,634,834
Diluted	48,068,249	47,659,418	47,059,186
Net earnings	\$46,585	\$23,184	\$51,523
Other comprehensive income (loss):			
Pension and other postretirement liability adjustment, net of tax	(25,548)) 36,729	(12,358)
Foreign currency translation adjustment	(12,271)) (4,814) 1,466
Total other comprehensive income (loss), net of tax	(37,819)) 31,915	(10,892)
Total comprehensive income	8,766	55,099	40,631
Comprehensive income (loss) attributable to noncontrolling interests	(11)) —	—
Comprehensive income attributable to Knoll, Inc. stockholders	\$8,777	\$55,099	\$40,631

See accompanying notes to the consolidated financial statements.

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KNOLL, INC.

CONSOLIDATED STATEMENTS OF EQUITY

(dollars in thousands, except per share data)

	Common Stock	Additional Paid-In Capital	Retained Earnings	Accumulated Other Comprehensive Income (Loss)	Total Knoll, Inc. Stockholders' Equity	Noncontrolling Interests	Total Equity
Balance at December 31, 2011	\$477	\$23,631	\$150,408	\$ (15,886)	\$158,630	\$ —	\$158,630
Net earnings	—	—	51,523	—	51,523	—	51,523
Other comprehensive loss	—	—	—	(10,892)	(10,892)	—	(10,892)
Shares issued for consideration:							
Exercise of stock options	2	1,039	—	—	1,041	—	1,041
Income tax effect from the exercise of stock options and vesting of equity awards	—	(2,652)	—	—	(2,652)	—	(2,652)
Shares issued under stock incentive plan	3	—	—	—	3	—	3
Shares issued to Board of Directors in lieu of cash	—	50	—	—	50	—	50
Stock-based compensation	—	10,356	—	—	10,356	—	10,356
Cash dividend (\$0.44 per share)	—	—	(21,069)	—	(21,069)	—	(21,069)
Purchase of common stock	(3)	(4,673)	—	—	(4,676)	—	(4,676)
Balance at December 31, 2012	\$479	\$27,751	\$180,862	\$ (26,778)	\$182,314	\$ —	\$182,314
Net earnings	—	—	23,184	—	23,184	—	23,184
Other comprehensive income	—	—	—	31,915	31,915	—	31,915
Shares issued for consideration:							
Exercise of stock options	3	3,976	—	—	3,979	—	3,979
Income tax effect from the exercise of stock options and vesting of equity awards	—	643	—	—	643	—	643
Shares issued under stock incentive plan	4	—	—	—	4	—	4
Shares issued to Board of Directors in lieu of cash	—	50	—	—	50	—	50
Stock-based compensation	—	10,473	—	—	10,473	—	10,473
Cash dividend (\$0.48 per share)	—	—	(23,097)	—	(23,097)	—	(23,097)
	(3)	(5,635)	—	—	(5,638)	—	(5,638)

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Purchase of common stock							
Balance at December 31, 2013	\$483	\$37,258	\$180,949	\$ 5,137	\$223,827	\$ —	\$223,827
Noncontrolling interests acquired in acquisition	—	—	—	—	—	218	218
Net earnings	—	—	46,596	—	46,596	(11)	46,585
Other comprehensive loss	—	—	—	(37,819)	(37,819)	—	(37,819)
Shares issued for consideration:							—
Exercise of stock options	4	4,854	—	—	4,858	—	4,858
Income tax effect from the exercise of stock options and vesting of equity awards	—	(119)	—	—	(119)	—	(119)
Shares issued under stock incentive plan	6	—	—	—	6	—	6
Shares issued to Board of Directors in lieu of cash	—	56	—	—	56	—	56
Stock-based compensation	—	8,062	—	—	8,062	—	8,062
Cash dividend (\$0.48 per share)	—	—	(23,482)	—	(23,482)	—	(23,482)
Purchase of common stock	(6)	(8,968)	—	—	(8,974)	—	(8,974)
Balance at December 31, 2014	\$487	\$41,143	\$204,063	\$ (32,682)	\$213,011	\$ 207	\$213,218

See accompanying notes to the consolidated financial statements.

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KNOLL, INC.

CONSOLIDATED STATEMENTS OF CASH FLOWS

(dollars in thousands)

	Years Ended December 31,		
	2014	2013	2012
CASH FLOWS FROM OPERATING ACTIVITIES			
Net earnings	\$46,585	\$23,184	\$51,523
Adjustments to reconcile net earnings to cash provided by operating activities:			
Depreciation	16,327	14,727	14,632
Amortization expense (including deferred financing fees)	3,715	1,634	1,915
Provision for deferred taxes	(269)) 3,529	4,393
Write-off of deferred financing fees	347	—	477
Unrealized foreign currency (gains) losses	(6,640)) (4,578)) 1,338
Stock-based compensation	8,062	10,473	10,356
Intangible asset impairment charge	—	8,900	—
Other non-cash items	466	153	(412)
Changes in assets and liabilities, net of effects of acquisitions:			
Customer receivables	(11,224)) 2,455	9,134
Inventories	(21,302)) 958	1,019
Accounts payable	23,002	6,204	(1,641)
Current income taxes	(5,528)) 15,663	(13,782)
Other current assets	(3,601)) 414	(3,920)
Other current liabilities	(6,971)) (8,123)) 788
Other noncurrent assets and liabilities	45,258	(20,979)) (5,252)
Cash provided by operating activities	88,227	54,614	70,568
CASH FLOWS FROM INVESTING ACTIVITIES			
Capital expenditures, net	(41,586)) (29,064)) (16,545)
Purchase of business, net of cash acquired	(93,349)) —	(5,968)
Purchase of licenses	(315)) (315)) (488)
Cash used in investing activities	(135,250)) (29,379)) (23,001)
CASH FLOWS FROM FINANCING ACTIVITIES			
Proceeds from credit facility	789,000	281,000	562,000
Repayment of credit facility	(704,000)) (301,000)) (581,000)
Payment of financing fees	(1,938)) (13)) (2,848)
Payment of dividends	(22,742)) (22,529)) (20,537)
Proceeds from the issuance of common stock	4,914	4,029	1,091
Purchase of common stock for treasury	(8,974)) (5,638)) (4,676)
Tax benefit from the exercise of stock options and vesting of equity awards	1,005	643	179
Cash provided by (used in) financing activities	57,265	(43,508)) (45,791)
Effect of exchange rate changes on cash and cash equivalents	(3,247)) 343	(83)
Net increase (decrease) in cash and cash equivalents	6,995	(17,930)) 1,693
Cash and cash equivalents at beginning of year	12,026	29,956	28,263
Cash and cash equivalents at end of year	\$19,021	\$12,026	\$29,956

See accompanying notes to the consolidated financial statements.

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KNOLL, INC.

NOTES TO THE CONSOLIDATED FINANCIAL STATEMENTS

DECEMBER 31, 2014

1. DESCRIPTION OF THE BUSINESS

Knoll, Inc. and its subsidiaries (the "Company" or "Knoll") are engaged in the design, manufacture and sale of furniture products and accessories, modern outdoor furniture, as well as the sale of fine leather, textiles, and felt, focusing on the middle to high-end segments of the market. The Company has primary operations in the United States ("U.S."), Canada, and Europe and sells its products primarily through its direct sales representatives and independent dealers.

2. SUMMARY OF SIGNIFICANT ACCOUNTING POLICIES

Principles of Consolidation

The consolidated financial statements of the Company include the accounts of the Company and its wholly owned subsidiaries and any partially owned subsidiaries that the Company has the ability to control. Control generally equates to ownership percentage, whereby investments that are more than 50% owned are generally consolidated investments in affiliates of 50% or less but greater than 20% are generally accounted for using the equity method, and investments in affiliates of 20% or less are accounted for using the cost method. Intercompany transactions and balances have been eliminated in consolidation.

The results of the European subsidiaries are reported and included in the consolidated financial statements on a one-month lag to allow for the timely preparation of consolidated information. The effect of this presentation is not material to the financial statements.

Use of Estimates

The preparation of the consolidated financial statements in conformity with United States generally accepted accounting principles requires management to make estimates and assumptions that affect the reported amounts in the consolidated financial statements and accompanying notes. Actual results may differ from such estimates.

Restatement of Previously Reported Financial Information

In conjunction with the year-end financial statement close process, an error was identified in the historical accounting for income taxes during the annual and quarterly periods from 2007 through 2014. The error resulted from the failure to identify the income tax ramifications associated with the non-timely settlement of sales transactions between the Company's Canadian subsidiary, Knoll North America Corp., and Knoll, Inc. The errors resulted in improperly stated deferred tax assets and liabilities, uncertain tax positions, other comprehensive income, and income tax expense. Consequently, the Company has restated certain prior period amounts for these errors. The Company has also corrected certain other identified immaterial errors, including the recognition of certain sales and cost of sales in the incorrect fiscal periods.

The impact of these prior period errors were not material to the Company in any of those prior periods. However, the aggregate amount of the prior period errors of \$3.9 million, if corrected in 2014, would have been material to the Company's current year consolidated statement of operations and comprehensive income. The Company has corrected the prior period errors for all periods presented, including each of the quarters ended in 2014 and 2013, by restating the consolidated financial statements and other financial information included herein. See Notes 23 and 24 for the impact of these corrections on previously reported amounts.

Cash and Cash Equivalents

Cash and cash equivalents include cash on hand and highly liquid investments with maturities of three months or less at the date of purchase.

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KNOLL, INC.

NOTES TO THE CONSOLIDATED FINANCIAL STATEMENTS (Continued)

DECEMBER 31, 2014

2. SUMMARY OF SIGNIFICANT ACCOUNTING POLICIES (continued)

Revenue Recognition

The Company recognizes revenue when the earnings process is complete. This occurs when risk and title transfers, collectibility is reasonably assured and pricing is fixed and determinable. Accordingly, revenue is recognized when risk and title are transferred to the client, which primarily occurs at the time of shipment. Taxes on revenue producing transactions are not included in sales. Based on historical experience, accruals are made at the time of sale to estimate for sales returns.

Customer Receivables

The Company maintains allowances for doubtful accounts for estimated losses resulting from the inability of its customers to make required payments. The allowance is determined through an analysis of the aging of accounts receivable and assessments of risk that are based on historical trends and an evaluation of the impact of current and projected economic conditions. The Company evaluates the past-due status of its customer receivables based on the contractual terms of sale. If the financial condition of the Company's customers were to deteriorate, resulting in an impairment of their ability to make payments, additional allowances may be required. Accounts receivable are charged off against the allowance for doubtful accounts when the Company determines that recovery is unlikely.

Inventories

Inventories are stated at the lower of cost or market. Cost is determined using the first-in, first-out method. The Company reserves for inventory that, in its judgment, is impaired or obsolete. Obsolescence may be caused by the discontinuance of a product line, changes in product material specifications, replacement products in the marketplace and other competitive influences.

Property, Plant, and Equipment

Property, plant, and equipment are stated at cost, less accumulated depreciation. Depreciation is computed using the straight-line method over the estimated useful lives of the assets. The useful lives are as follows: 45 years for buildings and 2 to 12 years for machinery and equipment.

The Company reviews the carrying values of its property and equipment for possible impairment whenever events or changes in circumstances indicate that the carrying value of an asset may not be recoverable based on undiscounted estimated cash flows expected to result from its use and eventual disposition. The factors considered by the Company in performing this assessment include current operating results, trends and other economic factors. In assessing the recoverability of the carrying value of the property and equipment, the Company must make assumptions regarding future cash flows and other factors. If these estimates or the related assumptions change in the future, the Company may be required to record an impairment loss for these assets.

Goodwill and Intangible Assets

The Company records the excess of purchase price over the fair value of the tangible and identifiable intangible assets acquired as goodwill. Goodwill and intangible assets with indefinite lives are tested for impairment at least annually and whenever events or circumstances occur indicating that a possible impairment may have been incurred. Intangible assets with finite lives are amortized over their useful lives.

The Company assesses whether goodwill impairment exists using both the qualitative and quantitative assessments. The qualitative assessment involves determining whether events or circumstances exist that indicate it is more likely than not that the fair value of a reporting unit is less than its carrying amount, including goodwill. If based on this qualitative assessment the Company determines it is not more likely than not that the fair value of a reporting unit is

less than its carrying amount or if the Company elects not to perform a qualitative assessment, a quantitative assessment is performed using a two-step approach to determine whether a goodwill impairment exists at the reporting unit.

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KNOLL, INC.

NOTES TO THE CONSOLIDATED FINANCIAL STATEMENTS (Continued)

DECEMBER 31, 2014

2. SUMMARY OF SIGNIFICANT ACCOUNTING POLICIES (continued)

The first step of the quantitative test is to compare the carrying amount of the reporting unit's assets to the fair value of the reporting unit. If the fair value exceeds the carrying value, no further work is required and no impairment loss is recognized. If the carrying amount exceeds the fair value, then the second step is required to be completed, which involves allocating the fair value of the reporting unit to each asset and liability, with the excess being applied to goodwill. An impairment loss occurs if the amount of the recorded goodwill exceeds the implied goodwill. The determination of the fair value of the reporting units is based, among other things, on estimates of future operating performance of the reporting unit being valued.

When performing the two-step quantitative impairment test, the Company's methodology includes the use of an income approach, which discounts future net cash flows to their present value at a rate that reflects the Company's cost of capital, otherwise known as the discounted cash flow method ("DCF"). These estimated fair values are based on estimates of future cash flows of the reporting units. The Company also incorporates market multiples for comparable companies in determining the fair value of the reporting units. Any such impairment would be recognized in full in the reporting period in which it has been identified.

The Company assesses whether indefinite-lived intangible assets impairment exists using both the qualitative and quantitative assessments. The qualitative assessment involves determining whether events or circumstances exist that indicate it is more likely than not that the fair value of an indefinite-lived intangible asset is less than its carrying amount. If based on this qualitative assessment, the Company determines it is not more likely than not that the fair value of an indefinite-lived intangible asset is less than its carrying amount or if the Company elects not to perform a qualitative assessment, a quantitative assessment is performed to determine whether an indefinite-lived intangible asset impairment exists. The Company tests the indefinite-lived intangible assets for impairment by comparing the carrying value to the fair value based on current revenue projections of the related operations, under the relief from royalty method. Any excess of the carrying value over the amount of fair value is recognized as an impairment. Finite-lived assets such as customer relationships, non-compete agreements, and licenses are amortized over their estimated useful lives. The Company reviews the carrying values of these assets for possible impairment whenever events or changes in circumstances indicate that the carrying value of an asset may not be recoverable based on undiscounted estimated cash flows expected to result from its use and eventual disposition. The Company continually evaluates the reasonableness of the useful lives of these assets.

Business Combinations

The purchase price of an acquired company is allocated between tangible and intangible assets acquired and liabilities assumed from the acquired business based on their estimated fair values, with the residual of the purchase price recorded as goodwill. The results of operations of the acquired business are included in the Company's operating results from the date of acquisition.

Deferred Financing Fees

Financing fees that are incurred by the Company in connection with the issuance of debt are deferred and amortized to interest expense over the life of the underlying indebtedness.

Shipping and Handling

Amounts billed to clients for shipping and handling of products are classified as sales. Costs incurred by the Company for shipping and handling are classified as cost of sales.

Research and Development Costs

Research and development expenses, which are expensed as incurred and included as a component of selling, general, and administrative expenses, were \$19.2 million for 2014, \$17.8 million for 2013, and \$15.3 million for 2012.

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KNOLL, INC.

NOTES TO THE CONSOLIDATED FINANCIAL STATEMENTS (Continued)

DECEMBER 31, 2014

2. SUMMARY OF SIGNIFICANT ACCOUNTING POLICIES (continued)

Income Taxes

The Company accounts for income taxes using the asset and liability approach, which requires deferred tax assets and liabilities be recognized using enacted tax rates to measure the effect of temporary differences between book and tax bases on recorded assets and liabilities. Valuation allowances are recorded to reduce deferred tax assets, if it is more likely than not some portion or all of the deferred tax assets will not be recognized. The need to establish valuation allowances against deferred tax assets is assessed quarterly. The primary factors used to assess the likelihood of realization are forecasts of future taxable income and available tax planning strategies that could be implemented to realize the net deferred tax assets.

With respect to accounting for uncertainty in income taxes, the Company evaluates tax positions to determine whether the benefits of tax positions are more likely than not of being sustained upon audit based on the technical merits of the tax position. For tax positions that are more likely than not of being sustained upon audit, the Company recognizes the largest amount of the benefit that is greater than 50% likely of being realized upon ultimate settlement. For tax positions that are not more likely than not of being sustained upon audit, the Company does not recognize any portion of the benefit. If the more likely than not threshold is not met in the period for which a tax position is taken, the Company may subsequently recognize the benefit of that tax position if the tax matter is effectively settled, the statute of limitations expires, or if the more likely than not threshold is met in a subsequent period.

The Company recognizes tax related interest and penalties in income tax expense and accrues for interest and penalties in other noncurrent liabilities.

Fair Value of Financial Instruments

The Company uses the following valuation techniques to measure fair value for its financial assets and financial liabilities:

- Level 1 Inputs are unadjusted quoted prices in active markets for identical assets or liabilities.

- Level 2 Inputs are quoted prices for similar assets or liabilities in an active market, quoted prices for identical or similar assets or liabilities in markets that are not active, inputs other than quoted prices that are observable and market-corroborated inputs which are derived principally from or corroborated by observable market data.

- Level 3 Inputs are derived from valuation techniques in which one or more significant inputs or value drivers are unobservable.

Fair value is the price that would be received to sell an asset or paid to transfer a liability in an orderly transaction between market participants at the measurement date (an exit price). The Company and its subsidiaries use, as appropriate, a market approach (generally, data from market transactions), an income approach (generally, present value techniques and option-pricing models), and/or a cost approach (generally, replacement cost) to measure the fair value of an asset or liability. These valuation approaches incorporate inputs such as observable, independent market data and/or unobservable data that management believes are predicated on the assumptions market participants would use to price an asset or liability. These inputs may incorporate, as applicable, certain risks such as nonperformance

risk, which includes credit risk.

Derivative Financial Instruments

From time to time, the Company enters into foreign currency hedges to manage its exposure to foreign exchange rates associated with short-term operating receivables of a Canadian subsidiary that are payable by the U.S. operations. The terms of these contracts are typically less than a year.

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KNOLL, INC.

NOTES TO THE CONSOLIDATED FINANCIAL STATEMENTS (Continued)

DECEMBER 31, 2014

2. SUMMARY OF SIGNIFICANT ACCOUNTING POLICIES (continued)

The Company does not hold or issue derivative financial instruments for trading or speculative purposes. The Company recognizes derivatives as either assets or liabilities in the accompanying consolidated balance sheet and measures those instruments at fair value. Changes in the fair value of such contracts are reported in earnings as a component of "Other (income) expense, net."

Commitments and Contingencies

The Company establishes reserves for the estimated cost of environmental and legal contingencies when such expenditures are probable and reasonably estimable. A significant amount of judgment and use of estimates is required to quantify the ultimate exposure in these matters. The Company engages outside experts as deemed necessary or appropriate to assist in the evaluation of exposure. From time to time, as information becomes available regarding changes in circumstances for ongoing issues as well as information regarding emerging issues, the potential liability is reassessed and reserve balances are adjusted as necessary. Revisions to the estimates of potential liability, and actual expenditures related to environmental and legal contingencies, could have a material impact on the results of operations or financial position.

Warranty

The Company generally offers a warranty for its products. The specific terms and conditions of those warranties vary depending upon the product sold. The Company estimates the costs that may be incurred under its warranties and records a liability in the amount of such costs at the time product revenue is recognized. Factors that affect the Company's liability include historical product-failure experience and estimated repair costs for identified matters for each specific product category. The Company periodically assesses the adequacy of its recorded warranty liabilities and adjusts the amounts as necessary.

Concentration of Credit Risk

The Company's accounts receivables are primarily due from a network of independent dealers and direct customers. The Company monitors and manages the credit risk associated with the individual dealers and direct customers. The independent dealers are responsible for assessing and assuming credit risk of their customers and may require their customers to provide deposits or other credit enhancement measures. Historically, the Company has had a concentration of federal and local government receivables, however, they carry minimal credit risk.

Foreign Currency Translation

Results of foreign operations are translated into U.S. dollars using average exchange rates during the year, while assets and liabilities are translated into U.S. dollars using the exchange rates as of the balance sheet dates. The resulting translation adjustments are recorded in accumulated other comprehensive income (loss).

Transaction gains and losses resulting from exchange rate changes on transactions denominated in currencies other than the functional currency of the applicable subsidiary are included in the Consolidated Statements of Operations, within other (income) expense, net, in the year in which the change occurs.

Stock-Based Compensation

The Company measures the cost of employee services received in exchange for an award of equity instruments based on the grant-date fair value of the award. Forfeitures are estimated based on historical experience.

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KNOLL, INC.

NOTES TO THE CONSOLIDATED FINANCIAL STATEMENTS (Continued)

DECEMBER 31, 2014

2. SUMMARY OF SIGNIFICANT ACCOUNTING POLICIES (continued)

Stock Options

The fair value for stock options is estimated at the date of grant using an option pricing model, which requires management to make certain assumptions based on both historical and current data. The assumptions include expected term of the options, risk-free interest rate, expected volatility, and dividend yield. The expected term represents the expected amount of time that options granted are expected to be outstanding, based on historical and forecasted exercise behavior. The risk-free rate is based on the rate at grant date of zero-coupon U.S. Treasury Notes with a term equal to the expected term of the option. Expected volatility is estimated based on the historical volatility of the Company's stock price. The Company's dividend yield is based on historical data. The Company recognizes compensation expense over the applicable vesting period using the graded vesting attribution method, which treats each option grant as multiple grants each with its own requisite service period.

Restricted Stock and Restricted Stock Units

The fair value of restricted stock and restricted stock units, excluding the market-based restricted stock units discussed below, is based upon the closing market price of the Company's common stock on the date of grant. The Company recognizes compensation expense using the straight-line method over the vesting period.

The fair value of the market-based restricted stock units is estimated at the date of grant using a lattice pricing model, which requires management to make certain assumptions based on both historical and current data. These awards vest based upon the performance of the Company's stock price relative to a peer group. The assumptions included in the model include, but are not limited to, risk-free interest rate, expected volatility of the Company's and the peer group's stock prices, and dividend yield. The risk-free rate is based upon the applicable U.S. Treasury Note rate. Expected volatility is estimated based on the historical volatility of the Company's and peer group's stock prices. The Company's dividend yield is based on historical data.

Earnings per Share

Basic earnings per share excludes the dilutive effect of (i) common shares that could potentially be issued due to the exercise of stock options, and (ii) unvested restricted stock and restricted stock units, and is computed by dividing net earnings attributable to Knoll, Inc. stockholders by the weighted-average number of common shares outstanding for the period. Diluted earnings per share includes the effect of shares and potential shares issued under the stock incentive plans.

Pension and Other Postretirement Benefits

The Company sponsors two defined benefit pension plans and two other postretirement benefit plans. Several statistical and other factors, which attempt to anticipate future events, are used in calculating the expense and liability related to the plans. Key factors include assumptions about the expected rates of return on plan assets, discount rates, and health care cost trend rates, as determined by us, within certain guidelines. The Company considers market conditions, including changes in investment returns and interest rates, in making these assumptions.

The Company determines the expected long-term rate of return on plan assets based on aggregating the expected rates of return for each component of the plan's asset mix. The Company uses historic plan asset returns combined with current market conditions to estimate the rate of return. The expected rate of return on plan assets is a long-term assumption and generally does not change annually. The discount rate reflects the market rate for high-quality fixed income debt instruments as of our annual measurement date and is subject to change each year.

Unrecognized actuarial gains and losses are recognized over the expected remaining service life of the employee group. Unrecognized actuarial gains and losses arise from several factors, including experience and assumption

changes with respect to the obligations and from the difference between expected returns and actual returns on plan assets. These unrecognized gains and losses are systematically recognized as a change in future net periodic pension expense in accordance with the appropriate accounting guidance relating to defined benefit pension and other postretirement plans.

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KNOLL, INC.

NOTES TO THE CONSOLIDATED FINANCIAL STATEMENTS (Continued)

DECEMBER 31, 2014

2. SUMMARY OF SIGNIFICANT ACCOUNTING POLICIES (continued)

Key assumptions used in determining the amount of the obligation and expense recorded for postretirement benefits other than pensions ("OPEB"), include the assumed discount rate and the assumed rate of increases in future health care costs. In estimating the health care cost trend rate, the Company considers actual health care cost experience, future benefit structures, industry trends and advice from our actuaries. The Company assumes that the relative increase in health care costs will generally trend downward over the next several years, reflecting assumed increases in efficiency and cost-containment initiatives in the health care system.

In accordance with the appropriate accounting guidance, the Company recognized in the consolidated balance sheet the funded status (i.e., the difference between the fair value of plan assets and the projected benefit obligation) of the defined benefit pension and postretirement benefit plans. To record the unfunded status of the plans, the Company recorded an additional liability and an adjustment to accumulated other comprehensive income, net of tax.

The actuarial assumptions the Company used in determining the pension and OPEB retirement benefits may differ materially from actual results due to changing market and economic conditions, higher or lower withdrawal rates, or longer or shorter life spans of participants. While the Company believes that the assumptions used are appropriate, differences in actual experience or changes in assumptions may materially affect the financial position or results of operations.

Segment Information

Accounting Standards Codification 280, Segment Reporting, defines that a segment for reporting purposes is based on the financial performance measures that are regularly reviewed by the "Chief Operating Decision Maker" to assess segment performance and to make decisions about a public entity's allocation of resources. Based on this guidance, the Company reports its segment results based on the following reportable segments: (i) Office; (ii) Studio; and (iii) Coverings. The Office segment serves corporate, government, healthcare, retail and other customers in the United States and Canada providing a portfolio of office furnishing solutions including systems, seating, storage, and KnollExtra ergonomic accessories, and other products. The Studio segment includes KnollStudio[®], Knoll Europe which sells primarily KnollStudio[®] products, and Holly Hunt Enterprises, Inc. The KnollStudio[®] portfolio includes a range of lounge seating; side, café and dining chairs; barstools; and conference, dining and occasional tables. HOLLY HUNT[®] produces and showcases custom made product including indoor and outdoor furniture, lighting, rugs, textiles and leathers. The Coverings segment includes, KnollTextiles[®], Spinneybeck[®], and Edelman[®]Leather. These businesses serve a wide range of customers offering high-quality textiles, felt, and leather.

New Accounting Pronouncements

In May 2014, the FASB issued ASU No. 2014-09, Revenue from Contracts with Customers. This ASU supersedes the revenue recognition requirements in Accounting Standards Codification 605, Revenue Recognition, and most industry-specific guidance throughout the Accounting Standards Codification. The standard requires that an entity recognizes revenue to depict the transfer of promised goods or services to customers in an amount that reflects the consideration to which the company expects to be entitled in exchange for those goods or services. This ASU is effective for fiscal years beginning after December 15, 2016, and for interim periods therein. The guidance permits the use of either a full retrospective or modified retrospective transition method. The Company has not yet selected a transition method and is currently evaluating the impact of the amended guidance on the consolidated financial position, results of operations and related disclosures.

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KNOLL, INC.

NOTES TO THE CONSOLIDATED FINANCIAL STATEMENTS (Continued)

DECEMBER 31, 2014

3. ACQUISITIONS

On February 3, 2014, the Company acquired Holly Hunt Enterprises, Inc (HOLLY HUNT®). The acquisition advances the Company's strategy of building its global capability as a resource for high-design workplaces and homes, including the commercial contract, decorator to-the-trade and consumer markets. The aggregate purchase price for the acquisition was \$95.0 million, plus certain contingent payouts of up to \$16.0 million in the aggregate based on the future performance of the business. The purchase price was funded from borrowings under the Company's revolving credit facility. The Company recorded the acquisition of HOLLY HUNT using the acquisition method of accounting and recognized the assets acquired and liabilities assumed at their fair values as of the date of the acquisition. The results of operations of HOLLY HUNT have been included in the Company's Studio segment beginning February 3, 2014.

The amount of sales and net earnings that resulted from the acquisition and attributable to Knoll, Inc. stockholders included in the consolidated statements of operations and comprehensive income during the twelve months ended December 31, 2014 were as follows (in thousands):

Sales	\$102,572
Net earnings attributable to Knoll, Inc. stockholders	\$6,291

The following table summarizes the preliminary fair values assigned to the assets acquired and liabilities assumed as of the February 3, 2014 acquisition date (in thousands):

Working Capital (1)	\$14,376	
Property, plant and equipment	5,995	
Intangible assets	41,786	
Contingent consideration	(16,000)
Noncontrolling interests	(218)
Other liabilities	(604)
Fair value of net acquired identifiable assets and liabilities	\$45,335	
Purchase Price	\$95,000	
Less: Fair value of net acquired identifiable assets and liabilities	45,335	
Goodwill	\$49,665	

(1) Working capital accounts include cash, customer receivables, inventories, prepaid expenses and other current assets, accounts payable, and other current liabilities.

These above amounts are reflective of adjustments made during the fourth quarter of 2014, which include a \$0.6 million reduction to working capital and an offsetting increase to goodwill. Additionally, these amounts are determined based on certain valuations and studies that have yet to be finalized, and accordingly, the assets acquired and liabilities assumed, as detailed above, are subject to adjustment once the detailed analyses are finalized. The goodwill recorded is deductible for income tax purposes.

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KNOLL, INC.

NOTES TO THE CONSOLIDATED FINANCIAL STATEMENTS (Continued)

DECEMBER 31, 2014

3. ACQUISITIONS (continued)

The following table summarizes the preliminary fair value of intangible assets as of the acquisition date (in thousands):

	Fair Value	Weighted-Average Useful Life
Intangible assets:		
Tradename	\$23,479	Indefinite
Non-competition agreements	2,440	4
Customer relationships	15,867	10
Total intangible assets	\$41,786	

The Company recorded acquisition costs in its consolidated statement of operations and comprehensive income, within selling, general, and administrative expenses during the year ended December 31, 2014 as follows (in thousands):

Accounting and legal fees	\$435
Other	275
Total	\$710

The following unaudited pro forma summary financial information presents the operating results of the combined company, assuming the acquisition had occurred as of January 1, 2013 (in thousands):

	Years Ended December 31,	
	2014	2013
Pro forma sales	\$1,058,115	\$956,795
Pro forma net earnings attributable to Knoll, Inc stockholders	\$47,079	\$25,450

The unaudited pro forma financial information is presented for illustrative purposes only and is not necessarily indicative of the results that would have been attained had the acquisition occurred on January 1, 2013, nor is it indicative of results of operations for future periods. The pro forma information presented includes adjustments for acquisition costs, interest expense that would have been incurred to finance the acquisition, amortization and depreciation.

On March 1, 2012, the Company acquired Richard Schultz Design Inc., a designer and manufacturer of outdoor furniture for the residential, hospitality and contract office furniture markets. The closing cash purchase price was approximately \$6.0 million. The Company acquired intangible assets, in connection with the acquisition, including the tradename (\$2.8 million), customer relationships (\$0.2 million), and non-competition agreements (\$0.2 million). Goodwill relating to the acquisition was recorded at \$3.2 million. Goodwill for tax purposes will be amortized over 15 years. The remaining intangibles acquired (customer relationships and non-competition agreements) were assigned finite useful lives and amortization will be recorded over the economic life of the intangibles.

The results of these acquisitions have been included in the Company's results of operations as of the respective acquisition dates. These acquisitions strengthen the Company's portfolio of products that can be offered.

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KNOLL, INC.

NOTES TO THE CONSOLIDATED FINANCIAL STATEMENTS (Continued)

DECEMBER 31, 2014

4. RESTRICTED CASH

Included in the Company's consolidated balance sheet in cash and cash equivalents is restricted cash of \$0.6 million and \$0.4 million at December 31, 2014 and 2013, respectively. This restricted cash primarily represents a bond held in the United Kingdom in order to defer the payment of duties on imports into the United Kingdom.

5. CUSTOMER RECEIVABLES, NET

Customer receivables are presented net of an allowance for doubtful accounts of \$7.2 million and \$5.7 million at December 31, 2014 and 2013, respectively. Management performs ongoing credit evaluations of its clients and generally does not require collateral.

6. INVENTORIES

Information regarding the Company's inventories is as follows (in thousands):

	December 31, 2014	December 31, 2013
Raw materials	\$54,376	\$49,479
Work-in-process	7,265	6,598
Finished goods	79,194	40,594
	\$140,835	\$96,671

Inventory reserves for obsolescence and other estimated losses were \$8.4 million and \$7.2 million at December 31, 2014 and 2013, respectively, and have been included in the amounts above.

7. PROPERTY, PLANT, AND EQUIPMENT, NET

Information regarding the Company's property, plant and equipment is as follows (in thousands):

	December 31, 2014	December 31, 2013
Land and buildings	\$120,165	\$117,653
Machinery and equipment	261,415	255,390
Construction in progress	23,684	18,683
Property, plant and equipment	405,264	391,726
Accumulated depreciation	(240,245) (253,833
Property, plant, and equipment, net	\$165,019	\$137,893

Included in construction in progress are computer software costs of \$12.6 million and \$10.2 million as of December 31, 2014 and 2013, respectively. During 2014, \$1.3 million of computer software costs were capitalized. No computer software costs were capitalized in 2013. During 2014 and 2013, the Company capitalized interest of approximately \$0.4 million and \$0.2 million, respectively. No interest was capitalized in 2012.

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KNOLL, INC.

NOTES TO THE CONSOLIDATED FINANCIAL STATEMENTS (Continued)

DECEMBER 31, 2014

8. GOODWILL AND INTANGIBLE ASSETS, NET

Information regarding the Company's intangible assets is as follows (in thousands):

	December 31, 2014			December 31, 2013		
	Gross Amount	Accumulated Amortization	Net Amount	Gross Amount	Accumulated Amortization	Net Amount
Indefinite-lived intangible assets:						
Tradenames	\$231,300	\$—	\$231,300	\$207,821	\$—	\$207,821
Finite-lived intangible assets:						
Various	34,215	(11,776)	22,439	15,593	(8,719)	6,874
Total	\$265,515	\$(11,776)	\$253,739	\$223,414	\$(8,719)	\$214,695

The Company's amortization expense related to finite-lived intangible assets was \$3.1 million, \$1.0 million, and \$1.0 million for the years ended December 31, 2014, 2013, and 2012, respectively. The expected amortization expense based on the finite-lived intangible assets as of December 31, 2014 is as follows (in thousands):

	Estimated Amortization
2015	\$3,251
2016	3,237
2017	3,200
2018	2,375
2019	2,142

The changes in the carrying amount of goodwill by reportable segment are as follows (in thousands):

	Office Segment	Studio Segment	Coverings Segment	Total
Balance as of December 31, 2013	\$37,578	\$5,414	\$36,959	\$79,951
Goodwill acquired in HOLLY HUNT acquisition	—	49,665	—	49,665
Foreign currency translation adjustment	(730)	32	—	(698)
Balance as of December 31, 2014	\$36,848	\$55,111	\$36,959	\$128,918

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KNOLL, INC.

NOTES TO THE CONSOLIDATED FINANCIAL STATEMENTS (Continued)

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9. OTHER CURRENT LIABILITIES

Information regarding the Company's other current liabilities are as follows (in thousands):

	December 31, 2014	December 31, 2013
Accrued employee compensation	\$35,030	\$31,395
Accrued pension costs	—	12,260
Customer deposits	24,927	5,200
Warranty	8,180	8,214
Contingent payout	5,000	—
Other	20,828	18,915
Other current liabilities	\$93,965	\$75,984

10. INDEBTEDNESS

The Company's long-term debt is summarized as follows (in thousands):

	December 31, 2014	December 31, 2013
Balance of revolving credit facility	\$63,000	\$173,000
Balance of term loan	195,000	—
Total long-term debt	258,000	173,000
Less: Current maturities of long-term debt	10,000	—
Long-term debt	\$248,000	\$173,000
Credit Facilities		

On May 20, 2014, the Company amended and restated its existing credit facility, dated February 3, 2012, with a new \$500.0 million credit facility maturing on May 20, 2019, consisting of a revolving commitment in the amount of \$300.0 million and a term loan commitment in the amount of \$200.0 million ("Amended Credit Agreement"). The Amended Credit Agreement also includes an option to increase the size of the revolving credit facility or incur incremental term loans by up to an additional \$200.0 million, subject to the satisfaction of certain terms and conditions.

Borrowings under the revolving credit facility may be repaid at any time, but no later than the maturity date on May 20, 2019. Obligations under the credit facility are secured by a first priority security interest in (i) the capital stock of certain present and future subsidiaries (with limitations on foreign subsidiaries) and (ii) all present and future property and assets of the Company (with various limitations and exceptions). The Company retains the right to terminate or reduce the size of the revolving credit facility at any time. Borrowings under the term loan facility are due in equal quarterly installments of \$2.5 million, with the remaining borrowings due on the maturity date.

Interest on revolving credit and term loans will accrue, at the Company's election, at (i) the Eurocurrency Rate (as defined in the Amended Credit Agreement), plus additional percentage points based on the Company's leverage ratio or (ii) the Base Rate (a rate based on the higher of (a) the prime rate announced from time-to-time by Bank of America, N.A., (b) the Federal Reserve System's federal funds rate, plus .50% or (c) the Eurocurrency Rate plus 1.00%; Base Rate is defined in detail in the Amended Credit Agreement), plus additional percentage points based on

the Company's leverage ratio.

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KNOLL, INC.

NOTES TO THE CONSOLIDATED FINANCIAL STATEMENTS (Continued)

DECEMBER 31, 2014

10. INDEBTEDNESS (continued)

The Company is required to pay an annual commitment fee equal to a rate per annum calculated as the product of the applicable rate based upon the Company's leverage ratio as set forth in the credit agreement, times the unused portion of the revolving credit facility. In addition, the Company is required to pay a letter of credit fee equal to the applicable rate based upon the Company's leverage ratio as set forth in the credit agreement times the daily maximum amount available to be drawn under such letter of credit. The commitment and letter of credit fees are payable in arrears on the last business day of each quarter.

At December 31, 2014 and December 31, 2013, the Company's interest rates were approximately 2.3% and 2.4%, respectively.

The Amended Credit Agreement requires the Company to comply with various affirmative and negative covenants, including without limitation (i) covenants to maintain a minimum specified interest coverage ratio and maximum specified net leverage ratio, and (ii) covenants that prevent or restrict the Company's ability to pay dividends, engage in certain mergers or acquisitions, make certain investments or loans, incur future indebtedness, engage in sale-leaseback transactions, alter its capital structure or line of business, prepay subordinated indebtedness, engage in certain transactions with affiliates and sell stock or assets. The Company was in compliance with the Amended Credit Agreement covenants at December 31, 2014.

Repayments under the Amended Credit Agreement can be accelerated by the lenders upon the occurrence of certain events of default, including, without limitation, a failure to pay any principal, interest or other amounts in respect of loans when due, breach by the Company (or its subsidiaries) of any of the covenants or representations contained in the Amended Credit Agreement or related loan documents, failure of the Company (or its material subsidiaries) to pay any amounts owed with respect to other significant indebtedness of the Company or such subsidiary, or a bankruptcy event with respect to the Company or any of its material subsidiaries.

Deferred Financing Fees

In connection with the refinancing of the Company's previous credit facility during 2014, the Company wrote off \$0.3 million of unamortized deferred financing fees associated with the previous credit facility and incurred \$1.9 million in new financing fees that will be amortized as a component of interest expense over the life of the new facility through May 2019. Deferred financing fees, net of accumulated amortization, totaled \$2.9 million and \$2.0 million as of December 31, 2014 and 2013, respectively. Amortization expense related to the deferred financing fees, included in interest expense, was \$0.7 million for the year ended December 31, 2014 and \$0.6 million for the years ended December 31, 2013 and 2012.

Others

The Company also has several revolving credit agreements with various European financial institutions. These credit agreements provide credit primarily for overdraft and working capital purposes. As of December 31, 2014, total credit available under such agreements was approximately \$11.4 million. There is currently no expiration date on these agreements. The interest rates on borrowings are variable and are based on the monetary market rate that is linked to each country's prime rate. The Company had no outstanding borrowings under the European credit facilities as of December 31, 2014 and 2013.

Interest Paid

During 2014, 2013, and 2012, the Company made interest payments totaling \$7.3 million, \$5.4 million, and \$5.4 million, respectively.

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KNOLL, INC.

NOTES TO THE CONSOLIDATED FINANCIAL STATEMENTS (Continued)

DECEMBER 31, 2014

11. STOCKHOLDERS' EQUITY

Preferred Stock

The Company's Certificate of Incorporation authorizes the issuance of 10,000,000 shares of preferred stock with a par value of \$1.00 per share. Subject to applicable laws, the Board of Directors is authorized to provide for the issuance of preferred shares in one or more series, for such consideration and with designations, powers, preferences and relative, participating, optional or other special rights and the qualifications, limitations or restrictions thereof, as shall be determined by the Board of Directors. There was no Preferred Stock outstanding as of December 31, 2014 and 2013. The following demonstrates the change in the number of shares of common stock outstanding during the years ended December 2012, 2013, and 2014 (excludes non-voting restricted shares).

Shares outstanding as of December 31, 2011	46,362,147	
Purchase of common stock	(68,805)
Shares issued under stock incentive plan, net of awards surrender to pay applicable taxes	383,980	
Exercise of stock options	93,839	
Shares issued to Board of Directors in lieu of cash	3,391	
Shares issued under the employee stock purchase plan	21	
Shares outstanding as of December 31, 2012	46,774,573	
Purchase of common stock	(211,546)
Shares issued under stock incentive plan, net of awards surrender to pay applicable taxes	162,549	
Exercise of stock options	330,895	
Shares issued to Board of Directors in lieu of cash	2,987	
Shares outstanding as of December 31, 2013	47,059,458	
Purchase of common stock	(270,467)
Shares issued under stock incentive plan, net of awards surrender to pay applicable taxes	319,773	
Exercise of stock options	375,718	
Shares issued to Board of Directors in lieu of cash	3,028	
Shares outstanding as of December 31, 2014	47,487,510	

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KNOLL, INC.

NOTES TO THE CONSOLIDATED FINANCIAL STATEMENTS (Continued)

DECEMBER 31, 2014

11. STOCKHOLDERS' EQUITY (continued)

Accumulated Other Comprehensive Income (Loss)

The components of accumulated other comprehensive income (loss) are as follows (in thousands):

	Beginning Balance	Before-Tax Amount	Tax Benefit (Expense)	Net-of-Tax Amount	Ending Balance
December 31, 2012					
Pension and other postretirement liability adjustment	\$(33,600)	\$(20,165)	\$7,807	\$(12,358)	\$(45,958)
Foreign currency translation adjustment	17,714	1,466	—	1,466	19,180
Accumulated other comprehensive income (loss)	\$(15,886)	\$(18,699)	\$7,807	\$(10,892)	\$(26,778)
December 31, 2013					
Pension and other postretirement liability adjustment	\$(45,958)	\$59,743	\$(23,014)	\$36,729	\$(9,229)
Foreign currency translation adjustment	19,180	(4,814)	—	(4,814)	14,366
Accumulated other comprehensive income (loss)	\$(26,778)	\$54,929	\$(23,014)	\$31,915	\$5,137
December 31, 2014					
Pension and other postretirement liability adjustment	\$(9,229)	\$(41,906)	\$16,358	\$(25,548)	\$(34,777)
Foreign currency translation adjustment	14,366	(12,271)	—	(12,271)	2,095
Accumulated other comprehensive income (loss)	\$5,137	\$(54,177)	\$16,358	\$(37,819)	\$(32,682)

The following reclassifications were made from accumulated other comprehensive income (loss) to the statement of operations are as follows (in thousands):

	December 31, 2014	December 31, 2013
Amortization of pension and other post-retirement liability adjustments		
Prior Service Costs (1)	\$2,019	\$3,364
Actuarial Losses (1)	(2,540)	(9,390)
Loss recognized during settlement	(6,509)	—
Total Before Tax	(7,030)	(6,026)
Tax Benefit	(2,714)	(2,410)
Net of Tax	\$(4,316)	\$(3,616)

(1) These accumulated other comprehensive income (loss) components are included in the computation of net periodic pension costs. See Note 17 for additional information.

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KNOLL, INC.

NOTES TO THE CONSOLIDATED FINANCIAL STATEMENTS (Continued)

DECEMBER 31, 2014

12. EARNINGS PER SHARE

Basic earnings per share excludes the dilutive effect of (i) common shares that could potentially be issued due to the exercise of stock options, and (ii) unvested restricted stock and restricted stock units and is computed by dividing net income by the weighted-average number of common shares outstanding for the period. Diluted earnings per share includes the effect of shares and potential shares and units issued under the stock incentive plans. The following table sets forth the reconciliation from basic to dilutive average common shares (in thousands):

	December 31,		
	2014	2013	2012
Weighted-average shares of common stock outstanding—basic	47,347	46,917	46,635
Potentially dilutive shares resulting from stock plans	721	742	424
Weighted-average common shares—diluted	48,068	47,659	47,059
Antidilutive equity awards not included in weighted-average common shares—diluted	144	164	596

13. DERIVATIVE FINANCIAL INSTRUMENTS

The Company entered into one foreign currency option contract during the year ended December 31, 2014, and the contract expired unexercised during 2014. The Company entered into two foreign currency contracts during the year ended December 31, 2013. Both contracts entered into during 2013 expired unexercised during 2013. No foreign currency contracts were entered into during the year ended December 31, 2012. There were no outstanding derivative contracts as of December 31, 2014 and 2013.

14. COMMITMENTS AND CONTINGENCIES

Litigation

The Company is currently involved in matters of litigation, including environmental contingencies, arising in the ordinary course of business. The Company accrues for such matters when expenditures are probable and reasonably estimable. Based upon information presently known, management is of the opinion that such litigation, either individually or in the aggregate, will not have a material adverse effect on the Company's financial position, results of operations, or cash flows.

Collective Bargaining

At December 31, 2014, the Company employed a total of 3,343 people. Approximately 11.3% of the employees are represented by unions. The Grand Rapids, Michigan plant is the only unionized plant within the U.S. and has an agreement with the Carpenters Union, Local 1615, of the United Brotherhood of Carpenters and Joiners of America, Affiliate of the Carpenters Industrial Council, covering approximately 190 hourly employees. The Collective Bargaining Agreement expires April 30, 2015. Approximately 187 workers in Italy are also represented by unions. The union contracts under which these Italian workers are represented expire in 2015 and 2016.

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KNOLL, INC.

NOTES TO THE CONSOLIDATED FINANCIAL STATEMENTS (Continued)

DECEMBER 31, 2014

14. COMMITMENTS AND CONTINGENCIES (continued)

Warranty

The Company provides for estimated product warranty expenses when related products are sold and are included within other current liabilities. Because warranty estimates are forecasts that are based on the best available information, primarily historical claims experience, future warranty claims may differ from amounts provided.

Changes in the warranty reserve are as follows (in thousands):

	2014	2013	2012
Balance, beginning of the year	\$8,214	\$7,852	\$8,146
Provision for warranty claims	6,664	7,092	6,488
Warranty claims paid	(6,631) (6,716) (6,887
Increase due to acquisition	—	—	106
Foreign currency translation adjustment	(67) (14) (1
Balance, end of the year	\$8,180	\$8,214	\$7,852

15. INCOME TAXES

In conjunction with the year-end financial statement close process, an error was identified in the historical accounting for income taxes during the annual and quarterly periods from 2007 to 2014. The error resulted from the failure to identify the income tax ramifications associated with the non-timely settlement of sales transactions between the Company's Canadian subsidiary, Knoll North America Corp., and Knoll, Inc. The errors resulted in improperly stated deferred tax assets and liabilities, uncertain tax positions, other comprehensive income, and income tax expense. Consequently, the Company has restated certain prior period amounts. The Company has also corrected certain other identified errors, including the recognition of certain sales and cost of sales in the incorrect fiscal periods. See Notes 23 and 24 for the impact of these corrections on previously reported amounts.

Income before income tax expense consists of the following (in thousands):

	2014	2013	2012
U.S. operations	\$61,353	\$32,328	\$63,049
Foreign operations	14,397	6,574	18,858
Total	\$75,750	\$38,902	\$81,907

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KNOLL, INC.

NOTES TO THE CONSOLIDATED FINANCIAL STATEMENTS (Continued)

DECEMBER 31, 2014

15. INCOME TAXES (continued)

Income tax expense is comprised of the following (in thousands):

	2014	2013	2012
Current:			
Federal	\$20,154	\$6,665	\$18,708
State	4,472	1,903	3,347
Foreign	4,808	3,621	3,936
Total current	29,434	12,189	25,991
Deferred:			
Federal	(1,315) 4,135	2,934
State	753	607	608
Foreign	293	(1,213) 851
Total deferred	(269) 3,529	4,393
Income tax expense	\$29,165	\$15,718	\$30,384

The following table sets forth the tax effects of temporary differences that give rise to the deferred tax assets and liabilities (in thousands):

	December 31, 2014	December 31, 2013	
Deferred tax assets			
Accounts receivable, principally due to allowance for doubtful accounts	\$2,750	\$2,127	
Inventories	3,883	3,649	
Net operating loss carryforwards	8,626	8,817	
Accrued pension	27,598	3,136	
Stock-based compensation	5,794	7,347	
Compensation-related accruals	4,218	3,364	
Warranty	2,893	2,880	
Obligation for postretirement benefits other than pension	3,706	3,770	
Accrued liabilities and other items	9,247	7,956	
Gross deferred tax assets	68,715	43,046	
Valuation allowance	(7,901) (8,991)
Net deferred tax assets	60,814	34,055	
Deferred tax liabilities:			
Intangibles	86,464	82,837	
Plant and equipment	22,685	16,245	
Gross deferred tax liabilities	109,149	99,082	
Net deferred tax liabilities	\$(48,335) \$(65,027)

Income taxes paid, net of refunds received, by the Company during 2014, 2013, and 2012, totaled \$18.6 million, \$18.3 million, and \$26.7 million, respectively.

As of December 31, 2014, the Company had net operating loss carryforwards totaling approximately \$32.4 million in Brazil, the United Kingdom, and Germany. The net operating loss carryforwards may be carried forward indefinitely in Brazil, United Kingdom, and Germany. The Company provides a valuation allowance against certain net foreign

deferred tax assets (principally the net operating loss carryforwards) due to the uncertainty that they can be realized.

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KNOLL, INC.

NOTES TO THE CONSOLIDATED FINANCIAL STATEMENTS (Continued)

DECEMBER 31, 2014

15. INCOME TAXES (continued)

The following table sets forth a reconciliation of the statutory federal income tax rate to the effective income tax rate:

	2014	2013	2012	
Federal statutory tax rate	35.0	% 35.0	% 35.0	%
Increase (decrease) in the tax rate resulting from:				
State taxes, net of federal effect	3.5	% 3.7	% 3.3	%
Effect of tax rates of other countries	(0.4))% 0.2	% (0.5))%
Section 199 deduction	(1.2))% (1.7))% (1.5))%
Change in Contingency Reserve	0.7	% 2.0	% (1.8))%
Limitation on deduction of Officer's compensation	1.5	% 2.6	% 1.7	%
Other	(0.6))% (1.4))% 0.9	%
Effective tax rate	38.5	% 40.4	% 37.1	%

As of December 31, 2014, there is \$139.7 million of cumulative earnings overseas. Approximately \$64.6 million has been subject to tax under the U.S. Subpart F of Section 956 provisions. Accordingly, \$75.1 million of earnings have not been subject to U.S. tax and are reinvested indefinitely. It is not practical to estimate the amount of U.S. tax that would result upon the eventual repatriation of such earnings.

As of December 31, 2014 and 2013, the Company had unrecognized tax benefits of approximately \$4.9 million and \$4.6 million, respectively. The entire amount of the unrecognized tax benefits would reduce the effective tax rate if recognized.

The following table summarizes the activity related to our unrecognized tax benefits during 2014, 2013, and 2012 (in thousands):

	2014	2013	2012
Balance, beginning of the year	\$4,611	\$4,039	\$4,930
Additions for tax position related to the current year	125	691	125
Additions for tax position related to the prior year	350	—	191
Decreases for tax position related to the prior year	—	—	(1,207)
Prior year reductions			
Lapse of statute of limitations	(164)) (119)) —
Change in exchange rate	—	—	—
Balance, end of the year	\$4,922	\$4,611	\$4,039

Included in the unrecognized tax benefits at December 31, 2014 is \$4.3 million associated with errors on previously reported income tax returns. It is anticipated that amended returns will be filed to report the incremental taxable income within the next twelve months.

During 2014, 2013, and 2012, respectively, the Company recognized approximately \$0.2 million of interest and penalties. The Company has accrued approximately \$0.5 million and \$0.4 million for the payment of interest and penalties as of December 31, 2014 and December 31, 2013, respectively.

As of December 31, 2014, the Company is subject to U.S. Federal Income Tax examination for the tax years 2011 through 2014, and to non-U.S. income tax examination for the tax years 2005 to 2014. In addition, the Company is subject to state and local income tax examinations for the tax years 2005 through 2014.

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NOTES TO THE CONSOLIDATED FINANCIAL STATEMENTS (Continued)

DECEMBER 31, 2014

16. LEASES

The Company has commitments under operating leases for certain machinery and equipment as well manufacturing, warehousing, showroom and other facilities used in its operations. Some of the leases contain renewal provisions and generally require the Company to pay certain operating expenses, including utilities, insurance and taxes, which are subject to escalation. At times the Company enters into lease agreements which contain a provision for cash abatements related to certain leasehold improvements. These abatements are recognized on a straight-line basis as a reduction to rent expense over the lease term. The unamortized portions as of December 31, 2014 and 2013 were \$9.2 million and \$8.1 million, respectively. Total rent expense for 2014, 2013, and 2012 was \$28.8 million, \$18.8 million, and \$15.9 million, respectively. Future minimum rental payments required, excluding maintenance and other miscellaneous charges, under those operating leases are as follows (in thousands):

	Future Minimum Rental Payments
2015	\$24,122
2016	22,095
2017	19,002
2018	17,302
2019	12,859
Subsequent years	39,571
Total minimum lease payments	\$134,951

17. PENSION AND OTHER POSTRETIREMENT BENEFITS

The Company has two domestic defined benefit pension plans and two plans providing for other postretirement benefits, including medical and life insurance coverage. One of the pension plans and one of the other postretirement benefit plans cover eligible U.S. nonunion employees while the other pension plan and other postretirement benefits plan cover eligible U.S. union employees. The Company uses a December 31 measurement date for both of these plans.

Both the pension plans and the other postretirement benefit plans were modified during the year ended December 31, 2011. Participants who had 70 or more points (age plus completed years of service) could elect to stay in the pension and accrue additional benefits or receive the Company's 401K match which was reinstated as of January 1, 2012.

Those with less than 70 points were phased-out from the pension plan and do not accrue any additional benefits after December 31, 2011. However, these individuals may receive the Company's 401K matching contributions. The Company's other postretirement benefit plans are in the process of being eliminated.

During 2014, the Company offered a one-time lump sum payment option to terminated vested participants in exchange for the right to receive future pension payments. As a result, the Company settled \$30.2 million of benefit obligations and recorded a \$6.1 million settlement charge during the year ended December 31, 2014.

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KNOLL, INC.

NOTES TO THE CONSOLIDATED FINANCIAL STATEMENTS (Continued)

DECEMBER 31, 2014

17. PENSION AND OTHER POSTRETIREMENT BENEFITS (continued)

The following table sets forth a reconciliation of the related benefit obligation and plan assets related to the benefits provided by the Company (in thousands):

	Pension Benefits		Other Benefits	
	2014	2013	2014	2013
Change in projected benefit obligation:				
Projected benefit obligation at beginning of the period	\$261,714	\$278,416	\$10,063	\$11,146
Service cost	6,937	8,009	23	37
Interest cost	13,341	12,066	385	325
Participant contributions	—	—	326	275
Actuarial (gain) loss	58,922	(31,585)	(362)	(583)
Benefits paid	(36,476)	(5,192)	(1,324)	(1,137)
Liability loss related to curtailment	—	—	693	—
Liability gain related to settlement	(8,022)	—	—	—
Projected benefit obligation at end of the period	\$296,416	\$261,714	\$9,804	\$10,063
Accumulated benefit obligation at end of the period	\$290,933	\$256,002	\$—	\$—
Change in plan assets:				
Fair value of plan assets at beginning of the period	\$244,302	\$193,389	\$—	\$—
Actual return on plan assets	18,036	35,460	—	—
Employer contributions	—	20,645	998	862
Participant contributions	—	—	326	275
Benefits paid	(6,270)	(5,192)	(1,324)	(1,137)
Benefits paid related to settlement	(30,206)	—	—	—
Fair value of plan assets at the end of period	\$225,862	\$244,302	\$—	\$—
Funded status	\$(70,554)	\$(17,412)	\$(9,804)	\$(10,063)

Assumptions used in computing the benefit obligation as of December 31, 2014 and 2013 were as follows:

	Pension Benefits		Other Benefits	
	2014	2013	2014	2013
Discount rate	4.20 - 4.27%	5.10 - 5.18%	3.03 - 4.20%	2.97 - 5.05%
Expected return on plan assets	7.10	% 7.10	% N/A	N/A
Rate of compensation increase	2.50	% 2.50	% N/A	N/A

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KNOLL, INC.

NOTES TO THE CONSOLIDATED FINANCIAL STATEMENTS (Continued)

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17. PENSION AND OTHER POSTRETIREMENT BENEFITS (continued)

The following table presents the fair value of the Company's pension plan investments as of December 31, 2014 and 2013 (in thousands):

	Level 1	Level 2	Level 3	Total
Equity Securities				
U.S. equity securities	\$115,102	\$—	\$—	\$115,102
Non-U.S. equity securities	22,081	—	—	22,081
Debt Securities				
Fixed income funds and cash investment funds	88,679	—	—	88,679
December 31, 2014	\$225,862	\$—	\$—	\$225,862
Equity Securities				
U.S. equity securities	\$128,766	\$—	\$—	\$128,766
Non-U.S. equity securities	25,461	—	—	25,461
Debt Securities				
Fixed income funds and cash investment funds	90,075	—	—	90,075
December 31, 2013	\$244,302	\$—	\$—	\$244,302

See Note 2 of the consolidated financial statements for the description of the levels of the fair value hierarchy.

	Pension Benefits		Other Benefits	
	2014	2013	2014	2013
	(in thousands)			
Amounts recognized in the consolidated balance sheets consist of:				
Current liabilities	\$—	\$(12,260)	\$(1,039)	\$(1,155)
Noncurrent liabilities	(70,554)	(5,152)	(8,765)	(8,908)
Net amount recognized	\$(70,554)	\$(17,412)	\$(9,804)	\$(10,063)
Amounts recognized in accumulated other comprehensive income before taxes:				
Net actuarial loss	\$58,780	\$18,239	\$1,018	\$1,913
Prior service cost (credit)	—	11	(2,768)	(5,040)
Net amount recognized	\$58,780	\$18,250	\$(1,750)	\$(3,127)

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NOTES TO THE CONSOLIDATED FINANCIAL STATEMENTS (Continued)

DECEMBER 31, 2014

17. PENSION AND OTHER POSTRETIREMENT BENEFITS (continued)

The following table sets forth other changes in the benefit obligation recognized in other comprehensive income for the Company's pension and other postretirement benefits plans (in thousands):

	Pension Benefits		Other Benefits		
	2014	2013	2014	2013	
Net actuarial loss (gain)	\$48,606	\$(53,134)	\$330	\$(583))
Amortization of:					
Prior service (credit) cost	(10)	(14)	2,029	3,378	
Actuarial (gain)	(2,006)	(8,623)	(534)	(767))
Loss recognized related to settlement	(6,060)	—	—	—	
Loss recognized related to curtailment	—	—	(449)	—)
Total recognized in OCI	\$40,530	\$(61,771)	\$1,376	\$2,028	

The net actuarial loss of \$48.6 million in 2014 was mainly due to lower discount rates as compared to 2013 and the change in the mortality tables from the RP-2000 mortality tables to the RP-2014 mortality tables. The net actuarial gain of \$53.1 million in 2013 was mainly due to higher discount rates as compared to 2012 and a gain on plan assets held during the year.

The estimated net actuarial loss for the defined benefit pension plans included in accumulated other comprehensive income and expected to be recognized in net periodic pension cost during the fiscal year ended December 31, 2015 are \$8.7 million.

The following table sets forth the components of the net periodic benefit cost for the Company's pension and other postretirement benefit plans (in thousands):

	Pension Benefits			Other Benefits		
	2014	2013	2012	2014	2013	2012
Service cost	\$6,937	\$8,009	\$7,209	\$23	\$37	\$50
Interest cost	13,341	12,066	11,819	385	325	457
Expected return on plan assets	(15,743)	(13,912)	(12,523)	—	—	—
Amortization of prior service cost (credit)	10	14	14	(2,029)	(3,378)	(3,375)
Recognized actuarial loss	2,006	8,623	4,108	534	767	983
Settlement and curtailment related expense	6,060	—	—	449	—	—
Net periodic benefit cost	\$12,611	\$14,800	\$10,627	\$(638)	\$(2,249)	\$(1,885)

For the year ended December 31, 2014, \$7.3 million of pension expense was recorded in cost of sales and \$5.3 million was recorded in selling general, and administrative expenses.

Assumptions used to determine net periodic benefit cost for the years ended December 31, 2014, 2013, and 2012 were as follows:

	Pension Benefits			Other Benefits		
	2014	2013	2012	2014	2013	2012
Discount rate	5.10 - 5.18%					

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		4.30 - 4.40%	5.10 - 5.15%	2.69 - 5.05%	2.25 - 4.25%	3.40 - 5.05%
Expected return on plan assets	7.10	% 7.10	% 7.10	% N/A	N/A	N/A
Rate of compensation increase	2.50	% 2.50	% 2.50	% N/A	N/A	N/A

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KNOLL, INC.

NOTES TO THE CONSOLIDATED FINANCIAL STATEMENTS (Continued)

DECEMBER 31, 2014

17. PENSION AND OTHER POSTRETIREMENT BENEFITS (continued)

The expected long-term rate of return on assets is based on management's expectations of long-term average rates of return to be earned on the investment portfolio. In establishing this assumption, management considers historical and expected returns for the asset classes in which the plan assets are invested.

For purposes of measuring the benefit obligation associated with the Company's other postretirement benefit plans as of December 31, 2014, as well as the assumed rate for 2015, an annual rate increase of 7.75% to 8.25% in the per capita cost of covered health care benefits was assumed and a 7.0% annual rate of increase in the per capita cost of covered prescription drug benefits was assumed. The rates were then assumed to decrease to an ultimate rate of 5.0% for 2022 and thereafter. For purposes of measuring the net periodic benefit cost for 2014 associated with the Company's other postretirement benefits plans, an 8.0% to 8.5% annual rate of increase in the per capita cost of covered medical benefits was assumed and a 7.25% annual rate of increase in the per capita cost of covered prescription drug benefits was assumed. The rate was then assumed to decrease to an ultimate rate of 5.0% for 2022 for both the medical plan and prescription drug plan and thereafter. Increasing the assumed health care cost trend rate by 1.0% would increase the benefit obligation as of December 31, 2014 by \$343,000 and increase the aggregate of the service and interest cost components of net periodic benefit cost for 2014 by \$11,000. Decreasing the assumed health care cost trend rate by 1.0% would decrease the benefit obligation as of December 31, 2014 by \$336,000 and decrease the aggregate of the service and interest cost components of net periodic benefit cost for 2014 by \$10,000.

The Company's pension plans' weighted-average asset allocations as of December 31, 2014 and 2013, by asset category were as follows:

Asset Category:	Plan Assets at			
	December 31, 2014	2013		
Temporary investment funds	4	% 4	%	
Equity investment funds	61	63		
Fixed income funds	35	33		
Total	100	% 100	%	

The Company's pension plans' investment policy includes an asset mix based on the Company's risk posture. The investment policy states a target allocation of 60% equity funds and 40% fixed income funds. Inclusion of the fixed income funds is to provide growth through income and these funds should primarily invest in fixed income instruments of the U.S. Treasury and government agencies and investment-grade corporate bonds. The equity fund investments can consist of a broadly diversified domestic equity fund, an actively managed domestic equity fund and an actively managed international equity fund. The purpose of these funds is to provide the opportunity for capital appreciation, income, and the ability to diversify investments outside the U.S. equity market. Mutual funds are used as the plans' investment vehicle since they have clearly stated investment objectives and guidelines, offer a high degree of investment flexibility, offer competitive long-term results, and are cost effective for small asset balances.

The Company does not expect to contribute to its pension plans in 2015. The Company expects to contribute approximately \$1.0 million to its other postretirement benefit plans in 2015. Estimated future benefit payments under the pension and other postretirement plans are as follows (in thousands):

	Pension Benefits	Other Benefits
2015	\$7,699	\$1,038

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2016	8,958	1,023
2017	10,342	940
2018	11,678	851
2019	12,978	823
2020 - 2024	84,889	3,332

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KNOLL, INC.

NOTES TO THE CONSOLIDATED FINANCIAL STATEMENTS (Continued)

DECEMBER 31, 2014

17. PENSION AND OTHER POSTRETIREMENT BENEFITS (continued)

The Company also sponsors 401K retirement savings plans for all U.S. associates who do not participate in the Company's pension plans. Under the 401K retirement savings plans, participants may defer a portion of their earnings up to the annual contribution limits established by the Internal Revenue Service. The Company's total expense under the 401K plans for U.S. employees was \$2.5 million for 2014, \$2.0 million for 2013 and \$3.0 million for 2012. Employees of the Canadian, Belgium and United Kingdom operations also participate in defined contribution pension plans sponsored by the Company. The Company's expense related to these plans for 2014, 2013, and 2012 was \$1.2 million, \$1.2 million, and \$1.3 million, respectively.

18. STOCK PLANS

As of December 31, 2014, the Company sponsors three stock incentive plans under which awards denominated or payable in shares, units or options to purchase shares of Knoll common stock may be granted to officers, certain other employees, directors and consultants of the Company. As of December 31, 2014, 2,248,456 shares remained available for issuance under these plans.

A Committee of the Board of Directors, currently consisting of the Compensation Committee of the Company's Board of Directors has sole discretion concerning administration of the plans, including selection of individuals to receive awards, types of awards, the terms and conditions of the awards and the time at which awards will be granted.

Restricted Stock and Restricted Stock Units

During 2012, the Company granted 425,030 restricted stock awards and restricted stock units to certain key employees and the Company's Board of Directors at the weighted-average fair value of \$15.48 per restricted stock award at the date of grant. The majority of these awards cliff vest on the third anniversary of the grant date.

During 2013, the Company granted 441,629 restricted stock awards to certain key employees and the Company's Board of Directors at the weighted-average fair value of \$16.56 per restricted stock award at the date of grant. The majority of these awards cliff vest on the third anniversary of the grant date.

During 2014, the Company granted 1,106,919 restricted stock awards and restricted stock units to certain key employees and the Company's Board of Directors. 462,773 of these awards were granted at the weighted-average fair value of \$15.43 per restricted stock award at the date of grant. The majority of these awards cliff vest on the third anniversary of the grant date. 200,000 of these awards were granted at the weighted-average fair value of \$18.72 per restricted stock award and cliff vest on the fourth anniversary of the grant date. 331,896 of these awards were granted at the weighted-average fair value of \$17.34 per restricted stock award. These awards vest based upon the Company achieving certain cumulative operating performance target goals over the next three years. 112,250 of these awards were granted at the weighted-average fair value of \$8.24 per restricted stock award. These awards vest based upon the performance of the Company's stock price relative to a peer group over the next three years.

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KNOLL, INC.

NOTES TO THE CONSOLIDATED FINANCIAL STATEMENTS (Continued)

DECEMBER 31, 2014

18. STOCK PLANS (continued)

The weighted-average fair value of the market performance restricted stock units granted in 2014 was \$8.24 based on the following assumptions used in the lattice valuation model:

Range of expected volatilities of the Company and peer group	41.8% - 54.7%	
Expected dividend yield	3.2	%
Expected term (in years)	3	
Risk-free interest rate	2.5	%

The following table summarizes the Company's restricted stock activity during the year:

	Restricted Stock	Weighted-Average Fair Value
Outstanding at December 31, 2013	1,230,488	\$ 18.32
Granted	662,773	16.42
Forfeited	(108,875) 16.01
Vested	(548,482) 20.84
Outstanding at December 31, 2014	1,235,904	\$ 16.38

The following table summarizes the Company's restricted stock units activity during the year:

	Restricted Stock Units	Weighted-Average Fair Value	Restricted Stock Units	Weighted-Average Fair Value	Restricted Stock Units	Weighted-Average Fair Value
			Performance Based		Market Based	
Outstanding at December 31, 2013	95,000	\$ 14.04	—	\$ —	—	\$ —
Granted	—	—	331,896	17.34	112,250	8.24
Forfeited	—	—	(8,813) 15.19	(8,813) 8.14
Vested	(15,000) 14.04	—	—	—	—
Outstanding at December 31, 2014	80,000	\$ 14.04	323,083	\$ 17.36	103,437	\$ 8.18

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KNOLL, INC.

NOTES TO THE CONSOLIDATED FINANCIAL STATEMENTS (Continued)

DECEMBER 31, 2014

18. STOCK PLANS (continued)

Stock Options

In 2012, the Company granted 20,000 stock options to certain key employees of the Company. These options vest ratably over a five-year period on the anniversary of the grant date. The contractual life of these options is 10 years. In addition, the options have accelerated vesting provisions upon a change of control of the Company. The grant-date fair value of these options granted was \$6.26 based on the following assumptions used in the Black-Scholes option pricing model:

Expected volatility	51	%
Expected dividend yield	2.50	%
Expected term (in years)	6	
Risk-free interest rate	1.36	%
Exercise price	\$15.98	

The following table summarizes the Company's stock option activity for the preceding three years.

	Number of Options	Weighted-Average Exercise Price	Weighted- Average Remaining Contractual Life (years)	Aggregate Intrinsic Value
Outstanding at December 31, 2011	1,540,193	\$ 13.83		\$3,631,381
Granted	20,000	15.98		—
Exercised	(93,839)) 11.09		426,278
Expired	(37,070)) 16.34		37,070
Forfeited	(65,000)) 16.76		76,425
Outstanding at December 31, 2012	1,364,284	\$ 13.84	3.53	\$3,686,098
Exercised	(330,895)) 11.98		1,739,700
Forfeited	(10,000)) 10.24		42,400
Outstanding at December 31, 2013	1,023,389	\$ 14.48	2.71	\$4,625,520
Exercised	(375,718)) 12.93		2,237,704
Outstanding at December 31, 2014	647,671	\$ 15.37	2.16	\$4,016,809
Exercisable at December 31, 2014	635,671	\$ 15.36	2.07	\$3,954,529

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KNOLL, INC.

NOTES TO THE CONSOLIDATED FINANCIAL STATEMENTS (Continued)

DECEMBER 31, 2014

18. STOCK PLANS (continued)

The following table summarizes information regarding stock options outstanding and exercisable at December 31, 2014:

Ranges of Exercise Prices	Options Outstanding			Options Exercisable	
	Number of Options	Weighted-Average Remaining Contractual Life (years)	Weighted-Average Exercise Price	Number of Options	Weighted-Average Exercise Price
\$10.24 - \$15.00	357,171	2.34	\$11.20	357,171	\$11.20
\$15.01 - \$18.77	135,500	1.75	18.00	123,500	18.20
\$18.78 - \$23.47	155,000	2.12	22.68	155,000	22.68
\$10.24 - \$23.47	647,671	2.16	\$15.37	635,671	\$15.36

A summary of the status of the Company's non-vested options as of December 31, 2014 and 2013, and changes during the year ended December 31, 2014, is presented below.

	Number of Options	Weighted-Average Grant-Date Fair Value
Non-vested at December 31, 2013	16,000	\$6.26
Vested	(4,000)) 6.26
Non-vested at December 31, 2014	12,000	\$6.26

The total fair value of options vested during 2014 was minimal. For the years 2013 and 2012 the total fair value of options vested was \$0.9 million and \$1.0 million, respectively.

Total Awards

Compensation costs related to stock-based compensation for the years ended December 31, 2014, 2013, and 2012 totaled \$7.8 million pre-tax (\$4.8 million after-tax), \$10.5 million pre-tax (\$6.3 million after-tax), and \$10.4 million pre-tax (\$6.6 million after-tax), respectively, and are included within selling, general, and administrative expenses. At December 31, 2014, the total compensation cost related to non-vested awards not yet recognized equaled \$16.3 million including \$0.1 million for stock options and \$16.2 million for restricted stock awards and restricted stock units, respectively. The weighted-average remaining period over which the cost is to be recognized is 1.8 years.

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KNOLL, INC.

NOTES TO THE CONSOLIDATED FINANCIAL STATEMENTS (Continued)

DECEMBER 31, 2014

19. SEGMENT AND GEOGRAPHIC REGION INFORMATION

The following information below categorizes certain financial information into the Company's reportable segments for the years ended December 31, 2014, 2013, and 2012 (in thousands):

	2014	2013	2012
SALES			
Office	\$656,228	\$599,131	\$644,318
Studio	279,167	154,083	147,550
Coverings	114,899	109,038	106,628
Knoll, Inc.	\$1,050,294	\$862,252	\$898,496
INTERSEGMENT SALES (1)			
Office	\$2,776	\$1,698	\$1,727
Studio	5,918	6,594	5,299
Coverings	10,576	9,722	9,591
Knoll, Inc.	\$19,270	\$18,014	\$16,617
DEPRECIATION AND AMORTIZATION			
Office	\$13,747	\$13,116	\$13,409
Studio	5,313	2,085	2,055
Coverings	982	1,160	1,083
Knoll, Inc.	\$20,042	\$16,361	\$16,547
OPERATING PROFIT			
Office	\$29,412	\$16,111	\$52,210
Studio	33,451	18,310	21,786
Coverings	22,021	20,996	17,476
Subtotal	84,884	55,417	91,472
Pension settlement and OPEB curtailment (2)	6,509	—	—
Restructuring and other charges (3)	1,532	5,104	—
Intangible Asset Impairment Charge— Coverings	—	8,900	—
Knoll, Inc.(4)	\$76,843	\$41,413	\$91,472
CAPITAL EXPENDITURES, NET			
Office	\$33,226	\$25,300	\$14,251
Studio	8,075	3,063	1,871
Coverings	285	701	423
Knoll, Inc.	\$41,586	\$29,064	\$16,545

(1) Intersegment sales are presented on a cost-plus basis which takes into consideration the effect of transfer prices between legal entities.

(2) During 2014, pension settlement and OPEB curtailment charges were \$5.3 million, \$0.8 million, and \$0.4 million for the Office, Studio, and Coverings segments, respectively.

(3) See Note 21 for further information regarding restructuring charges by segment.

(4) The Company does not allocate interest expense or other (income) expense, net to the reportable segments.

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KNOLL, INC.

NOTES TO THE CONSOLIDATED FINANCIAL STATEMENTS (Continued)

DECEMBER 31, 2014

19. SEGMENT AND GEOGRAPHIC REGION INFORMATION (continued)

Many of the Company's facilities manufacture products for all three reporting segments. Therefore, it is impractical to disclose asset information on a segment basis.

The Company's net sales by product category were as follows (in thousands):

	Year Ended December 31,		
	2014	2013	2012
Office Systems	\$429,503	\$392,700	\$432,124
Seating	108,635	109,650	104,388
Files and Storage	84,297	68,185	79,108
Studio	279,167	154,083	147,550
Coverings	114,899	109,038	106,628
Other	33,793	28,596	28,698
Total	\$1,050,294	\$862,252	\$898,496

The Company markets its products in the United States and internationally, with its principal international markets being Canada and Europe. The table below contains information about the geographical areas in which the Company operates. Sales are attributed to the geographic areas based on the origin of sale (in thousands):

	United States	Canada	Europe	Consolidated
2014				
Sales	\$928,733	\$32,811	\$88,750	\$1,050,294
Property, plant, and equipment, net	123,821	25,669	15,529	165,019
2013				
Sales	\$752,347	\$36,240	\$73,665	\$862,252
Property, plant, and equipment, net	94,896	27,938	15,059	137,893
2012				
Sales	\$785,651	\$40,669	\$72,176	\$898,496
Property, plant, and equipment, net	80,953	29,064	14,821	124,838

20. OTHER (INCOME) EXPENSE, NET

The components of other (income) expense, net are as follows (in thousands):

	Years Ended December 31,		
	2014	2013	2012
Foreign exchange (gain) loss	\$(5,801)	\$(3,502)	\$2,834
Write-off of deferred financing fees	347	—	477
Other	(831)	72	(96)
Other (income) expense, net	\$(6,285)	\$(3,430)	\$3,215

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KNOLL, INC.

NOTES TO THE CONSOLIDATED FINANCIAL STATEMENTS (Continued)

DECEMBER 31, 2014

21. RESTRUCTURING AND OTHER CHARGES

During 2013, the Company approved certain restructuring activities. These restructuring activities primarily related to headcount reductions in the Office segment as part of the Company's previously announced strategic supply chain initiatives and headcount reductions in the Studio segment associated with factory overhead consolidations.

During 2014, the Company approved additional restructuring actions. These actions primarily included reductions in headcount in the Office and Coverings segments, the exiting of certain showrooms within our Coverings segment, and charges related to improvements to better utilize the Company's manufacturing capacity. The Company does not expect any additional charges related to these restructuring actions in the future. The Company anticipates that the majority of the remaining liability will be paid during the first quarter of 2015. Below is a rollforward of the restructuring liability that is recorded within other current liabilities in the accompanying balance sheets (in thousands):

	Office Segment	Studio Segment	Coverings Segment	Total
Balance, December 31, 2012	\$—	\$—	\$—	\$—
Additions	2,129	2,975	—	5,104
Balance, December 31, 2013	2,129	2,975	—	5,104
Additions	2,199	—	318	2,517
Payments	(3,194) (2,078) (302) (5,574
Adjustments to accrual	(88) (897) —	(985
Balance, December 31, 2014	\$1,046	\$—	\$16	\$1,062

22. FAIR VALUE OF FINANCIAL INSTRUMENTS

Financial Instruments

The fair values of the Company's cash and cash equivalents, accounts receivable, and accounts payable approximate carrying value due to their short maturities.

The fair value of the Company's long-term debt approximates its carrying value, as it is variable rate debt and the terms are comparable to market terms as of the balance sheet dates, and are classified as Level 2.

Assets and Liabilities Recorded at Fair Value on a Recurring Basis

The following table represents the assets and liabilities, measured at fair value on a recurring basis as of December 31, 2014 and the basis for that measurement (in thousands):

Liabilities:	Level 1	Level 2	Level 3	Total
Contingent purchase price payments related to the acquisition of HOLLY HUNT	\$—	\$—	\$16,000	\$16,000

Pursuant to the agreement governing the acquisition of HOLLY HUNT, the Company may be required to make annual contingent purchase price payments in 2015, 2016 and 2017. The payouts are based upon HOLLY HUNT reaching annual sales targets in 2014, 2015, and 2016, and are paid out by February 15 of the following year. The Company classifies these contingent purchase price payments as a Level 3 measurement and is required to remeasure this liability at fair value on a recurring basis. The fair value of such contingent purchase price payments was determined based upon net sales projections for HOLLY HUNT for 2014, 2015, and 2016. Based on sales achievement made by HOLLY HUNT during 2014, \$5.0 million of the \$16.0 million contingent purchase price was paid by February 15, 2015. Excluding the initial recognition of the liability for the contingent purchase price payments and payments made to reduce the liability, any changes in the fair value will be included within selling, general and administrative expenses.

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KNOLL, INC.

NOTES TO THE CONSOLIDATED FINANCIAL STATEMENTS (Continued)

DECEMBER 31, 2014

22. FAIR VALUE OF FINANCIAL INSTRUMENTS (continued)

There were no assets or liabilities recorded at fair value on a recurring basis as of December 31, 2013.

Assets and Liabilities Recorded at Fair Value on a Nonrecurring Basis

The following table represents the assets and liabilities measured at fair value on a nonrecurring basis as of December 31, 2013 and the basis for that measurement (in thousands):

Description	Fair Value Measurements at December 31, 2013 Using				Total Impairment
	Total	Level 1	Level 2	Level 3	
Edelman Leather tradename (1)	\$17,150	—	—	17,150	\$8,900

(1) The Company estimated the fair value of the indefinite-life intangible asset using the relief-from-royalty method under the income approach as of December 31, 2013. The Company used a royalty rate of 5.0% based on comparable market rates and a discount rate of 12.7%.

Based on the results of the 2013 annual impairment test, the Company determined that the Edelman Leather tradename was impaired as the estimated fair value of the tradename was less than its respective carrying amount due to a 100-basis-point increase in the assumed discount rate and a reduction in expected future revenue growth rates. As a result, the carrying amount of the Edelman Leather tradename was reduced from \$26.1 million to its estimated fair value of \$17.2 million, resulting in a non-cash pre-tax impairment charge of \$8.9 million during the fourth quarter of 2013. There were no assets or liabilities recorded at fair value on a nonrecurring basis as of December 31, 2014.

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KNOLL, INC.

NOTES TO THE CONSOLIDATED FINANCIAL STATEMENTS (Continued)

DECEMBER 31, 2014

23. QUARTERLY RESULTS (UNAUDITED)

The following tables contain selected unaudited Consolidated Statements of Operations and Comprehensive Income data for each quarter for the years ended December 31, 2014 and 2013. The operating results for any quarter are not necessarily indicative of results for any future period. The quarterly results are as follows (in thousands):

	First Quarter	Second Quarter	Third Quarter	Fourth Quarter	Fiscal Year	
2014						
Sales	\$229,601	\$265,943	\$268,297	\$286,453	\$1,050,294	
Gross profit	76,598	97,274	94,962	102,850	371,685	(1)
Net earnings	7,832	10,841	15,597	12,316	46,585	(1) (2)
Net earnings attributable to Knoll, Inc. stockholders	7,826	10,855	15,628	12,288	46,596	(1) (2)
Earnings per share—Basic	\$0.17	\$0.23	\$0.33	\$0.26	\$0.98	(1)
Earnings per share—Diluted	\$0.16	\$0.23	\$0.33	\$0.26	\$0.97	(1)
2013						
Sales	\$200,586	\$214,312	\$216,898	\$230,456	\$862,252	
Gross profit	63,877	69,881	72,339	74,235	280,332	
Net earnings	6,395	7,813	8,230	746	23,184	(3)
Net earnings attributable to Knoll, Inc. stockholders	6,395	7,813	8,230	746	23,184	(3)
Earnings per share—Basic	\$0.14	\$0.17	\$0.18	\$0.02	\$0.49	(1)
Earnings per share—Diluted	\$0.13	\$0.16	\$0.17	\$0.02	\$0.49	(1)

(1) Results do not add due to rounding.

During 2014, the Company recorded \$1.5 million of pre-tax restructuring charges. These charges were incurred in the first, second, and fourth quarters of 2014 and were \$0.6 million, \$0.2 million, and \$0.7 million, respectively.

(2) Additionally, during the fourth quarter of 2014, the Company recorded pension settlement and OPEB curtailment charges of \$6.5 million.

(3) During the fourth quarter of 2013, the Company recorded a non-cash pre-tax impairment charge of \$8.9 million and a pre-tax restructuring charge of \$5.1 million.

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KNOLL, INC.

NOTES TO THE CONSOLIDATED FINANCIAL STATEMENTS (Continued)

DECEMBER 31, 2014

23. QUARTERLY RESULTS (UNAUDITED) (continued)

The following information reconciles the Company's previously reported information with as restated amounts for quarterly periods ending between March 31, 2013 and September 30, 2014. Refer to Notes 2 and 15 for additional information regarding the restatement of previously reported financial information.

Consolidated Statements of Operations	Three months ended March 31, 2014 (dollars in thousands)			Three months ended March 31, 2013		
	As previously reported	Correction of prior period misstatements	As restated	As previously reported	Correction of prior period misstatements	As restated
Sales	\$229,331	\$270	\$229,601	\$200,586	\$—	\$200,586
Cost of sales	152,856	147	153,003	136,959	(250)) 136,709
Gross profit	76,475	123	76,598	63,627	250	63,877
Selling, general, and administrative expenses	64,650	72	64,722	53,333	396	53,729
Restructuring charges	—	592	592	—	—	—
Operating profit	11,825	(541)) 11,284	10,294	(146)) 10,148
Interest expense	1,671	—	1,671	1,495	—	1,495
Other (income) expense, net	(2,504)) —	(2,504)) (1,291)) —	(1,291)
Income before income tax expense	12,658	(541)) 12,117	10,090	(146)) 9,944
Income tax expense	4,466	(181)) 4,285	4,016	(467)) 3,549
Net earnings	8,192	(360)) 7,832	6,074	321	6,395
Net earnings attributable to noncontrolling interests	6	—	6	—	—	—
Net earnings attributable to Knoll, Inc. stockholders	\$8,186	\$(360)) \$7,826	\$6,074	\$321	\$6,395
Earnings per share:						
Basic	\$0.17	\$—	\$0.17	\$0.13	\$0.01	\$0.14
Diluted	\$0.17	\$(0.01)) \$0.16	\$0.13	\$—	\$0.13

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KNOLL, INC.

NOTES TO THE CONSOLIDATED FINANCIAL STATEMENTS (Continued)

DECEMBER 31, 2014

23. QUARTERLY RESULTS (UNAUDITED) (continued)

Consolidated Statements of Operations	Three months ended June 30, 2014 (dollars in thousands)			Three months ended June 30, 2013		
	As previously reported	Correction of prior period misstatements	As restated	As previously reported	Correction of prior period misstatements	As restated
Sales	\$265,797	\$ 146	\$265,943	\$214,312	\$—	\$214,312
Cost of sales	168,594	75	168,669	144,431	—	144,431
Gross profit	97,203	71	97,274	69,881	—	69,881
Selling, general, and administrative expenses	74,805	28	74,833	57,473	(197)	57,276
Restructuring charges	203	—	203	—	—	—
Operating profit	22,195	43	22,238	12,408	197	12,605
Interest expense	1,944	—	1,944	1,517	—	1,517
Other (income) expense, net	2,700	—	2,700	(2,206)	—	(2,206)
Income before income tax expense	17,551	43	17,594	13,097	197	13,294
Income tax expense	6,712	41	6,753	5,209	272	5,481
Net earnings	10,839	2	10,841	7,888	(75)	7,813
Net losses attributable to noncontrolling interests	(14)	—	(14)	—	—	—
Net earnings attributable to Knoll, Inc. stockholders	\$10,853	\$ 2	\$10,855	\$7,888	\$(75)	\$7,813
Earnings per share:						
Basic	\$0.23	\$—	\$0.23	\$0.17	\$—	\$0.17
Diluted	\$0.23	\$—	\$0.23	\$0.17	\$(0.01)	\$0.16

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KNOLL, INC.

NOTES TO THE CONSOLIDATED FINANCIAL STATEMENTS (Continued)

DECEMBER 31, 2014

23. QUARTERLY RESULTS (UNAUDITED) (continued)

Consolidated Statements of Operations	Three months ended September 30, 2014 (dollars in thousands)			Three months ended September 30, 2013		
	As previously reported	Correction of prior period misstatements	As restated	As previously reported	Correction of prior period misstatements	As restated
Sales	\$268,297	\$—	\$268,297	\$216,898	\$—	\$216,898
Cost of sales	173,335	—	173,335	144,559	—	144,559
Gross profit	94,962	—	94,962	72,339	—	72,339
Selling, general, and administrative expenses	71,647	—	71,647	55,288	197	55,485
Operating profit	23,315	—	23,315	17,051	(197)	16,854
Interest expense	1,899	—	1,899	1,484	—	1,484
Other (income) expense, net	(3,294)	—	(3,294)	2,224	—	2,224
Income before income tax expense	24,710	—	24,710	13,343	(197)	13,146
Income tax expense	9,088	25	9,113	4,793	123	4,916
Net earnings	15,622	(25)	15,597	8,550	(320)	8,230
Net losses attributable to noncontrolling interests	(31)	—	(31)	—	—	—
Net earnings attributable to Knoll, Inc. stockholders	\$15,653	\$(25)	\$15,628	\$8,550	\$(320)	\$8,230
Earnings per share:						
Basic	\$0.33	\$—	\$0.33	\$0.18	\$—	\$0.18
Diluted	\$0.33	\$—	\$0.33	\$0.18	\$(0.01)	\$0.17

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KNOLL, INC.

NOTES TO THE CONSOLIDATED FINANCIAL STATEMENTS (Continued)

DECEMBER 31, 2014

23. QUARTERLY RESULTS (UNAUDITED) (continued)

Consolidated Statements of Operations	Three months ended December 31, 2013 (dollars in thousands)		
	As previously reported	Correction of prior period misstatements	As restated
Sales	\$230,872	\$(416)) \$230,456
Cost of sales	156,443	(222)) 156,221
Gross profit	74,429	(194)) 74,235
Selling, general, and administrative expenses	58,525	(100)) 58,425
Restructuring charges	5,696	(592)) 5,104
Intangible asset impairment charge	8,900	—	8,900
Operating profit	1,308	498	1,806
Interest expense	1,445	—	1,445
Other (income) expense, net	(2,157)) —	(2,157)
Income before income tax expense	2,020	498	2,518
Income tax expense	1,386	386	1,772
Net earnings	634	112	746
Net losses attributable to noncontrolling interests	—	—	—
Net earnings attributable to Knoll, Inc. stockholders	\$634	\$112	\$746
Earnings per share:			
Basic	\$0.01	\$0.01	\$0.02
Diluted	\$0.01	\$0.01	\$0.02

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KNOLL, INC.

NOTES TO THE CONSOLIDATED FINANCIAL STATEMENTS (Continued)

DECEMBER 31, 2014

24. RECONCILIATION OF PREVIOUSLY REPORTED AMOUNTS TO AMOUNTS AS RESTATED

As described in Notes 2 and 15, we have identified certain immaterial errors within our income tax accounts and have corrected these prior period misstatements in the accompanying consolidated financial statements. The Company has also corrected certain other identified immaterial errors, including the recognition of certain sales and cost of sales in the incorrect fiscal periods. The impacts of these changes on selected financial statement amounts within our consolidated financial statements as of December 31, 2013 and for the years ended December 31, 2013 and 2012 are summarized below:

Consolidated Statements of Operations and Comprehensive Income	December 31, 2013			December 31, 2012		
	As previously reported	Correction of prior period misstatements	As restated	As previously reported	Correction of prior period misstatements	As restated
	(in thousands, except per share data)					
Sales	\$862,668	\$(416)	\$862,252	\$887,499	\$10,997	\$898,496
Cost of sales	582,393	(473)	581,920	593,149	7,453	600,602
Gross profit	280,275	57	280,332	294,350	3,544	297,894
Selling, general, and administrative expenses	224,619	296	224,915	206,449	(27)	206,422
Restructuring and other charges	5,696	(592)	5,104	—	—	—
Intangible asset impairment charge	8,900	—	8,900	—	—	—
Operating profit	41,060	353	41,413	87,901	3,571	91,472
Interest expense	5,941	—	5,941	6,350	—	6,350
Other (income) expense, net	(3,430)	—	(3,430)	3,215	—	3,215
Income before income tax expense	38,549	353	38,902	78,336	3,571	81,907
Income tax expense	15,403	315	15,718	28,335	2,049	30,384
Net earnings	\$23,146	\$38	\$23,184	\$50,001	\$1,522	\$51,523
Earnings per share:						
Basic	\$0.49	\$—	\$0.49	\$1.07	\$0.03	\$1.10
Diluted	\$0.49	\$—	\$0.49	\$1.06	\$0.03	\$1.09
Net earnings	\$23,146	\$38	\$23,184	\$50,001	\$1,522	\$51,523
Other comprehensive income (loss):						
Pension and other postretirement liability adjustment, net of tax	36,729	—	36,729	(12,358)	—	(12,358)
Foreign currency translation adjustment	(5,947)	1,133	(4,814)	1,981	(515)	1,466
	30,782	1,133	31,915	(10,377)	(515)	(10,892)

Total other comprehensive
income (loss), net of tax

Total comprehensive income	\$53,928	\$1,171	\$55,099	\$39,624	\$1,007	\$40,631
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KNOLL, INC.

NOTES TO THE CONSOLIDATED FINANCIAL STATEMENTS (Continued)

DECEMBER 31, 2014

24. RECONCILIATION OF PREVIOUSLY REPORTED AMOUNTS TO AMOUNTS AS RESTATED (continued)

	December 31, 2013		
Consolidated Balance Sheet	As previously reported	Correction of prior period misstatements	As restated
	(dollars in thousands)		
ASSETS			
Cash and cash equivalents	\$12,026	\$—	\$12,026
Customer receivables, net	104,171	(416)	103,755
Inventories	96,449	222	96,671
Deferred income taxes	11,408	(1,378)	10,030
Prepaid and other current assets	12,145	—	12,145
Total current assets	236,199	(1,572)	234,627
Property, plant, and equipment, net	137,893	—	137,893
Goodwill	79,951	—	79,951
Intangible assets, net	214,695	—	214,695
Other non-trade receivables	4,250	—	4,250
Other noncurrent assets	4,346	—	4,346
Total Assets	\$677,334	\$(1,572)	\$675,762
LIABILITIES AND EQUITY			
Current liabilities:			
Accounts payable	\$91,378	\$—	\$91,378
Income taxes payable	249	189	438
Other current liabilities	76,676	(692)	75,984
Total current liabilities	168,303	(503)	167,800
Long-term debt	173,000	—	173,000
Deferred income taxes	75,670	(613)	75,057
Postretirement benefits other than pensions	8,908	—	8,908
Pension liability	5,615	—	5,615
Other noncurrent liabilities	17,396	4,159	21,555
Total liabilities	448,892	3,043	451,935
Equity:			
Common stock	483	—	483
Additional paid-in capital	37,258	—	37,258
Retained earnings	184,799	(3,850)	180,949
Accumulated other comprehensive income (loss)	5,902	(765)	5,137
Total equity	228,442	(4,615)	223,827
Total Liabilities and Equity	\$677,334	\$(1,572)	\$675,762

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KNOLL, INC.

NOTES TO THE CONSOLIDATED FINANCIAL STATEMENTS (Continued)

DECEMBER 31, 2014

24. RECONCILIATION OF PREVIOUSLY REPORTED AMOUNTS TO AMOUNTS AS RESTATED (continued)

	As previously reported		Correction of prior period misstatements		As restated
	(dollars in thousands)				
Retained earnings:					
Retained earnings— December 31, 2011	\$155,818		\$(5,410))	\$150,408
Net earnings	50,001		1,522		51,523
Cash dividend (\$0.44 per share)	(21,069))	—		(21,069)
Retained Earnings— December 31, 2012	184,750		(3,888))	180,862
Net earnings	23,146		38		23,184
Cash dividend (\$0.48 per share)	(23,097))	—		(23,097)
Retained Earnings— December 31, 2013	\$184,799		\$(3,850))	\$180,949
Accumulated other comprehensive income (loss):					
Accumulated other comprehensive income (loss)— December 31, 2011	\$(14,503))	\$(1,383))	\$(15,886)
Other comprehensive loss	(10,377))	(515))	(10,892)
Accumulated other comprehensive income (loss)— December 31, 2012	(24,880))	(1,898))	(26,778)
Other comprehensive income	30,782		1,133		31,915
Accumulated other comprehensive income (loss)— December 31, 2013	\$5,902		\$(765))	\$5,137

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KNOLL, INC.

NOTES TO THE CONSOLIDATED FINANCIAL STATEMENTS (Continued)

DECEMBER 31, 2014

24. RECONCILIATION OF PREVIOUSLY REPORTED AMOUNTS TO AMOUNTS AS RESTATED (continued)

Consolidated Statements of Cash Flows	December 31, 2013			December 31, 2012		
	As previously reported	Correction of prior period misstatements	As restated	As previously reported	Correction of prior period misstatements	As restated
	(dollars in thousands)					
Cash Flows from Operating Activities						
Net earnings	\$23,146	\$ 38	\$23,184	\$50,001	\$ 1,522	\$51,523
Adjustments to reconcile net income to cash provided by operating activities:						
Depreciation	14,727	—	14,727	14,632	—	14,632
Amortization expense (including deferred financing fees)	1,634	—	1,634	1,915	—	1,915
Provision for deferred taxes	3,532	(3)	3,529	4,393	—	4,393
Write-off of deferred financing fees	—	—	—	477	—	477
Unrealized foreign currency (gains) losses	(4,578)	—	(4,578)	1,338	—	1,338
Stock-based compensation	10,473	—	10,473	10,356	—	10,356
Intangible asset impairment charge	8,900	—	8,900	—	—	—
Other non-cash items	153	—	153	(412)	—	(412)
Changes in assets and liabilities, net of effects of acquisitions:						
Customer receivables	2,039	416	2,455	20,131	(10,997)	9,134
Inventories	1,431	(473)	958	(7,512)	8,531	1,019
Accounts payable	6,204	—	6,204	(563)	(1,078)	(1,641)
Current income taxes	15,345	318	15,663	(15,831)	2,049	(13,782)
Other current assets	414	—	414	(3,920)	—	(3,920)
Other current liabilities	(7,827)	(296)	(8,123)	815	(27)	788
Other noncurrent assets and liabilities	(20,979)	—	(20,979)	(5,252)	—	(5,252)
Cash provided by operating activities	54,614	—	54,614	70,568	—	70,568
Cash provided by (used in) investing activities	(29,379)	—	(29,379)	(23,001)	—	(23,001)
Cash used in financing activities	(43,508)	—	(43,508)	(45,791)	—	(45,791)

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Effect of exchange rate changes on cash and cash equivalents	343	—	343	(83)	—	(83)
Net increase (decrease) in cash and cash equivalents	(17,930)	—	(17,930)	1,693	—	1,693
Cash and cash equivalents at beginning of year	29,956	—	29,956	28,263	—	28,263
Cash and cash equivalents at end of year	\$ 12,026	\$ —	\$ 12,026	\$ 29,956	\$ —	\$ 29,956

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KNOLL, INC.

NOTES TO THE CONSOLIDATED FINANCIAL STATEMENTS (Continued)

DECEMBER 31, 2014

25. SUBSEQUENT EVENTS

In February 2015, the Company granted an aggregate of 248,000 equity-based awards to certain employees and the Company's Board of Directors. The vesting of these awards are subject to certain service, performance or market conditions. Also, in February 2015, the Board of Directors declared a cash dividend of \$0.12 per share on the Company's common stock payable on March 31, 2015 to shareholders of record on March 13, 2015.

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ITEM 9. CHANGES IN AND DISAGREEMENTS WITH ACCOUNTANTS ON ACCOUNTING AND FINANCIAL DISCLOSURES

None

ITEM 9A. CONTROLS AND PROCEDURES

Evaluation of disclosure controls and procedures. We, under the supervision and with the participation of our management, including our principal executive officer and principal financial officer, evaluated the effectiveness of the design and operation of our disclosure controls and procedures, as defined in Rule 13a-15(e) of the Securities Exchange Act of 1934 as of the end of the period covered by this report (December 31, 2014) ("Disclosure Controls"). As described below, management has identified a material weakness in our internal control over financial reporting, which is an integral component of our disclosure controls and procedures. As a result of the material weakness, our principal executive officer and principal financial officer have concluded that the Disclosure Controls were not effective at December 31, 2014 in reaching a reasonable level of assurance that (i) information required to be disclosed by us in the reports that we file or submit under the Securities Exchange Act of 1934 is recorded, processed, summarized and reported within the time periods specified in the Securities and Exchange Commission's rules and forms and (ii) information required to be disclosed by us in the reports that we file or submit under the Securities Exchange Act of 1934 is accumulated and communicated to our management, including our principal executive and principal financial officers, or persons performing similar functions, as appropriate to allow timely decisions regarding required disclosure.

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INTERNAL CONTROL OVER FINANCIAL REPORTING

Management's annual report on internal control over financial reporting. Our management is responsible for establishing and maintaining adequate internal control over financial reporting as defined in Rule 13a-15(f) under the Securities Exchange Act of 1934, as amended, for the Company. Internal control over financial reporting is a process to provide reasonable assurance regarding the reliability of our financial reporting and the preparation of financial statements for external purposes in accordance with accounting principles generally accepted in the United States of America. Internal control over financial reporting includes without limitation, maintaining records that in reasonable detail accurately and fairly reflect our transactions, providing reasonable assurance that transactions are recorded as necessary for preparation of our financial statements, providing reasonable assurance that receipts and expenditures of company assets are made in accordance with management authorization, and providing reasonable assurance that unauthorized acquisition, use or disposition of company assets that could have a material effect on our financial statements would be prevented or detected on a timely basis. Because of its inherent limitations, internal control over financial reporting is not intended to provide absolute assurance that a misstatement of our financial statements would be prevented or detected.

Our management assessed the effectiveness of our internal control over financial reporting based on the framework in Internal Control—Integrated Framework issued by the Committee of Sponsoring Organizations of the Treadway Commission (2013 framework). Our evaluation of internal control over financing reporting did not include the internal controls of Holly Hunt Enterprises, Inc., which was acquired on February 3, 2014, and is included in our 2014 consolidated financial statements and constituted approximately 16.8% of total assets as of December 31, 2014 and 9.8% and 13.5% of sales and net earnings, respectively, for the year then ended. Due to the material weakness described below, management has concluded the Company's internal control over financial reporting was not effective as of December 31, 2014.

A material weakness is a deficiency, or a combination of deficiencies, in internal control over financial reporting, such that there is a reasonable possibility that a material misstatement of the Company's annual or interim financial statements will not be prevented or detected on a timely basis. Management concluded that the Company did not maintain effective internal controls as of December 31, 2014 related to accounting for income taxes. Specifically, the following material weakness was identified:

In conjunction with the financial statement close process, it was determined that the income tax accounts were not maintained appropriately, including giving proper consideration to the income tax consequences of foreign source income required to be recognized in the Company's U.S. federal and state income tax returns. The error resulted in the understatement of income tax expense and the overstatement and understatement of other comprehensive income in the annual and interim periods from 2007 through 2014. These errors were not prevented or detected in a timely manner as a result of deficiencies in the design and operation of a combination of review controls associated with the Company's income tax process. Accordingly, the Company did not maintain effective controls to ensure the accuracy of the provision for income taxes. Specifically, the Company did not maintain a sufficient complement of tax resources with the required proficiency to identify, evaluate, review, and report complex tax accounting matters.

The effectiveness of the Company's internal control over financial reporting as of December 31, 2014 has been audited by Ernst & Young LLP, the Company's independent registered public accounting firm, as stated in their report included in Item 8, "Financial Statements and Supplementary Data."

Management's plans for remediation. The Company has begun to implement a number of remediation steps to address the material weakness discussed above and to improve its internal control over income tax accounting. Specifically, the following have been, are being or are planned to be implemented: dedicating additional internal and external personnel resources with the appropriate level of proficiency to identify, evaluate, and review complex tax accounting matters; organizational structure changes which better integrate the tax accounting and finance functions; enhancement of our processes and procedures for determining, documenting and calculating our income tax provision; and increasing the level of certain tax review activities during the financial statement close process.

The measures described above should remediate the material weakness identified and strengthen our internal controls over income tax accounting. Management is committed to improving the Company's internal control process. As the Company continues to evaluate and improve its internal control over income tax accounting, additional measures to address the material weakness or modifications to certain of the remediation procedures described above may be identified. The Company expects to complete the required remedial actions during 2015.

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Changes in internal control over financial reporting. There has been no change in our internal control over financial reporting during the period covered by this report that has materially affected, or is reasonably likely to materially affect, our internal control over financial reporting.

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Report of Independent Registered Public Accounting Firm

The Board of Directors and Stockholders of Knoll, Inc.

We have audited Knoll, Inc.'s internal control over financial reporting as of December 31, 2014, based on criteria established in Internal Control-Integrated Framework issued by the Committee of Sponsoring Organizations of the Treadway Commission (2013 framework) (the COSO criteria). Knoll, Inc.'s management is responsible for maintaining effective internal control over financial reporting, and for its assessment of the effectiveness of internal control over financial reporting included in the accompanying Management's annual report on internal control over financial reporting. Our responsibility is to express an opinion on the company's internal control over financial reporting based on our audit.

We conducted our audit in accordance with the standards of the Public Company Accounting Oversight Board (United States). Those standards require that we plan and perform the audit to obtain reasonable assurance about whether effective internal control over financial reporting was maintained in all material respects. Our audit included obtaining an understanding of internal control over financial reporting, assessing the risk that a material weakness exists, testing and evaluating the design and operating effectiveness of internal control based on the assessed risk, and performing such other procedures as we considered necessary in the circumstances. We believe that our audit provides a reasonable basis for our opinion.

A company's internal control over financial reporting is a process designed to provide reasonable assurance regarding the reliability of financial reporting and the preparation of financial statements for external purposes in accordance with generally accepted accounting principles. A company's internal control over financial reporting includes those policies and procedures that (1) pertain to the maintenance of records that, in reasonable detail, accurately and fairly reflect the transactions and dispositions of the assets of the company; (2) provide reasonable assurance that transactions are recorded as necessary to permit preparation of financial statements in accordance with generally accepted accounting principles, and that receipts and expenditures of the company are being made only in accordance with authorizations of management and directors of the company; and (3) provide reasonable assurance regarding prevention or timely detection of unauthorized acquisition, use, or disposition of the company's assets that could have a material effect on the financial statements.

Because of its inherent limitations, internal control over financial reporting may not prevent or detect misstatements. Also, projections of any evaluation of effectiveness to future periods are subject to the risk that controls may become inadequate because of changes in conditions, or that the degree of compliance with the policies or procedures may deteriorate.

As indicated in the accompanying Management's annual report on internal control over financial reporting, management's assessment of and conclusion on the effectiveness of internal control over financial reporting did not include the internal controls of Holly Hunt Enterprises, Inc., which is included in the 2014 consolidated financial statements of Knoll, Inc. and constituted 16.8% of total assets as of December 31, 2014 and 9.8% and 13.5% of sales and net earnings, respectively, for the year then ended. Our audit of internal control over financial reporting of Knoll, Inc. also did not include an evaluation of the internal control over financial reporting of Holly Hunt Enterprises, Inc.

A material weakness is a deficiency, or combination of deficiencies, in internal control over financial reporting, such that there is a reasonable possibility that a material misstatement of the company's annual or interim financial statements will not be prevented or detected on a timely basis. Management has identified a material weakness associated with the design and operation of a combination of review controls associated with the Company's income tax process. We also have audited, in accordance with the standards of the Public Company Accounting Oversight Board (United States), the consolidated balance sheets of Knoll, Inc. as of December 31, 2014 and 2013, and the

related consolidated statements of operations and comprehensive income, equity and cash flows for each of the three years in the period ended December 31, 2014. This material weakness was considered in determining the nature, timing and extent of audit tests applied in our audit of the 2014 consolidated financial statements, and this report does not affect our report dated March 2, 2015, which expressed an unqualified opinion on those financial statements.

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In our opinion, because of the effect of the material weakness described above on the achievement of the objectives of the control criteria, Knoll, Inc. has not maintained effective internal control over financial reporting as of December 31, 2014, based on the COSO criteria.

/s/ Ernst & Young LLP

Philadelphia, Pennsylvania

March 2, 2015

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ITEM 9B. OTHER INFORMATION

None.

PART III

ITEM 10. DIRECTORS, EXECUTIVE OFFICERS AND CORPORATE GOVERNANCE

The information required by Item 10 relating to directors, director nominees and executive officers of the registrant is incorporated by reference from the information under the captions "Board of Directors," "Election of Directors," "Executive Officers," "Board Meetings and Committees," "Code of Ethics," and "Section 16(a) Beneficial Ownership Reporting Compliance" contained in our Proxy Statement for our 2015 Annual Meeting of Stockholders (the "Proxy Statement").

The information relating to the identification of the audit committee, audit committee financial expert and director nomination procedures of the registrant is incorporated by reference from the information under the caption "Board Meetings and Committees" contained in our Proxy Statement.

Our Board of Directors has adopted a code of ethics for all employees. This code is made available free of charge on our website at www.knoll.com. For further information see subsection "Code of Ethics" in our Proxy Statement.

ITEM 11. EXECUTIVE COMPENSATION

The information required by Item 11 is hereby incorporated by reference from the information under the caption "Executive Compensation" contained in our Proxy Statement.

ITEM 12. SECURITY OWNERSHIP OF CERTAIN BENEFICIAL OWNERS AND MANAGEMENT AND RELATED STOCKHOLDER MATTERS

Securities Authorized for Issuance Under Equity Compensation Plans

Plan Category	Equity Compensation Plan Information As of December 31, 2014		
	Number of Securities to be Issued upon Exercise of Outstanding Options (a)	Weighted-Average Exercise Price of Outstanding Options (b)	Number of Shares Remaining for Future Issuance Under Equity Compensation Plans (Excluding Securities Reflected in Column (a)) (c)
Equity compensation plans approved by security holders	647,671	\$ 15.37	2,248,456
Equity compensation plans not approved by security holders	—	—	—
Total	647,671		2,248,456

If there is an expiration, termination, or cancellation of any benefit granted under the plans without the issuance of shares, the shares subject to or reserved for that benefit may again be used for new stock options, rights, or awards of any type authorized under the plans.

All other information required by Item 12 is hereby incorporated by reference from the information under the caption "Security Ownership of Certain Beneficial Owners and Management" contained in our Proxy Statement.

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ITEM 13. CERTAIN RELATIONSHIPS AND RELATED TRANSACTIONS, AND DIRECTOR INDEPENDENCE

The information required by Item 13 is hereby incorporated by reference from the information under the captions "Transactions with Related Persons" and "Director Independence" contained in our Proxy Statement.

ITEM 14. PRINCIPAL ACCOUNTING FEES AND SERVICES

The information required by Item 14 is hereby incorporated by reference from the information under the caption "Independent Registered Public Accounting Firm" contained in our Proxy Statement.

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PART IV

ITEM 15. EXHIBITS AND FINANCIAL STATEMENT SCHEDULES

(a) Documents filed as part of this Form 10-K:

(1) CONSOLIDATED FINANCIAL STATEMENTS (ITEM 8)

Consolidated Balance Sheets as of December 31, 2014 and 2013

Consolidated Statements of Operations and Comprehensive Income for the Years Ended December 31, 2014, 2013, and 2012

Consolidated Statements of Equity for the Years Ended December 31, 2014, 2013, and 2012

Consolidated Statements of Cash Flows for the Years Ended December 31, 2014, 2013, and 2012

Notes to the Consolidated Financial Statements

Report of Independent Registered Public Accounting Firm

(2) FINANCIAL STATEMENT SCHEDULES

Financial Statement Schedule II—Valuation and Qualifying Accounts is filed with this Form 10-K on page S-1 of this Form 10-K. All other schedules for which provision is made in the applicable regulation of the Commission have either been presented in the Company's financial statements or are not required under the related instructions or are inapplicable and therefore have been omitted.

(3) EXHIBITS

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Exhibit Number	Description
2.1	(m) Securities Purchase Agreement, dated February 3, 2014, among Knoll, Inc., Holly Hunt Enterprises, Inc., HHMI LLC, the Shareholders of Holly Hunt Enterprises, Inc. and the Members of HHMI LLC.
3.1	(a) Amended and Restated Certificate of Incorporation of Knoll, Inc.
3.2	(p) Amended and Restated By-Laws of Knoll, Inc.
4.1	(u) Form of Stock Certificate.
10.1	(b) Second Amended and Restated Credit Agreement, dated as of May 20, 2014, by and among Knoll, Inc., certain of the domestic subsidiaries of Knoll, Inc., Bank of America, N.A., Merrill Lynch, Pierce, Fenner and Smith Incorporated, and the other lenders party thereto.
10.2	(g)* Amended and Restated Employment Agreement, executed March 14, 2006, effective as of January 1, 2006, between Knoll, Inc. and Burton B. Staniar.
10.3	(r)* Amendment to Amended and Restated Employment Agreement, dated as of May 4, 2009, between Knoll, Inc. and Burton B. Staniar.
10.4	(d)* Employment Agreement, dated as of March 23, 2001, between Knoll, Inc. and Andrew B. Cogan.
10.5	(a)* Amendment No. 1 to Employment Agreement, dated as of August 25, 2004, between Knoll, Inc. and Andrew B. Cogan.
10.6	(g)* Amendment No. 2 to Employment Agreement, dated as of March 14, 2006, between Knoll, Inc. and Andrew B. Cogan.
10.7	(h)* Amendment No. 3 to Employment Agreement, dated as of December 11, 2006, between Knoll, Inc. and Andrew B. Cogan.
10.8	(k)* Amendment No. 4 to Employment Agreement, dated as of December 10, 2007, between Knoll, Inc. and Andrew B. Cogan.
10.9	(x)* Amendment No. 5 to Employment Agreement dated as of June 12, 2014, between Knoll, Inc. and Andrew B. Cogan
10.10	(o)* Employment Agreement, dated as of March 3, 2008, between Knoll, Inc. and Lynn M. Utter.
10.11	(x)* Amendment No. 1 to Employment Agreement, dated as of June 12, 2014, between Knoll, Inc. and Lynn M. Utter.
10.12	*

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Separation Agreement, dated as of January 12, 2015, between Knoll, Inc. and Lynn M. Utter.

10.13 (v)* Offer Letter, dated August 15, 2013, from Knoll, Inc. to Craig B. Spray.

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Exhibit Number	Description
10.14	* Summary of Benjamin A. Pardo 2015 Compensation.
10.15	* Summary of Pamela J. Ahrens 2015 Compensation.
10.16	(c)* Amended and Restated Knoll, Inc. 1997 Stock Incentive Plan.
10.17	(a)* Amended and Restated Knoll, Inc. 1999 Stock Incentive Plan.
10.18	(l)* Amended and Restated Knoll, Inc. 2007 Stock Incentive Plan.
10.19	(s)* Amended and Restated Knoll, Inc. 2010 Stock Incentive Plan.
10.20	(w)* Amended and Restated Knoll, Inc. 2013 Stock Incentive Plan
10.21	(t)* Amended and Restated Knoll, Inc. Non-Employee Director Compensation Plan.
10.22	(e)* Form of Non-Qualified Stock Option Agreement under the Amended and Restated Knoll, Inc. 1997 Stock Incentive Plan, entered into by Knoll, Inc. and certain executive officers.
10.23	(c)* Form of Non-Qualified Stock Option Agreement under the Amended and Restated Knoll, Inc. 1999 Stock Incentive Plan, entered into by Knoll, Inc. and certain executive officers.
10.24	(n)* Form of Non-Qualified Stock Option Agreement under the 2007 Stock Incentive Plan, entered into by Knoll, Inc. and certain executive officers.
10.25	(n)* Form of Restricted Share Agreement under the 2007 Stock Incentive Plan (time vesting with accelerated performance vesting).
10.26	(n)* Form of Restricted Share Agreement under the 2007 Stock Incentive Plan (time vesting).
10.27	(n)* Form of Restricted Share Agreement under the Non-Employee Director Compensation Plan (time vesting).
10.28	(j)* Form of Restricted Share Agreement under the 2010 Stock Incentive Plan (time vesting).
10.29	(j)* Form of Restricted Share Agreement under the 2010 Stock Incentive Plan (time vesting with accelerated performance vesting).
10.30	(j)* Form of Non-Qualified Stock Option Agreement under the 2010 Stock Incentive Plan.
10.31	(y)* Form of Performance-Based Stock Unit Agreement under the 2013 Stock Incentive Plan.
10.32	(a)* Form of Director and Officer Indemnification Agreement.
10.33	(a)* Offer Letter, dated October 6, 2004, from Knoll, Inc. to John F. Maypole.

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Exhibit Number	Description
10.34	(f)* Offer Letter, dated November 23, 2005, from Knoll, Inc. to Stephen F. Fisher.
10.35	(i)* Offer Letter, dated September 25, 2006, from Knoll, Inc. to Sarah E. Nash.
10.36	(q)* Andrew B. Cogan 2015 Incentive Compensation Letter, dated December 4, 2014.
10.37	(q)* Craig B. Spray 2015 Incentive Compensation Letter, dated December 4, 2014.
10.38	(q)* Benjamin A. Pardo 2015 Incentive Compensation Letter, dated December 4, 2014.
10.39	(q)* Pamela J. Ahrens 2015 Incentive Compensation Letter, dated December 4, 2014.
21	Subsidiaries of Knoll, Inc.
23.1	Consent of Independent Registered Public Accounting Firm.
24.1	Power of Attorney [(included on signature page)].
31.1	Certification for Chief Executive Officer pursuant to Rule 13a-14(a) of the Securities Exchange Act of 1934, as amended.
31.2	Certification for Chief Financial Officer pursuant to Rule 13a-14(a) of the Securities Exchange Act of 1934, as amended.
32.1	Certification for Chief Executive Officer pursuant to Rule 13a-14(b) of the Securities Exchange Act of 1934, as amended, and 18 U.S.C. Section 1350, as adopted pursuant to Section 906 of the Sarbanes-Oxley Act of 2002.
32.2	Certification for Chief Financial Officer pursuant to Rule 13a-14(b) of the Securities Exchange Act of 1934, as amended, and 18 U.S.C. Section 1350, as adopted pursuant to Section 906 of the Sarbanes-Oxley Act of 2002.
101	The following materials from the Company's Annual Report on Form 10-K for the period ended December 31, 2012, formatted in XBRL (eXtensible Business Reporting Language): (i) Consolidated Balance Sheets as of December 31, 2012, and December 31, 2011, (ii) Consolidated Statements of Operations and Comprehensive Income for the years ended December 31, 2012, December 31, 2011 and December 31, 2010, (iii) Consolidated Statements of Stockholders' Equity for the years ended December 31, 2012, December 31, 2011, and December 31, 2010, (iv) Consolidated Statements of Cash Flows for the years ended December 31, 2012, December 31, 2011, and December 31, 2010 and (v) Notes to Consolidated Financial Statements.**

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* Management Contract or Compensatory Plan or Arrangement required to be identified by Item 15(a) (3) of Form 10-K.

** Pursuant to Rule 406T of Regulation S-T, the Interactive Data Files on Exhibit 101 hereto are deemed not filed or part of a registration statement or prospectus for purposes of Sections 11 or 12 of the Securities Act of 1933, as amended, are deemed not filed for purposes of Section 18 of the Securities and Exchange Act of 1934, as amended, and otherwise are not subject to liability under those sections.

- (a) Incorporated by reference to Knoll, Inc.'s Registration Statement on Form S-1 (File No. 333-118901), which was declared effective by the Commission on December 13, 2004.
- (b) Incorporated by reference to Knoll, Inc.'s Current Report on Form 8-K filed with the Commission on May 21, 2014.
- (c) Incorporated by reference to Knoll, Inc.'s Annual Report on Form 10-K for the year ended December 31, 1999.
- (d) Incorporated by reference to Knoll, Inc.'s Annual Report on Form 10-K for the year ended December 31, 2000.
- (e) See Exhibit 10.23. Exhibit is substantially identical to Exhibit 10.23.
- (f) Incorporated by reference to Knoll, Inc.'s Current Report on Form 8-K filed with the Commission on December 7, 2005.
- (g) Incorporated by reference to Knoll, Inc.'s Annual Report on Form 10-K for the year ended December 31, 2005.
- (h) Incorporated by reference to Knoll, Inc.'s Current Report on Form 8-K filed with the Commission on December 11, 2006.
- (i) Incorporated by reference to Knoll, Inc.'s Current Report on Form 8-K filed with the Commission on September 27, 2006.
- (j) Incorporated by reference to Knoll, Inc.'s Annual Report on Form 10-K for the year ended December 31, 2010.
- (k) Incorporated by reference to Knoll, Inc.'s Current Report on Form 8-K filed with the Commission on December 10, 2007.
- (l) Incorporated by reference to Knoll, Inc.'s Quarterly Report on Form 10-Q filed with the Commission on August 9, 2007.
- (m) Incorporated by reference to Knoll, Inc.'s Current Report on Form 8-K filed with the Commission on February 3, 2014.
- (n) Incorporated by reference to Knoll, Inc.'s Annual Report on Form 10-K for the year ended December 31, 2007.
- (o) Incorporated by reference to Knoll, Inc.'s Quarterly Report on Form 10-Q filed with the Commission on May 12, 2008.
- (p) Incorporated by reference to Knoll, Inc.'s Current Report on Form 8-K filed with the Commission on September 25, 2008.
- (q) Incorporated by reference to Knoll, Inc.'s Current Report on Form 8-K filed with the Commission on December 9, 2014.
- (r) Incorporated by reference to Knoll, Inc.'s Quarterly Report on Form 10-Q filed with the Commission on May 11, 2009.
- (s) Incorporated by reference to Knoll, Inc.'s Current Report on Form 8-K filed with the Commission on May 11, 2010.
- (t) Incorporated by reference to Knoll, Inc.'s Annual Report on Form 10-K for the year ended December 31, 2011.
- (u) Incorporated by reference to Knoll, Inc.'s Annual Report on Form 10-K for the year ended December 31, 2012.
- (v) Incorporated by reference to Knoll, Inc.'s Current Report on Form 8-K filed with the Commission on September 23, 2013.
- (w) Incorporated by reference to Knoll, Inc.'s Current Report on Form 8-K filed with the Commission on April 26, 2013.
- (x) Incorporated by reference to Knoll, Inc.'s Quarterly Report on Form 10-Q filed with the Commission on August 11, 2014.
- (y) Incorporated by reference to Knoll, Inc.'s Annual Report on Form 10-K for the year ended December 31, 2013.

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SIGNATURES

Pursuant to the requirements of Section 13 or 15(d) of the Securities Exchange Act of 1934, the Registrant has duly caused this report on Form 10-K to be signed on its behalf by the undersigned, thereunto duly authorized, on this 2nd day of March 2015.

KNOLL, INC.
 /s/ ANDREW B. COGAN
 By: Andrew B. Cogan
 Chief Executive Officer

KNOW ALL PERSONS BY THESE PRESENTS, that each individual whose signature appears below constitutes and appoints Andrew B. Cogan and Craig B. Spray, and each of them, his true and lawful attorneys-in-fact and agents with full power of substitution, for him and in his name, place and stead, in any and all capacities, to sign any and all amendments to this Form 10-K, and to file the same, with all exhibits thereto and all documents in connection therewith, with the Securities and Exchange Commission, granting unto said attorneys-in-fact and agents, and each of them, full power and authority to do and perform each and every act and thing requisite and necessary to be done in and about the premises, as fully to all intents and purposes as he might or could do in person, hereby ratifying and confirming all that said attorneys-in-fact and agents or any of them, or his or their substitute or substitutes, may lawfully do or cause to be done by virtue hereof.

Pursuant to the requirements of the Securities Exchange Act of 1934, this report on Form 10-K has been signed by the following persons on behalf of the Registrant and in the capacities and on the date indicated.

/s/ BURTON B. STANIAR Burton B. Staniar	Chairman of the Board	March 2, 2015
/s/ ANDREW B. COGAN Andrew B. Cogan	Chief Executive Officer, Knoll, Inc. and Director	March 2, 2015
/s/ CRAIG B. SPRAY Craig B. Spray	Chief Financial Officer (Chief Accounting Officer and Controller)	March 2, 2015
/s/ JEFFREY A. HARRIS Jeffrey A. Harris	Director	March 2, 2015
/s/ SIDNEY LAPIDUS Sidney Lapidus	Director	March 2, 2015
/s/ KATHLEEN G. BRADLEY Kathleen G. Bradley	Director	March 2, 2015
/s/ JOHN F. MAYPOLE John F. Maypole	Director	March 2, 2015
/s/ SARAH E. NASH Sarah E. Nash	Director	March 2, 2015
/s/ STEPHEN F. FISHER Stephen F. Fisher	Director	March 2, 2015
/s/ STEPHANIE STAHL Stephanie Stahl	Director	March 2, 2015
/s/ CHRISTOPHER G. KENNEDY Christopher G. Kennedy	Director	March 2, 2015

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SCHEDULE II
 KNOLL, INC.
 VALUATION AND QUALIFYING ACCOUNTS
 (In Thousands)

Description	Balance at Beginning of Year	Additions Charged to Expenses (Income)	Charge-Offs	Other(1)	Balance at End of Year
Allowance for doubtful accounts:					
Year ended December 31, 2012	\$4,203	\$1,443	\$ 133	\$1	\$5,514
Year ended December 31, 2013	5,514	1,253	1,072	(18) 5,677
Year ended December 31, 2014	5,677	2,494	972	(2) 7,197
Reserve for inventory valuation:					
Year ended December 31, 2012	\$7,743	\$1,309	\$ 2,146	\$10	\$6,916
Year ended December 31, 2013	6,916	2,043	1,734	(23) 7,202
Year ended December 31, 2014	7,202	1,761	508	(51) 8,404
Valuation allowance for deferred income tax assets:					
Year ended December 31, 2012	\$7,385	\$646	\$—	\$(233) \$7,798
Year ended December 31, 2013	7,798	889	—	304	8,991
Year ended December 31, 2014	8,991	254	—	(1,344) 7,901

(1) Primarily the impact of currency changes

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